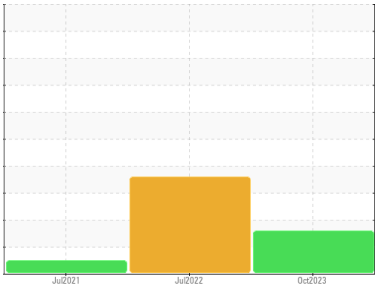
PROBLEM SUMMARY

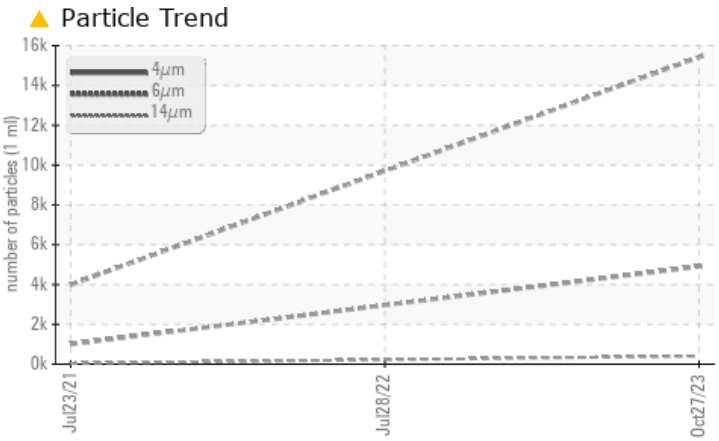
Sample Rating Trend



ISO

Machine Id
7319628 (S/N 1151)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Particles >6µm		ASTM D7647	>1300	▲ **4910**	---	1004
Particles >14µm		ASTM D7647	>80	▲ **403**	---	38
Particles >21µm		ASTM D7647	>20	▲ **89**	---	7
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/16**	---	17/12

Customer Id: TUCLEE
Sample No.: KC111113
Lab Number: 06001077
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

28 Jul 2022 Diag: Doug Bogart

WATER

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

23 Jul 2021 Diag: Angela Borella

NORMAL

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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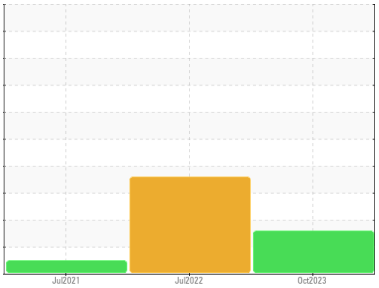
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
7319628 (S/N 1151)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- LTR)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC111113**	KC97511	KC88096
Sample Date		Client Info		**27 Oct 2023**	28 Jul 2022	23 Jul 2021
Machine Age	hrs	Client Info		**3864**	1756	660
Oil Age	hrs	Client Info		**1960**	0	660
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	<1	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	1	1
Lead	ppm	ASTM D5185m	>10	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**8**	5	2
Tin	ppm	ASTM D5185m	>10	**0**	1	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	<1	0
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	100	**22**	39	56
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**0**	0	7
Zinc	ppm	ASTM D5185m	0	**69**	25	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	1	0
Sodium	ppm	ASTM D5185m		**12**	8	8
Potassium	ppm	ASTM D5185m	>20	**6**	9	31
Water	%	ASTM D6304	>0.05	**0.018**	▲ 0.186	0.034
ppm Water	ppm	ASTM D6304	>500	**186.5**	▲ 1860	343.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**15420**	---	3990
Particles >6µm		ASTM D7647	>1300	▲ **4910**	---	1004
Particles >14µm		ASTM D7647	>80	▲ **403**	---	38
Particles >21µm		ASTM D7647	>20	▲ **89**	---	7
Particles >38µm		ASTM D7647	>4	**4**	---	0
Particles >71µm		ASTM D7647	>3	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **21/19/16**	---	17/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.30**	0.33	0.342

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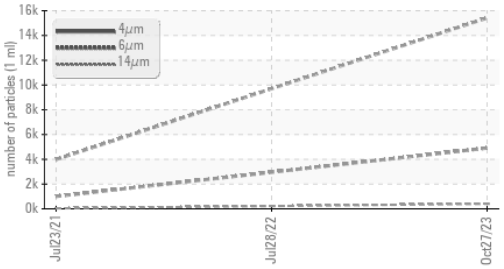
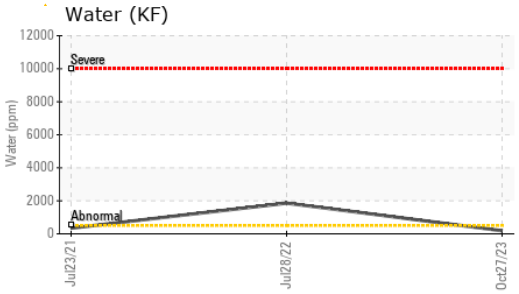
OIL ANALYSIS REPORT

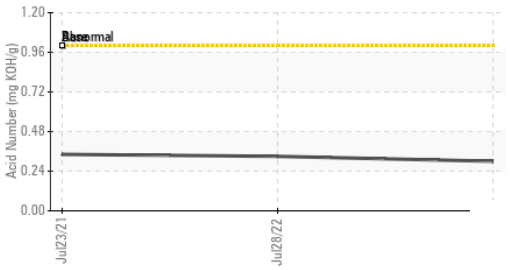
▲ Particle Trend



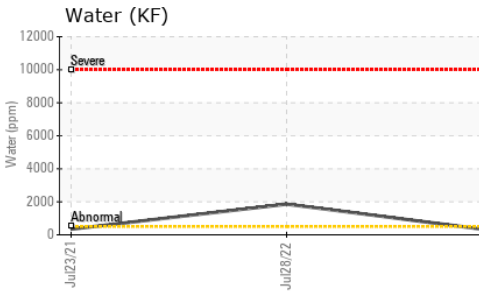
Water (KF)



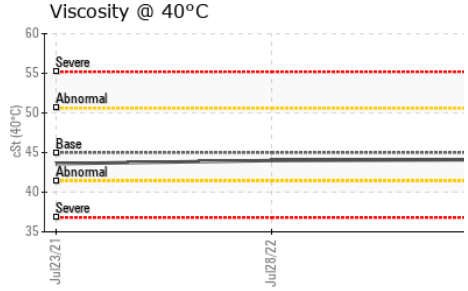
Acid Number



Water (KF)

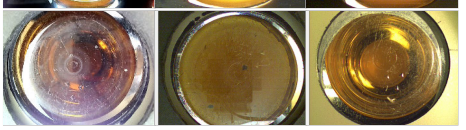


Viscosity @ 40°C



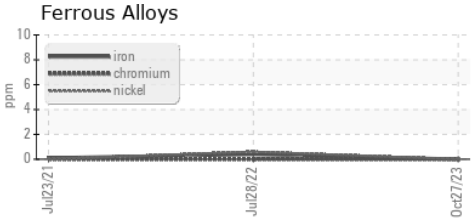
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	▲ 1.0	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**44.1**	44.0	43.6

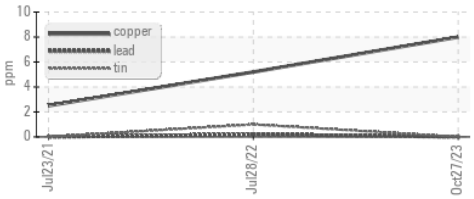
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

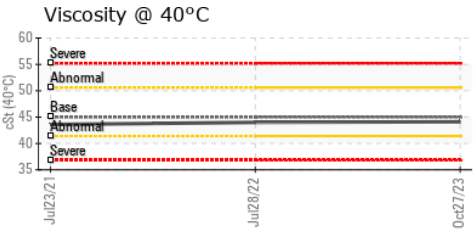
Ferrous Alloys



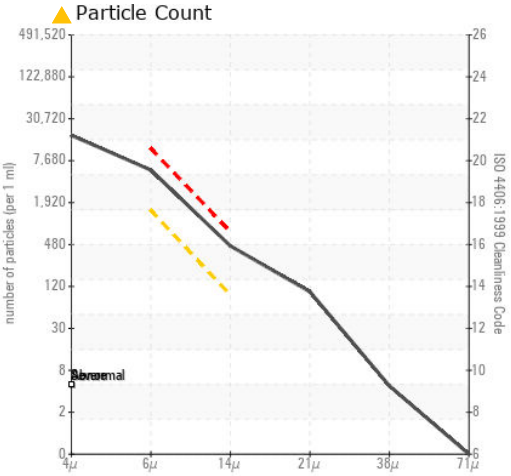
Non-ferrous Metals



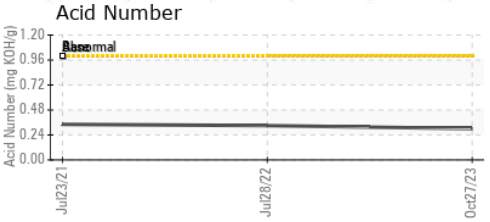
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC111113
Lab Number : 06001077
Unique Number : 10729437
Test Package : IND 2

Received : 07 Nov 2023
Diagnosed : 09 Nov 2023
Diagnostician : Don Baldridge

TUCKERS MACHINERY
400 CR 468
LEESBURG, FL
US 34748
Contact: Service Manager
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)