### Sullivan Palatek.

## **OIL ANALYSIS REPORT**

#### Area PALLUBE 44 EXTRA Machine Id PALATEK 22BE002876 - OHIO VALLEY CEMENT Component

Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

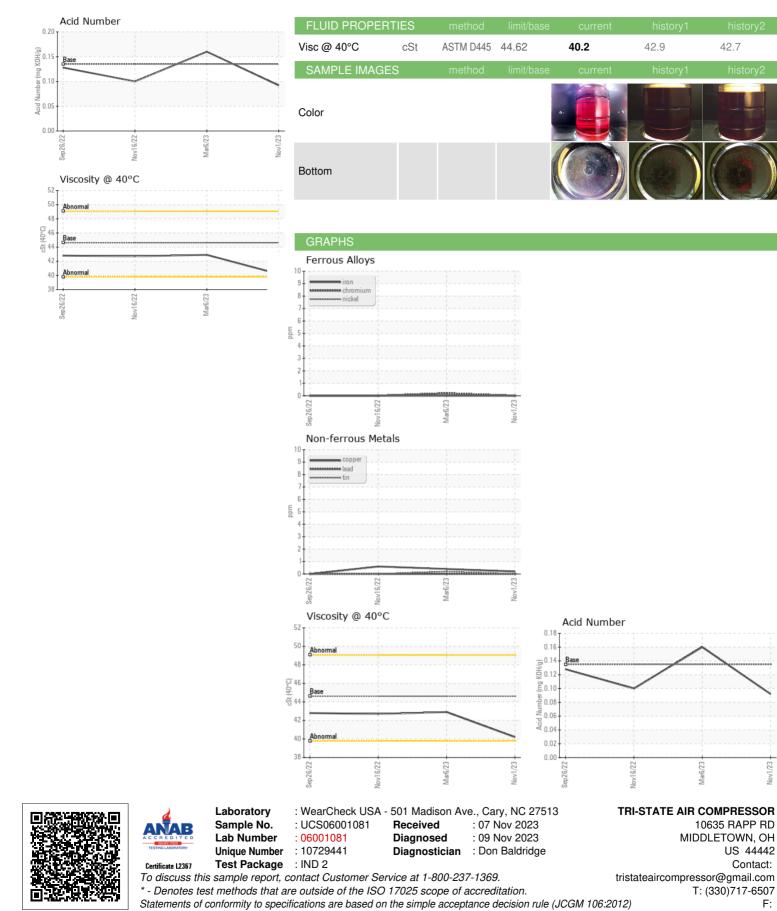


NORMAL

		Sep202	2 Nov2022	Mar2023 No	v2023	
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06001081	UCS05788029	UCS05699859
Sample Date		Client Info		01 Nov 2023	06 Mar 2023	16 Nov 2022
Machine Age	hrs	Client Info		14845	9082	5700
Oil Age	hrs	Client Info		7585	9082	5700
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m		<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	0.3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1	<1
Manganese	ppm	ASTM D5185m	0.3	0	1	0
Magnesium	ppm	ASTM D5185m	0.4	0	3	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	689	594	562	576
Zinc	ppm	ASTM D5185m	0	0	<1	0
Sulfur	ppm	ASTM D5185m	1237	923	739	812
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	2	2
Sodium	ppm	ASTM D5185m		1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.092	0.16	0.10
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
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Report Id: UCTRIMID [WUSCAR] 06001081 (Generated: 11/13/2023 01:33:57) Rev: 1

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Contact:

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