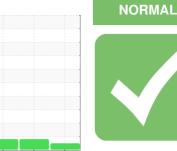


OIL ANALYSIS REPORT

Sample Rating Trend



DIAGNOSIS

CATERPILLAR D6 10036 (S/N KEW01123) Component Diesel Engine

Fluid DIESEL ENGINE OIL SAE 40 (--- GAL)

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

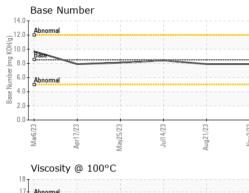
Fluid Condition

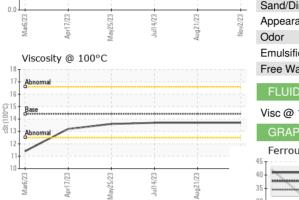
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0862920	WC0837046	WC0816312
Sample Date		Client Info		02 Nov 2023	21 Aug 2023	14 Jul 2023
Machine Age	hrs	Client Info		3060	2552	2039
Oil Age	hrs	Client Info		508	504	445
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
		un atta a d	line it /le e e e			la i at a mu O
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	21	20	15
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	2
Lead	ppm	ASTM D5185m	>40	2	6	0
Copper	ppm	ASTM D5185m	>330	258	<u> </u>	▲ 365
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250	current 3	history1 2	history2 4
	ppm ppm					
Boron		ASTM D5185m	250	3	2	4
Boron Barium	ppm	ASTM D5185m ASTM D5185m	250 10	3 0	2 0	4 <1
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	3 0 65	2 0 59	4 <1 60
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	3 0 65 0	2 0 59 <1	4 <1 60 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	3 0 65 0 983	2 0 59 <1 975	4 <1 60 <1 956
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	3 0 65 0 983 1164	2 0 59 <1 975 1243	4 <1 60 <1 956 1123
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	3 0 65 0 983 1164 1020	2 0 59 <1 975 1243 1033	4 <1 60 <1 956 1123 1015
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	3 0 65 0 983 1164 1020 1300	2 0 59 <1 975 1243 1033 1344	4 <1 60 <1 956 1123 1015 1288
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	3 0 65 0 983 1164 1020 1300 2658	2 0 59 <1 975 1243 1033 1344 3299	4 <1 60 <1 956 1123 1015 1288 3296
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <i>limit/base</i> >25	3 0 65 0 983 1164 1020 1300 2658 current	2 0 59 <1 975 1243 1033 1344 3299 history1	4 <1 60 <1 956 1123 1015 1288 3296 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	250 10 100 450 3000 1150 1350 4250 limit/base >25 >216	3 0 65 0 983 1164 1020 1300 2658 current 4	2 0 59 <1 975 1243 1033 1344 3299 history1 4	4 <1 60 <1 956 1123 1015 1288 3296 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >216	3 0 65 0 983 1164 1020 1300 2658 <u>current</u> 4 <	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >216 >20 limit/base	3 0 65 0 983 1164 1020 1300 2658 <u>current</u> 4 <1 2	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >216 >216 >20 Imit/base >3	3 0 65 0 983 1164 1020 1300 2658 current 4 <1 2 2	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2 2 history1 0.7	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >216 >216 >20 Imit/base >3	3 0 65 0 983 1164 1020 1300 2658 <u>current</u> 4 <1 2 <u>current</u> 0.6	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2 2 history1	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0 history2 0.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >216 >20 imit/base >3 >20	3 0 65 0 983 1164 1020 1300 2658 <i>current</i> 4 <1 2 <i>current</i> 0.6 8.1	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2 2 <u>history1</u> 0.7 8.1	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0 history2 0.5 7.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	250 10 100 450 3000 1150 1350 4250 limit/base >25 >216 >20 limit/base >3 >20 >30	3 0 65 0 983 1164 1020 1300 2658 <i>current</i> 4 <1 2 <i>current</i> 0.6 8.1 20.0	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2 2 history1 0.7 8.1 20.0 history1	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0 history2 0.5 7.4 19.5 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >216 >20 limit/base >3 >20 >30 limit/base	3 0 65 0 983 1164 1020 1300 2658 <u>current</u> 4 <1 2 <u>current</u> 0.6 8.1 20.0	2 0 59 <1 975 1243 1033 1344 3299 history1 4 2 2 2 history1 0.7 8.1 20.0	4 <1 60 <1 956 1123 1015 1288 3296 history2 4 1 0 history2 0.5 7.4 19.5



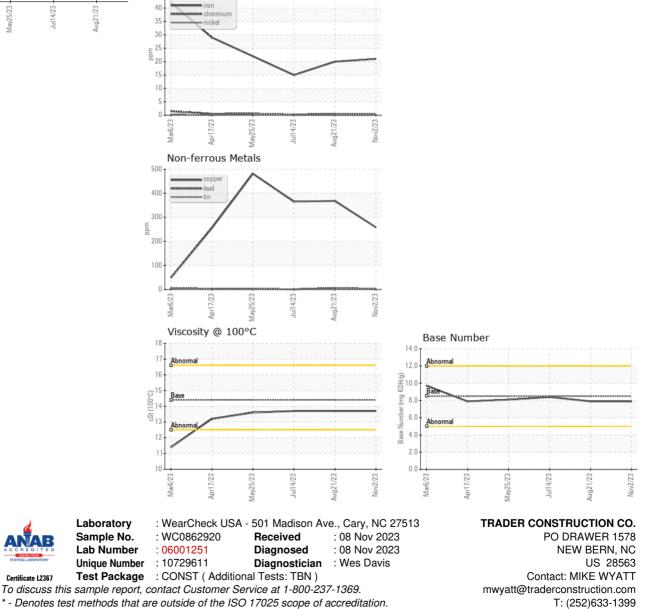
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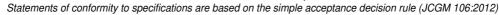




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	ΓIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.7	13.7	13.7
GRAPHS						







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