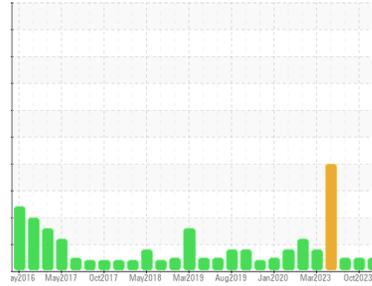




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
MP-105
 Machine Id
B31816 - PUMP VACUUM BUSCH RA630 HAM LINE 3 (FLOOR) (S/N 200006837)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (15 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0856013	WC0842516	WC0820475
Sample Date	Client Info		01 Nov 2023	02 Oct 2023	09 Jul 2023
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<1	<1	0
Chromium	ppm	ASTM D5185m >5	<1	0	0
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	2	0	<1
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >9	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	0	2
Calcium	ppm	ASTM D5185m	1	0	0
Phosphorus	ppm	ASTM D5185m	473	551	542
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	1476	1523	1717

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	2	4	4
Sodium	ppm	ASTM D5185m	0	4	3
Potassium	ppm	ASTM D5185m >20	2	2	5

FLUID CLEANLINESS

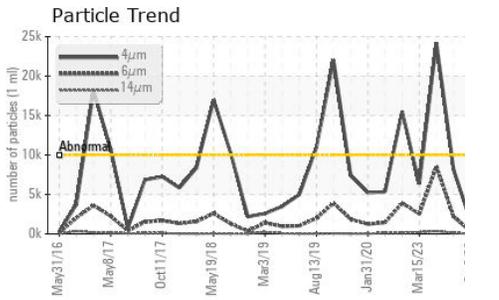
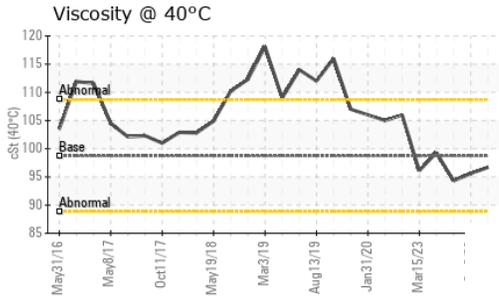
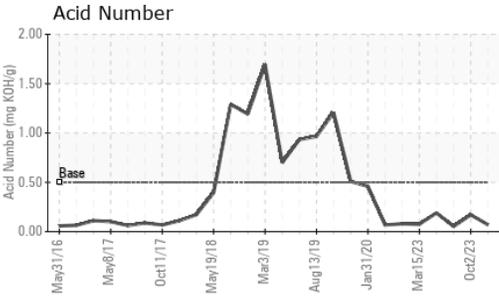
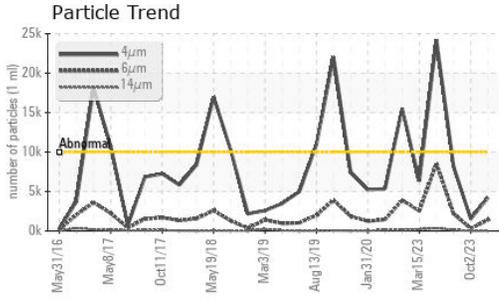
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	4231	1527	8135
Particles >6µm	ASTM D7647	>2500	1396	319	2194
Particles >14µm	ASTM D7647	>320	38	18	134
Particles >21µm	ASTM D7647	>80	5	4	29
Particles >38µm	ASTM D7647	>20	0	0	1
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/18/12	18/15/11	20/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.5	0.07	0.17	0.053



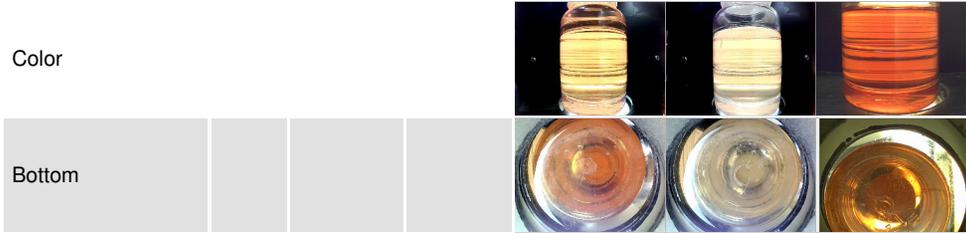
OIL ANALYSIS REPORT



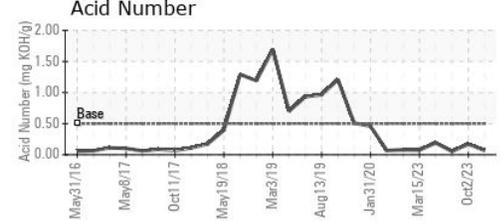
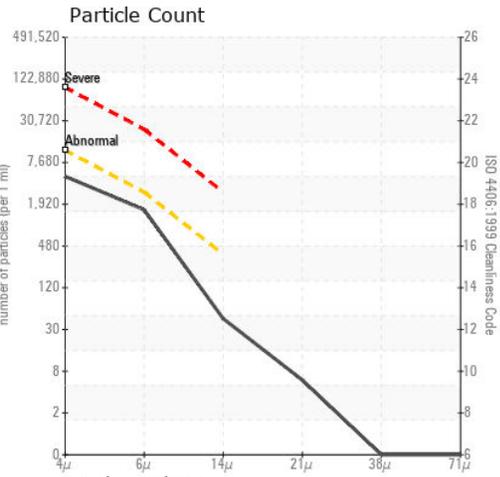
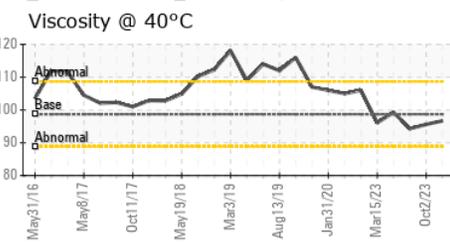
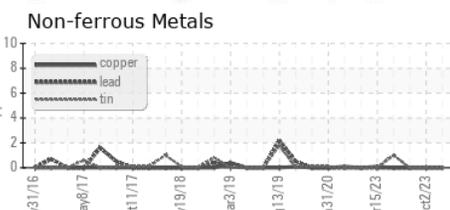
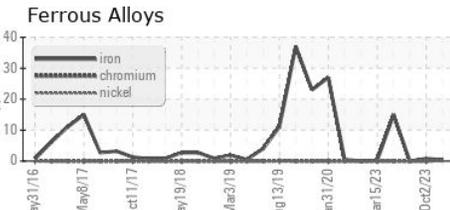
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	96.7	95.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0856013 **Received** : 08 Nov 2023
Lab Number : 06001568 **Diagnosed** : 09 Nov 2023
Unique Number : 10729928 **Diagnostician** : Angela Borella

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)