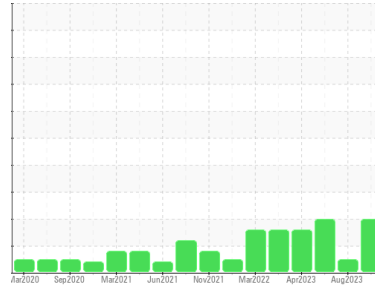




PROBLEM SUMMARY

Sample Rating Trend



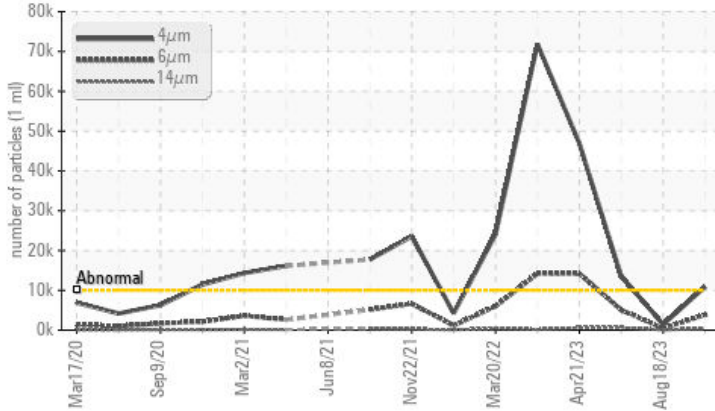
ISO



Area
GP-105 [10023565463]
 Machine Id
G3192 - PUMP FORMING BUSCH LINE 1 RAPIDPAK (S/N 200008759)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	ATTENTION	NORMAL	ABNORMAL
Particles >4µm	>10000	▲ 10867	1418	▲ 13578
Particles >6µm	>2500	▲ 3858	449	▲ 5076
Particles >14µm	>320	▲ 404	42	▲ 641
Particles >21µm	>80	▲ 104	12	▲ 201
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 21/19/16	18/16/13	▲ 21/20/17

Customer Id: HORAUS
 Sample No.: WC0850216
 Lab Number: 06001571
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

18 Aug 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



07 Jul 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 Apr 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

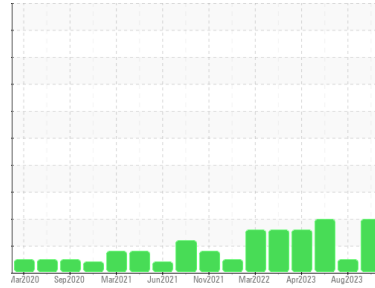
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
GP-105 [10023565463]
 Machine Id
G3192 - PUMP FORMING BUSCH LINE 1 RAPIDPAK (S/N 200008759)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0850216	WC0826171	WC0808560
Sample Date	Client Info		13 Oct 2023	18 Aug 2023	07 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ATTENTION	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	2	<1	<1
Chromium	ppm	ASTM D5185m >5	<1	0	0
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	2	0	<1
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >9	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	1	17	0
Calcium	ppm	ASTM D5185m	2	16	0
Phosphorus	ppm	ASTM D5185m	394	30	2
Zinc	ppm	ASTM D5185m	0	15	0
Sulfur	ppm	ASTM D5185m	1095	71	16

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	4	6	9
Sodium	ppm	ASTM D5185m	0	24	0
Potassium	ppm	ASTM D5185m >20	2	3	<1

FLUID CLEANLINESS

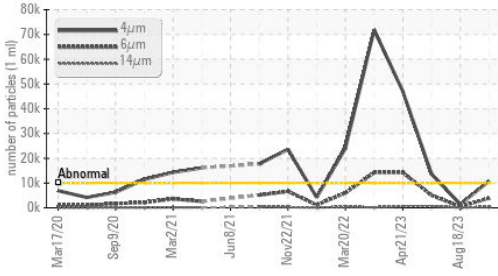
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 10867	1418	▲ 13578
Particles >6µm	ASTM D7647	>2500	▲ 3858	449	▲ 5076
Particles >14µm	ASTM D7647	>320	▲ 404	42	▲ 641
Particles >21µm	ASTM D7647	>80	▲ 104	12	▲ 201
Particles >38µm	ASTM D7647	>20	4	1	7
Particles >71µm	ASTM D7647	>4	1	1	1
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/19/16	18/16/13	▲ 21/20/17

FLUID DEGRADATION

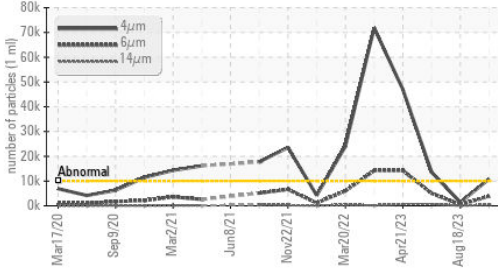
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.5	0.15	0.087	0.049

OIL ANALYSIS REPORT

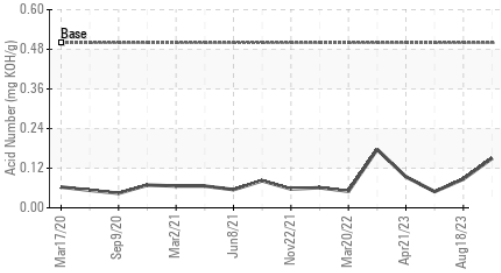
▲ Particle Trend



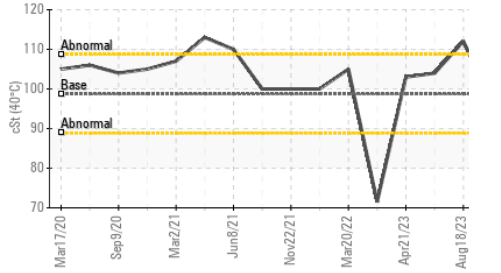
▲ Particle Trend



Acid Number



Viscosity @ 40°C

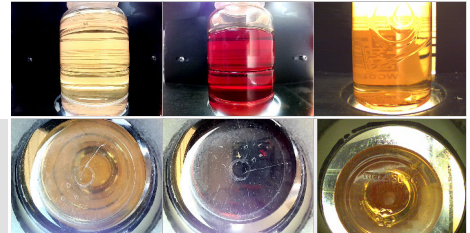


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	112	104

SAMPLE IMAGES	method	limit/base	current	history1	history2
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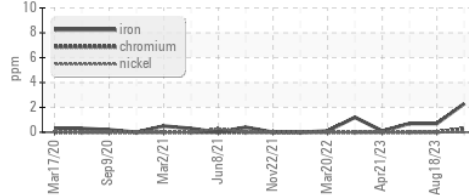
Color



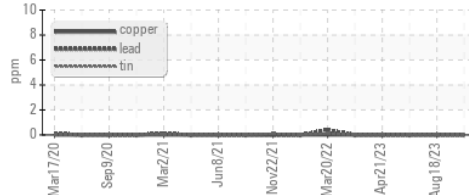
Bottom

GRAPHS

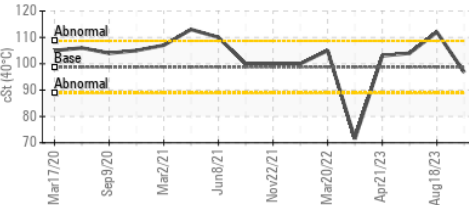
Ferrous Alloys



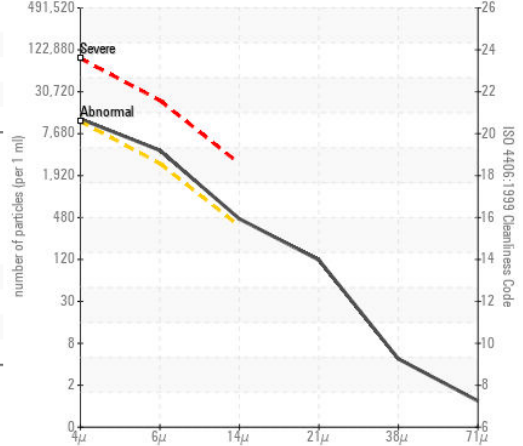
Non-ferrous Metals



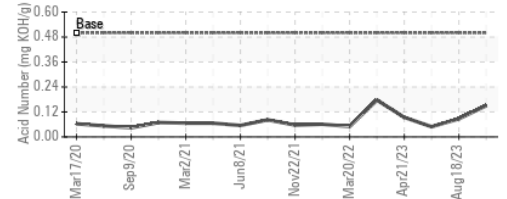
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0850216 **Received** : 08 Nov 2023
Lab Number : 06001571 **Diagnosed** : 10 Nov 2023
Unique Number : 10729931 **Diagnostician** : Jonathan Hester

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 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)