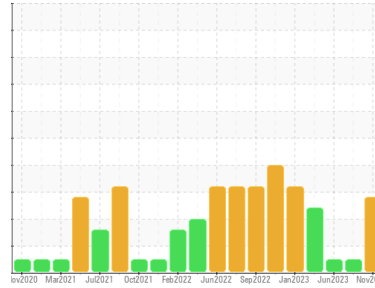




PROBLEM SUMMARY

Sample Rating Trend

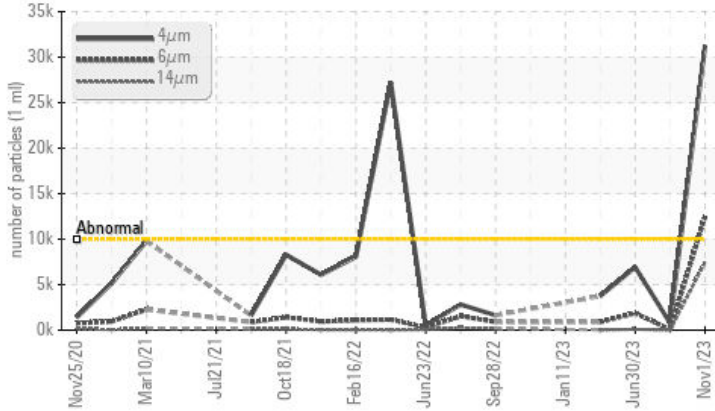
ISO



Area
MP-105
 Machine Id
F00216 - VACUUM PUMP BUSCH RAU630 CRYOVAC LINE 3 TOP (S/N U053804580)
 Component
Pump
 Fluid
R&O OIL ISO 100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	NORMAL
Particles >4µm	ASTM D7647 >10000	▲ 31250	768	6914
Particles >6µm	ASTM D7647 >2500	▲ 12467	81	1864
Particles >14µm	ASTM D7647 >320	▲ 7464	8	90
Particles >21µm	ASTM D7647 >80	▲ 6699	2	14
Particles >38µm	ASTM D7647 >20	▲ 2672	0	0
Particles >71µm	ASTM D7647 >4	▲ 396	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 22/21/20	17/14/10	20/18/14

Customer Id: HORAUS
 Sample No.: WC0850253
 Lab Number: 06001572
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

17 Sep 2023 Diag: Doug Bogart

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



30 Jun 2023 Diag: Angela Borella

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



05 May 2023 Diag: Don Baldrige

WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. Appearance is hazy. There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

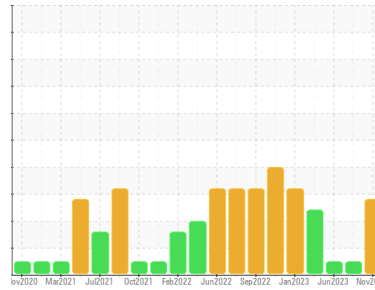
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
MP-105
 Machine Id
F00216 - VACUUM PUMP BUSCH RAU630 CRYOVAC LINE 3 TOP (S/N U053804580)
 Component
Pump
 Fluid
R&O OIL ISO 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0850253	WC0840150	WC0820584
Sample Date	Client Info		01 Nov 2023	17 Sep 2023	30 Jun 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	12	13	12
Chromium	ppm	ASTM D5185m >5	<1	0	0
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	2	2	6
Lead	ppm	ASTM D5185m >12	0	0	<1
Copper	ppm	ASTM D5185m >30	<1	0	<1
Tin	ppm	ASTM D5185m >9	1	1	1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	<1	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 5	<1	1	3
Calcium	ppm	ASTM D5185m 5	<1	2	0
Phosphorus	ppm	ASTM D5185m 100	459	487	591
Zinc	ppm	ASTM D5185m 25	1	2	4
Sulfur	ppm	ASTM D5185m 1500	1238	1610	1713

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	5	4	3
Sodium	ppm	ASTM D5185m	0	2	2
Potassium	ppm	ASTM D5185m >20	2	0	4

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 31250	768	6914
Particles >6µm	ASTM D7647	>2500	▲ 12467	81	1864
Particles >14µm	ASTM D7647	>320	▲ 7464	8	90
Particles >21µm	ASTM D7647	>80	▲ 6699	2	14
Particles >38µm	ASTM D7647	>20	▲ 2672	0	0
Particles >71µm	ASTM D7647	>4	▲ 396	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 22/21/20	17/14/10	20/18/14

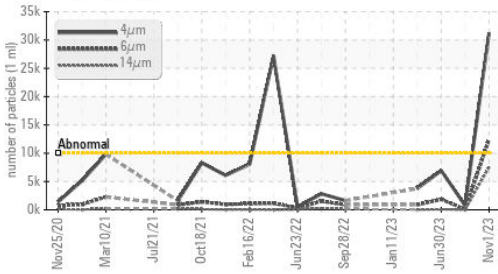
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	0.10	0.11	0.17

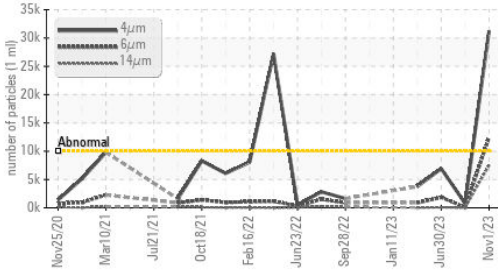


OIL ANALYSIS REPORT

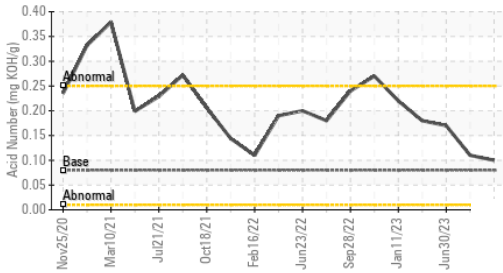
▲ Particle Trend



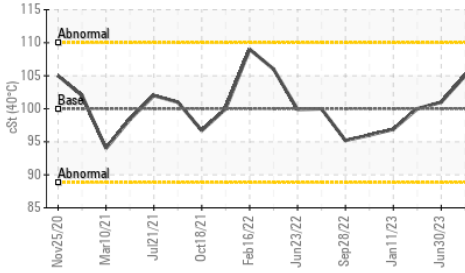
▲ Particle Trend



Acid Number



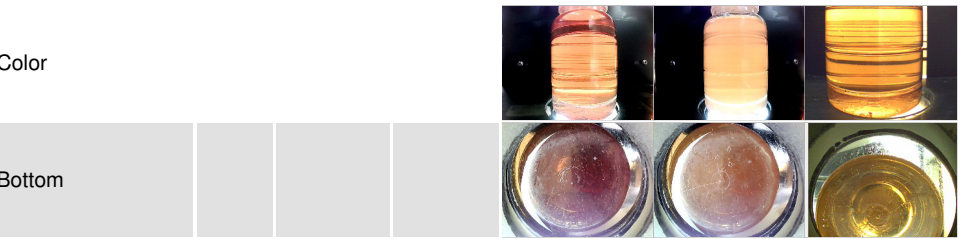
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

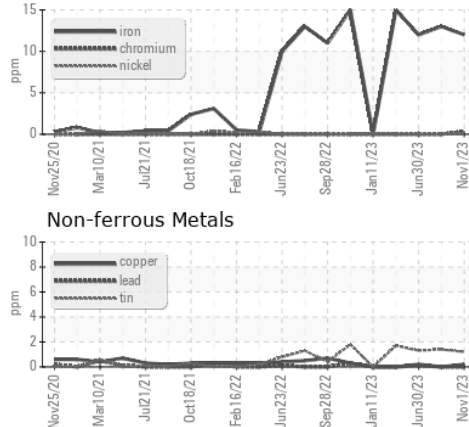
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	110	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
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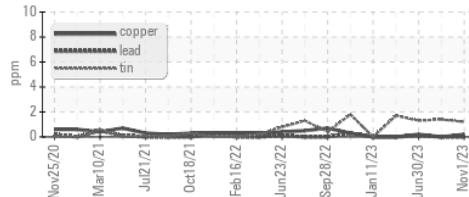


GRAPHS

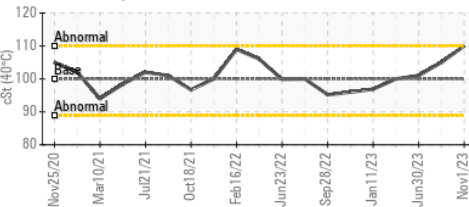
Ferrous Alloys



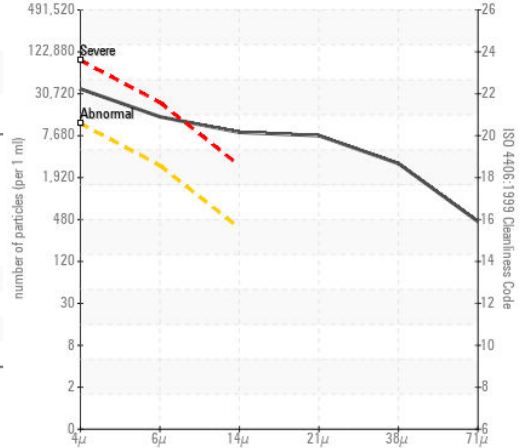
Non-ferrous Metals



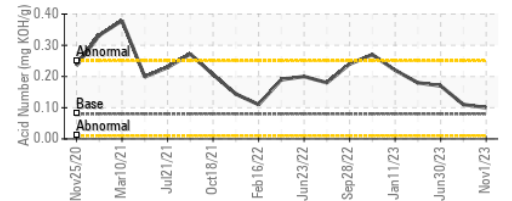
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0850253
 Lab Number : 06001572
 Unique Number : 10729932
 Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
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 rslowe@hormel.com
 T: (507)437-5674
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)