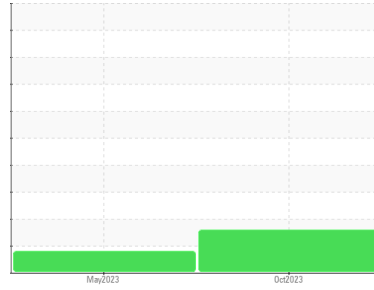




PROBLEM SUMMARY

Sample Rating Trend



ISO



Machine Id
KAESER 6474512

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 5836	---	---
Particles >14µm	ASTM D7647	>80	▲ 495	---	---
Particles >21µm	ASTM D7647	>20	▲ 126	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/20/16	---	---

Customer Id: POMDEN
Sample No.: KCPA003527
Lab Number: 06001598
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

12 May 2023 Diag: Don Baldrige

VISCOSITY



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

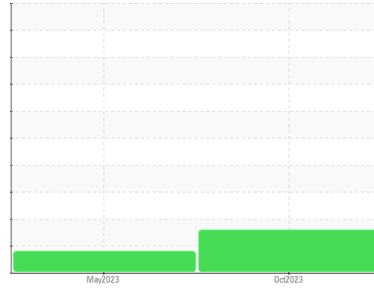
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 6474512
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA003527	KCP53627	---
Sample Date	Client Info			30 Oct 2023	12 May 2023	---
Machine Age	hrs	Client Info		26538	24665	---
Oil Age	hrs	Client Info		0	3000	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	0	---
Chromium	ppm	ASTM D5185m	>10	<1	<1	---
Nickel	ppm	ASTM D5185m	>3	0	<1	---
Titanium	ppm	ASTM D5185m	>3	0	<1	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	2	<1	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	2	8	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

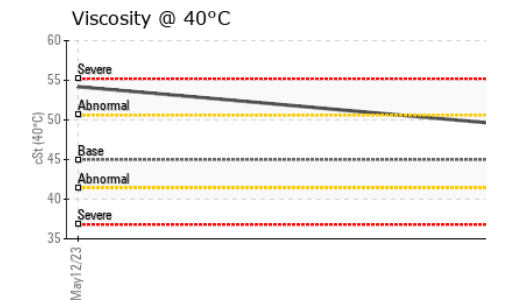
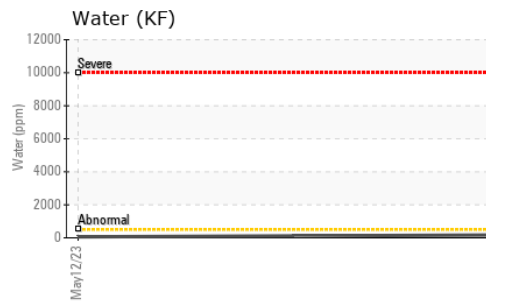
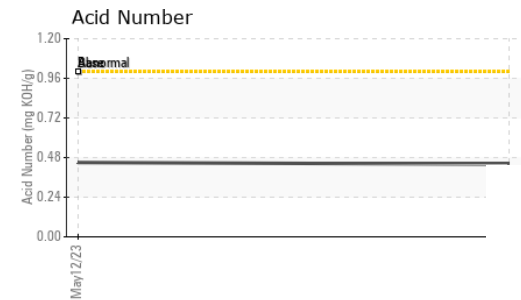
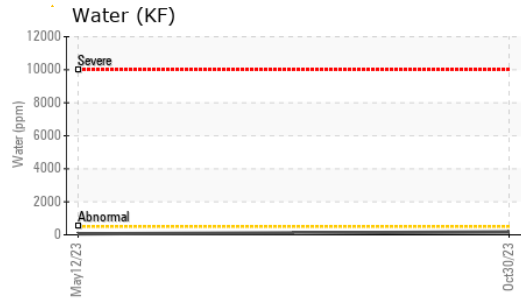
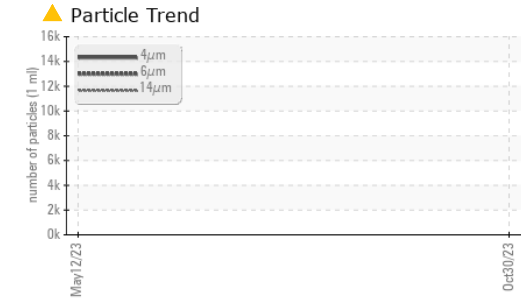
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	8	0	---
Molybdenum	ppm	ASTM D5185m	0	0	<1	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	100	45	10	---
Calcium	ppm	ASTM D5185m	0	<1	0	---
Phosphorus	ppm	ASTM D5185m	0	0	5	---
Zinc	ppm	ASTM D5185m	0	0	3	---
Sulfur	ppm	ASTM D5185m	23500	22239	22386	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	---
Sodium	ppm	ASTM D5185m		3	2	---
Potassium	ppm	ASTM D5185m	>20	2	<1	---
Water	%	ASTM D6304	>0.05	0.017	0.005	---
ppm Water	ppm	ASTM D6304	>500	174.0	59.7	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		14123	---	---
Particles >6µm		ASTM D7647	>1300	▲ 5836	---	---
Particles >14µm		ASTM D7647	>80	▲ 495	---	---
Particles >21µm		ASTM D7647	>20	▲ 126	---	---
Particles >38µm		ASTM D7647	>4	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 21/20/16	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.44	0.45	---

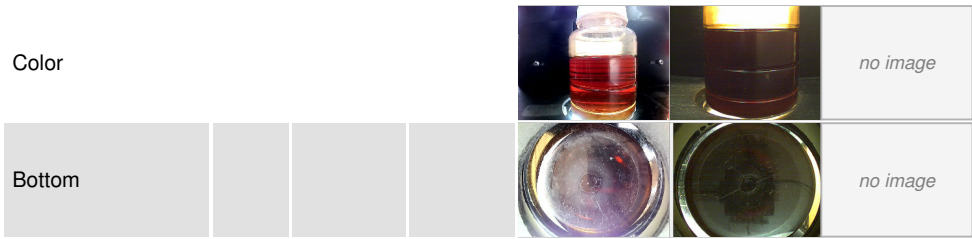
OIL ANALYSIS REPORT



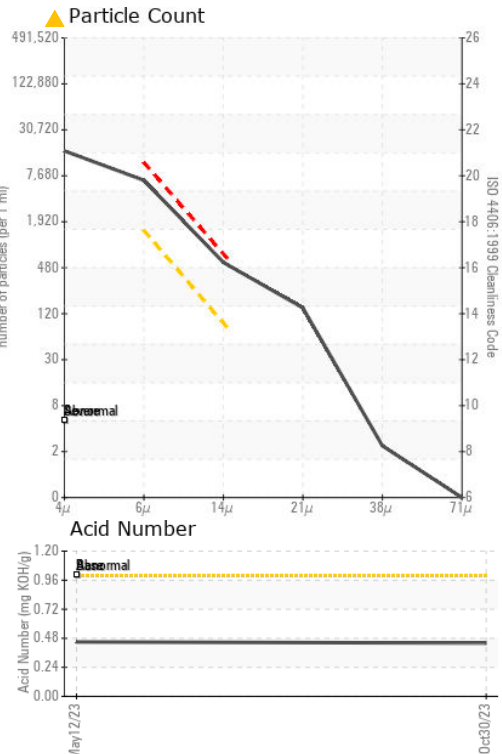
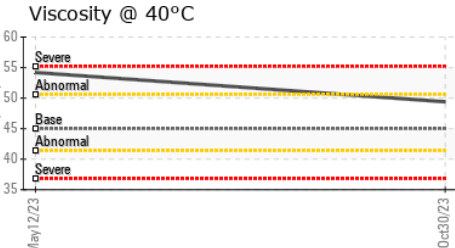
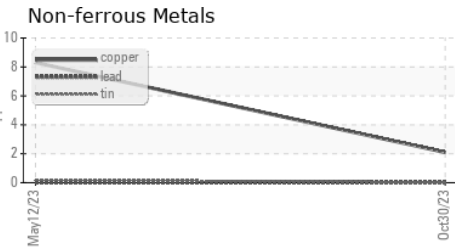
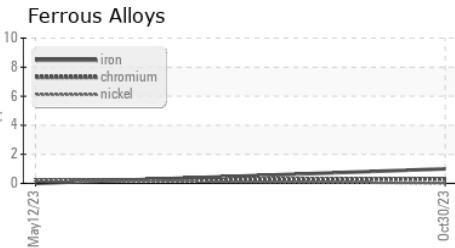
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	49.4	▲ 54.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA003527 **Received** : 08 Nov 2023
Lab Number : 06001598 **Diagnosed** : 10 Nov 2023
Unique Number : 10729958 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

POMPS TIRES
 4500 E 51ST AVE
 DENVER, CO
 US 80216
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: