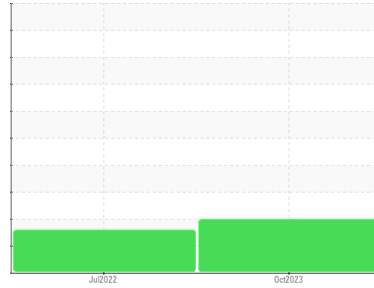




PROBLEM SUMMARY

Sample Rating Trend



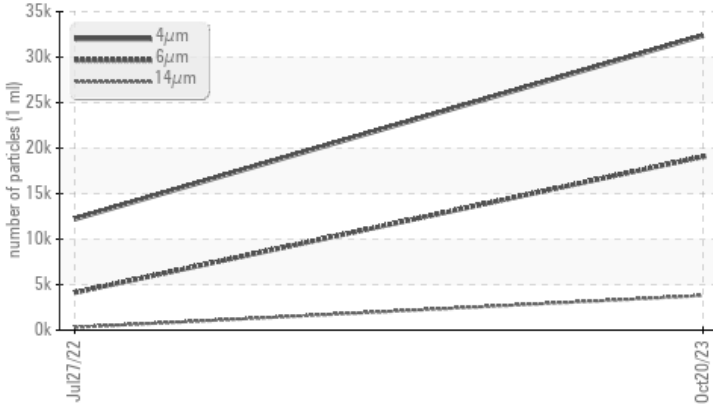
ISO



Machine Id
KAESER SK 15 6797767 (S/N 1044)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 19069	▲ 4121	---
Particles >14µm	ASTM D7647	>80	▲ 3798	▲ 306	---
Particles >21µm	ASTM D7647	>20	▲ 993	▲ 54	---
Particles >38µm	ASTM D7647	>4	▲ 17	2	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/21/19	▲ 21/19/15	---

Customer Id: FEDWESCA
 Sample No.: KCPA007885
 Lab Number: 06001618
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

27 Jul 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

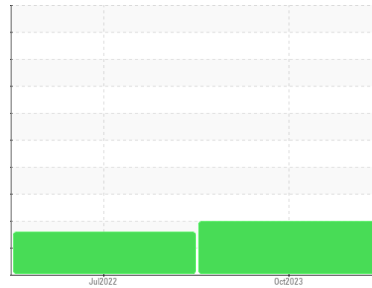
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK 15 6797767 (S/N 1044)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA007885	KCP50223	---
Sample Date	Client Info			20 Oct 2023	27 Jul 2022	---
Machine Age	hrs	Client Info		19816	13347	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	1	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	2	2	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	12	19	---
Tin	ppm	ASTM D5185m	>10	0	1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

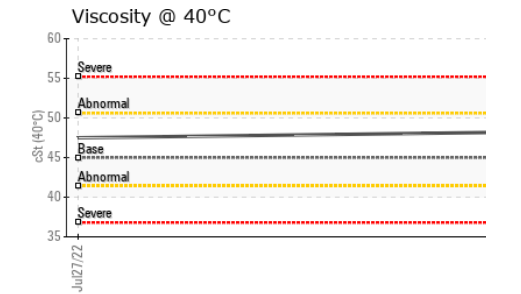
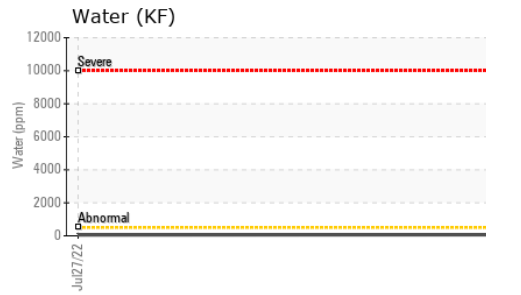
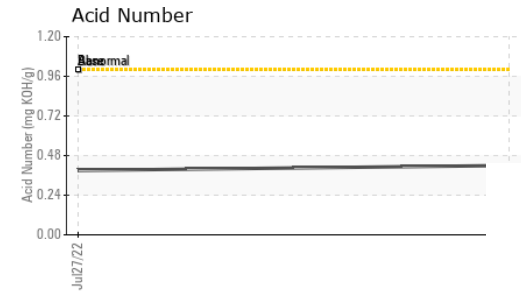
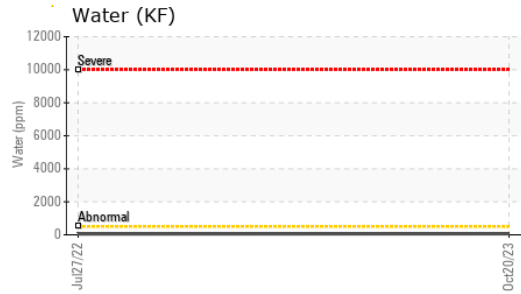
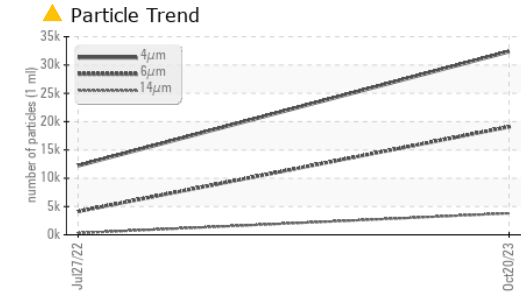
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	100	<1	0	---
Calcium	ppm	ASTM D5185m	0	<1	0	---
Phosphorus	ppm	ASTM D5185m	0	0	5	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	23500	20663	22253	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	3	---
Sodium	ppm	ASTM D5185m		0	0	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water	%	ASTM D6304	>0.05	0.006	0.005	---
ppm Water	ppm	ASTM D6304	>500	65.5	54.3	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		32360	12195	---
Particles >6µm		ASTM D7647	>1300	▲ 19069	▲ 4121	---
Particles >14µm		ASTM D7647	>80	▲ 3798	▲ 306	---
Particles >21µm		ASTM D7647	>20	▲ 993	▲ 54	---
Particles >38µm		ASTM D7647	>4	▲ 17	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/21/19	▲ 21/19/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.42	0.39	---

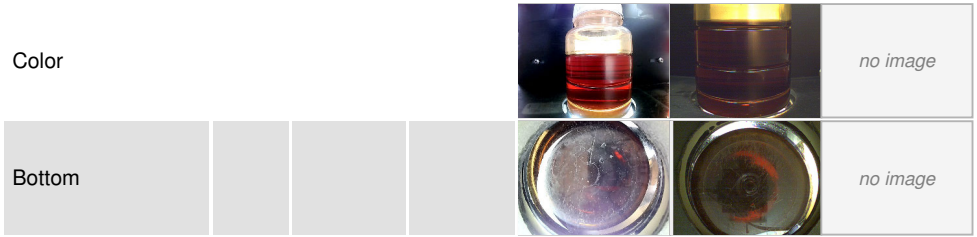
OIL ANALYSIS REPORT



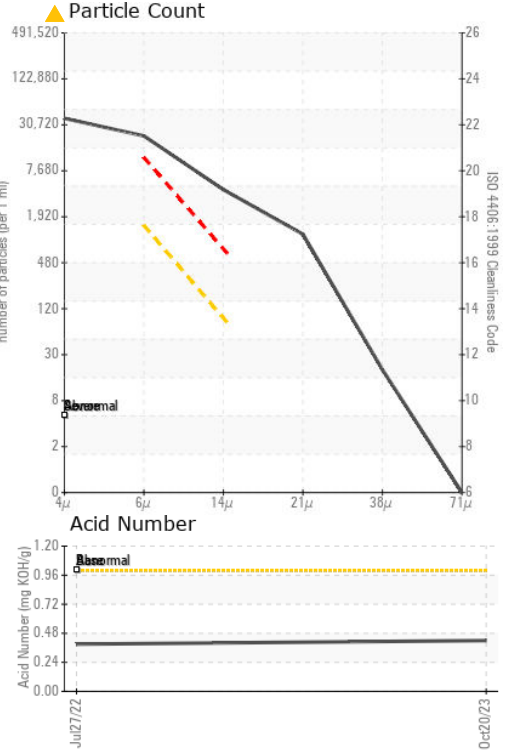
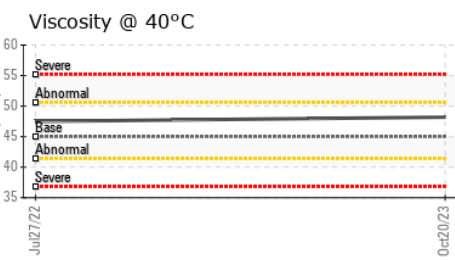
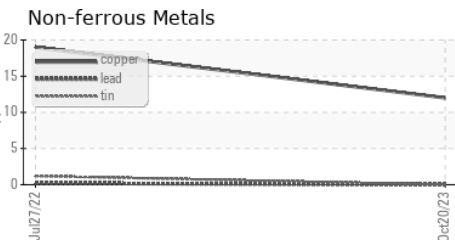
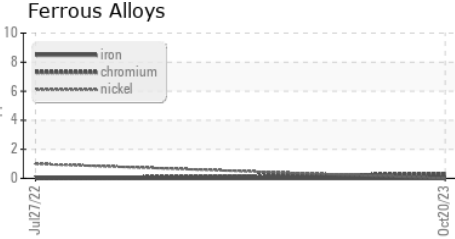
PARAMETER	VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

PARAMETER	FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.2	47.5	---

PARAMETER	SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA007885 **Received** : 08 Nov 2023
Lab Number : 06001618 **Diagnosed** : 09 Nov 2023
Unique Number : 10729978 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

FEDEX FREIGHT
 4075 CHANNEL DR
 WEST SACRAMENTO, CA
 US 95691
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: