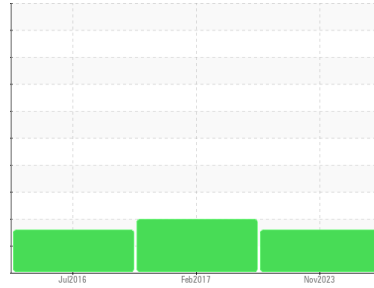




PROBLEM SUMMARY

Sample Rating Trend



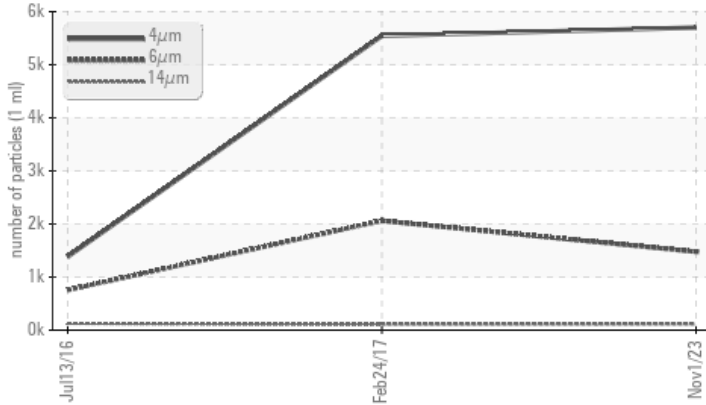
ISO



Machine Id
KAESER SK 15 5186633 (S/N 1684)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 1477	▲ 2060	754
Particles >14µm	ASTM D7647	>80	▲ 113	▲ 107	▲ 128
Particles >21µm	ASTM D7647	>20	▲ 27	▲ 36	▲ 43
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	▲ 18/14	▲ 17/14

Customer Id: PALLAK
 Sample No.: KC06001619
 Lab Number: 06001619
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Feb 2017 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Jul 2016 Diag: Jonathan Hester

ISO



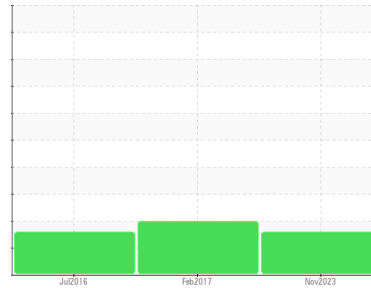
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK 15 5186633 (S/N 1684)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ **Recommendation**

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ **Contamination**

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info		KC06001619	KC56223	KC55737
Sample Date	Client Info		01 Nov 2023	24 Feb 2017	13 Jul 2016
Machine Age	hrs	Client Info	0	439	437
Oil Age	hrs	Client Info	0	0	437
Oil Changed		Client Info	N/A	Changed	Changed
Sample Status			ATTENTION	ATTENTION	ATTENTION

WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	0	1	1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	0
Lead	ppm	ASTM D5185m	>10	0	2	0
Copper	ppm	ASTM D5185m	>50	17	<1	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		---	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	54	26
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	90	13	62	37
Calcium	ppm	ASTM D5185m	2	<1	0	<1
Phosphorus	ppm	ASTM D5185m		0	2	41
Zinc	ppm	ASTM D5185m		26	5	20

CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		<1	4	5
Potassium	ppm	ASTM D5185m	>20	2	2	0
Water	%	ASTM D6304	>0.05	0.011	0.028	0.048
ppm Water	ppm	ASTM D6304	>500	111.6	280	480

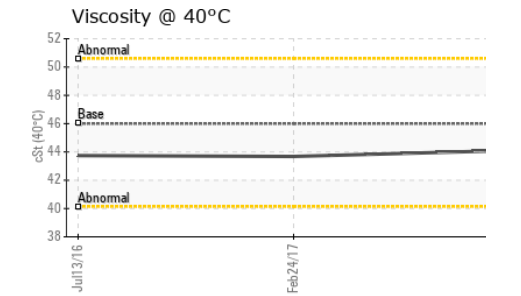
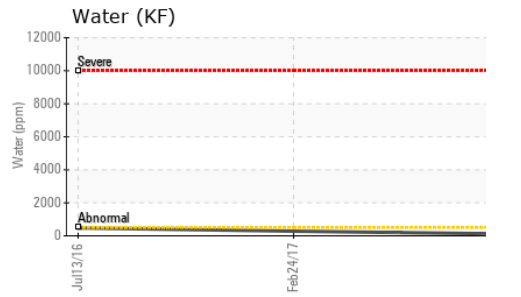
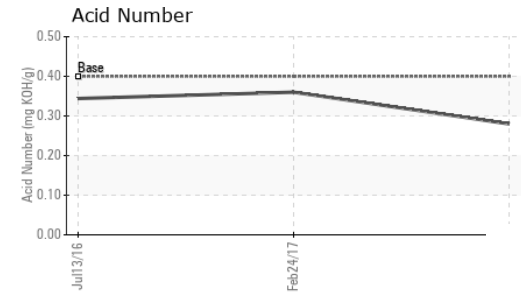
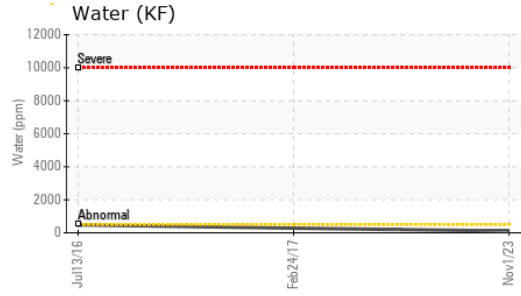
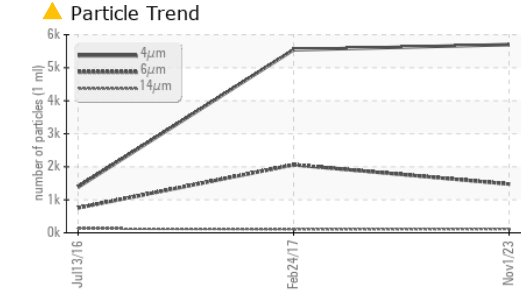
FLUID CLEANLINESS method limit/base current history1 history2

Particles >4µm		ASTM D7647		5700	5544	1384
Particles >6µm		ASTM D7647	>1300	▲ 1477	▲ 2060	754
Particles >14µm		ASTM D7647	>80	▲ 113	▲ 107	▲ 128
Particles >21µm		ASTM D7647	>20	▲ 27	▲ 36	▲ 43
Particles >38µm		ASTM D7647	>4	1	▲ 6	▲ 6
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/18/14	▲ 18/14	▲ 17/14

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.28	0.360	0.344
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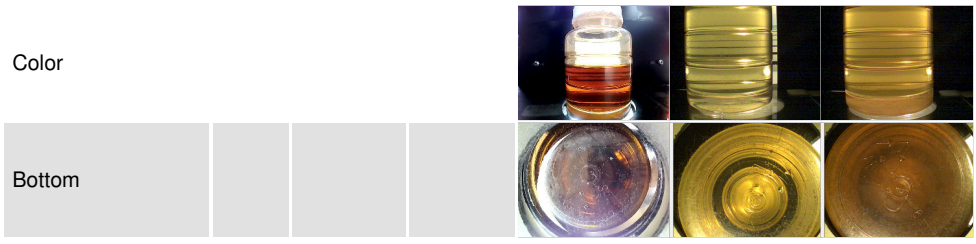
OIL ANALYSIS REPORT



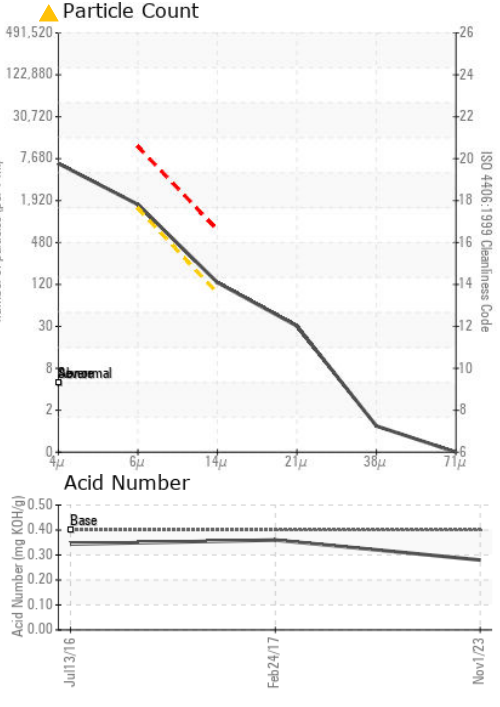
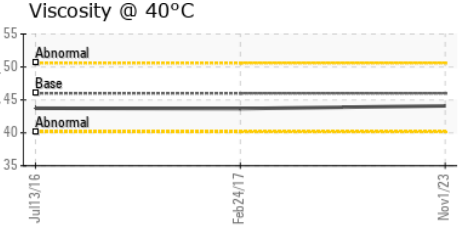
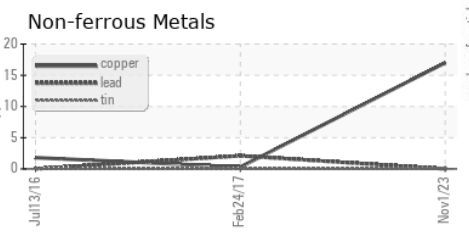
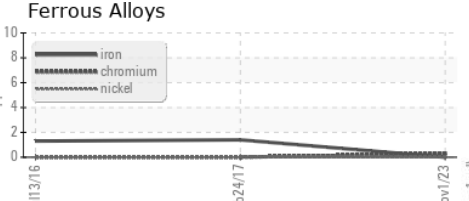
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.1	43.68

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06001619 **Received** : 08 Nov 2023
Lab Number : 06001619 **Diagnosed** : 09 Nov 2023
Unique Number : 10729979 **Diagnostician** : Doug Bogart
Test Package : IND 2

PALM BEACH COMMUNITY COLLEGE
 4200 CONGRESS AVE.
 LAKE WORTH, FL
 US 33461
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)