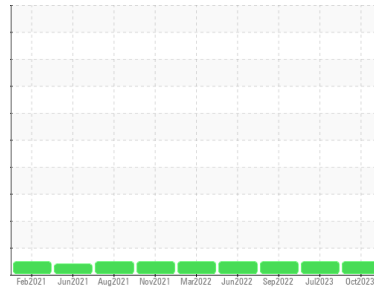




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**BOILERS**  
 Machine Id  
**AC 1 (S/N S038017)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (9 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM25501</b>	USPM25502	USPM23328
Sample Date	Client Info		<b>25 Oct 2023</b>	25 Jul 2023	14 Sep 2022
Machine Age	hrs	Client Info	<b>76390</b>	74208	73728
Oil Age	hrs	Client Info	<b>6801</b>	4619	4139
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >40	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>0</b>	2	4
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0
Water	%	ASTM D6304 >0.6	<b>0.008</b>	0.014	0.005
ppm Water	ppm	ASTM D6304 >6000	<b>89.1</b>	146.3	51.1

## FLUID CLEANLINESS

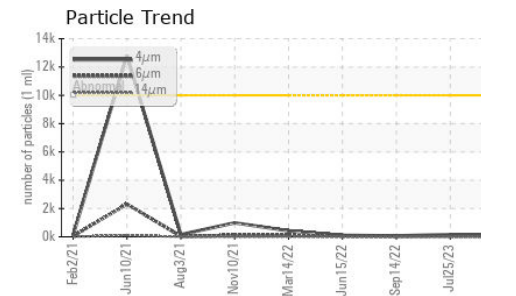
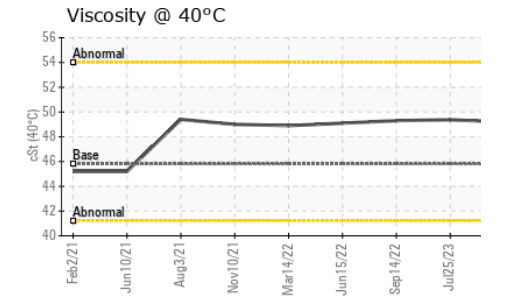
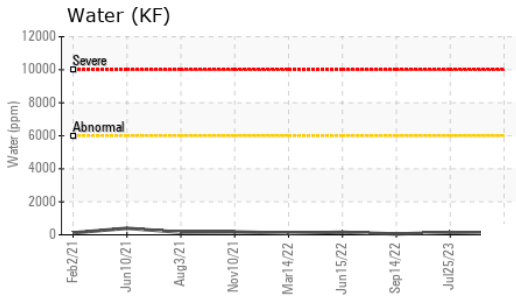
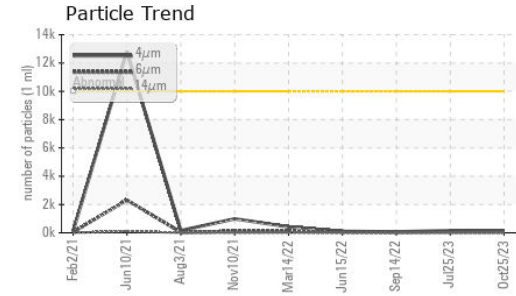
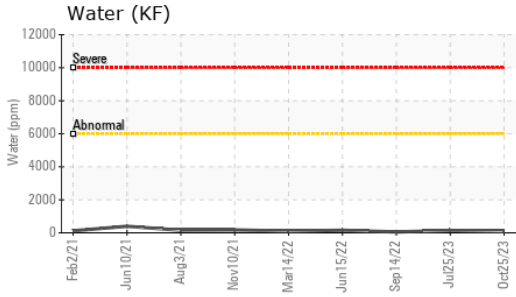
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>134</b>	162	70
Particles >6µm	ASTM D7647	>2500	<b>58</b>	59	28
Particles >14µm	ASTM D7647	>640	<b>9</b>	9	4
Particles >21µm	ASTM D7647	>160	<b>3</b>	3	0
Particles >38µm	ASTM D7647	>40	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>14/13/10</b>	15/13/10	13/12/9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	<b>0.27</b>	0.34	0.29



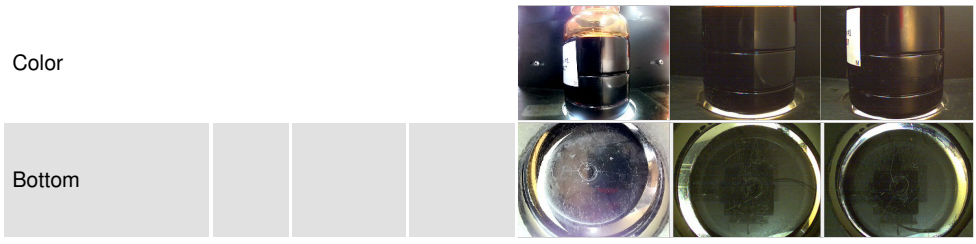
# OIL ANALYSIS REPORT



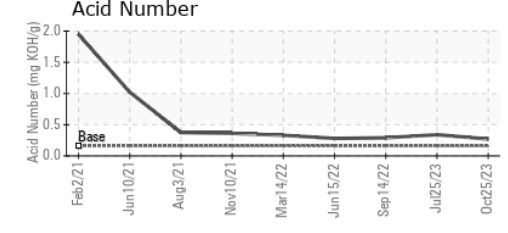
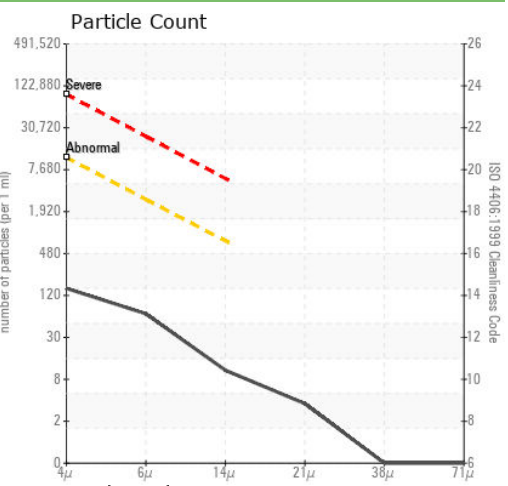
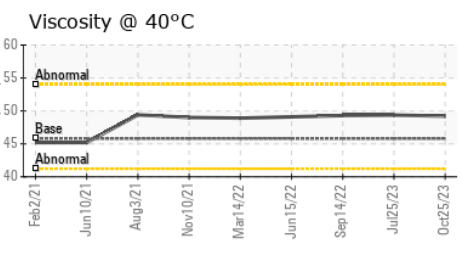
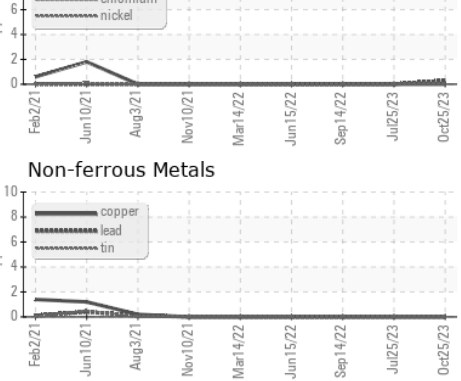
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.8	49.2	49.37	49.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM25501 **Received** : 08 Nov 2023  
**Lab Number** : 06001622 **Diagnosed** : 09 Nov 2023  
**Unique Number** : 10729982 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Escalon - Plant 8384**  
 1905 MCHENRY  
 ESCALON, CA  
 US 95320  
 Contact: Service Manager

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: