

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

24 Aug 2023 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

[view report](#)



25 Apr 2023 Diag: Doug Bogart

SEDIMENT



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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26 Jan 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

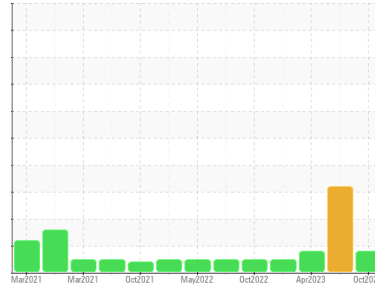
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OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Area
O.E.R.
 Machine Id
300 HP GD (S/N S148586)
 Component
Air Compressor
 Fluid
USPI MAX FG AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM31218	USPM29529	USPM28824
Sample Date	Client Info		24 Oct 2023	24 Aug 2023	25 Apr 2023
Machine Age	hrs	Client Info	0	0	34413
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	2	0
Chromium	ppm	ASTM D5185m >4	<1	0	0
Nickel	ppm	ASTM D5185m >4	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >40	0	0	<1
Tin	ppm	ASTM D5185m >5	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	3
Barium	ppm	ASTM D5185m 0	0	2	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	<1	<1	0
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 0	0	0	19
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	0	0	46

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	<1
Water	%	ASTM D6304 >0.6	0.056	▲ 0.613	0.048
ppm Water	ppm	ASTM D6304 >6000	563.8	▲ 6130	480

FLUID CLEANLINESS

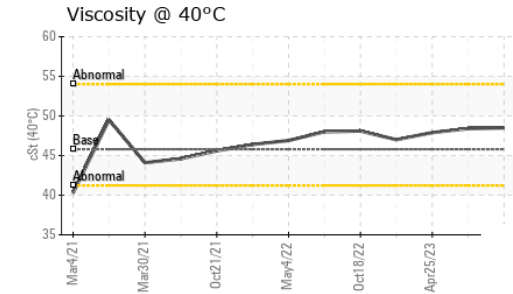
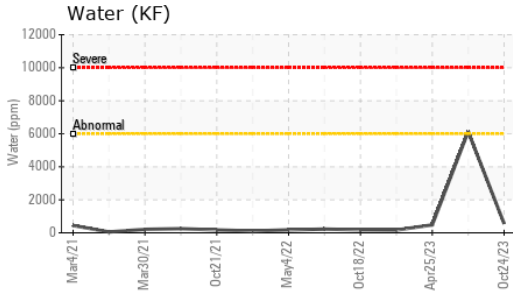
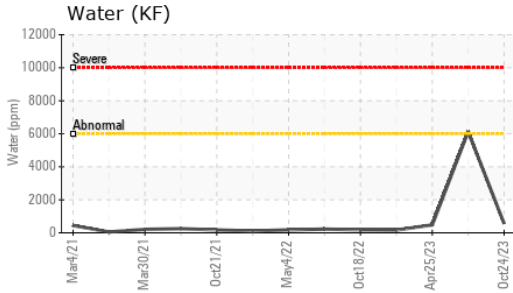
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	---	448	---
Particles >6µm	ASTM D7647	>2500	---	106	---
Particles >14µm	ASTM D7647	>640	---	12	---
Particles >21µm	ASTM D7647	>160	---	3	---
Particles >38µm	ASTM D7647	>40	---	1	---
Particles >71µm	ASTM D7647	>10	---	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	---	16/14/11	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	0.23	0.31	0.50



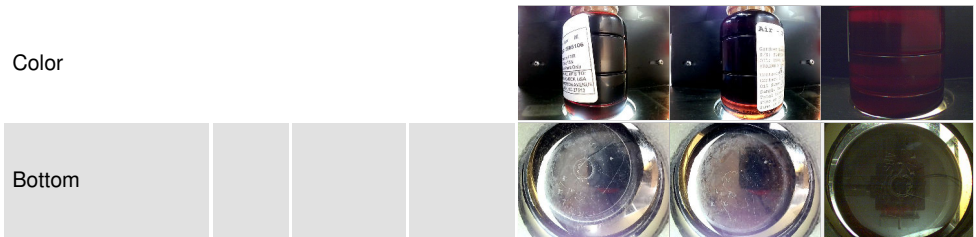
OIL ANALYSIS REPORT



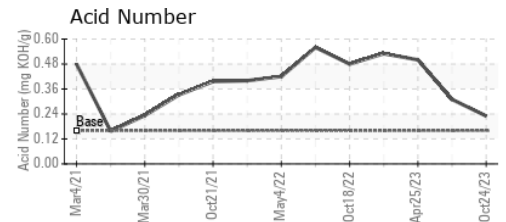
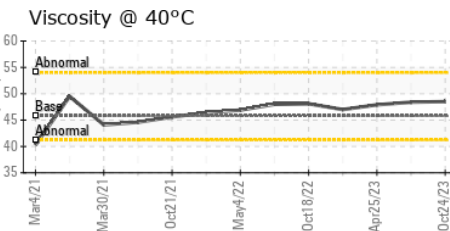
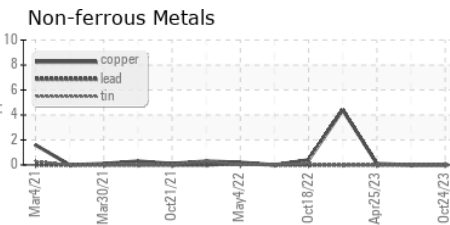
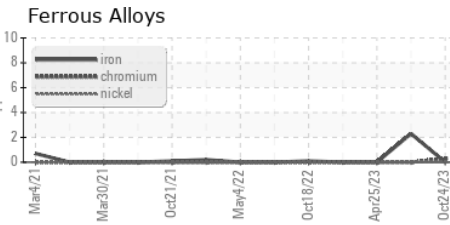
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	LIGHT	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	0.2%
Free Water	scalar	*Visual	NEG	▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	48.5	48.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USPM31218
 Lab Number : 06001623
 Unique Number : 10729983
 Test Package : IND 2

KraftHeinz - San Diego - Plant 8383
 7878 AIRWAY RD
 SAN DIEGO, CA
 US 92154

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: Lorena Castro
 Lorena.Castro@kraftheinz.com

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