

OIL ANALYSIS REPORT

Sample Rating Trend



KAESER SFC 110 6757248 (S/N 2381)

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Client Info KCPA001875 KCP48057 KCP32422 Sample Date Client Info 12 Nov 2023 07 May 2022 07 May 2022 Machine Age hrs Client Info 19644 12999 8822 Oil Age hrs Client Info 0 3467 2851 Oil Changed Client Info N/A Changed Changed Changed Sample Status method imilibase current history1 history1 Iron ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >2 0 <1 <1 Aluminum ppm ASTM D5185m >2 0 <1 <1 0 Aluminum ppm ASTM D5185m >10 <1 <1 0 0 0 0 0 0 0 0 0 0			Feb202	May2021	May2022 No	v2023	
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Nickel ppm ASTM D5185m >3 0 0 0 Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >2 0 <1 <1 Aluminum ppm ASTM D5185m >10 <1 <1 <1 Copper ppm ASTM D5185m >50 25 16 12 Tin ppm ASTM D5185m >50 25 16 12 Antimony ppm ASTM D5185m 0 <1 <1 0 Antimony ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 0 0 Caddium ppm ASTM D5185m 0 1 4 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>50	0	<1	<1
Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >2 0 <1	Chromium	ppm	ASTM D5185m	>10	0	0	0
Silver ppm ASTM D5185m >2 0 <1 <1 Aluminum ppm ASTM D5185m >10 0 <1	Nickel	ppm	ASTM D5185m	>3	0	0	0
Atuminum ppm ASTM D5185m >10 0 <1 0 Lead ppm ASTM D5185m >10 <1	Titanium	ppm	ASTM D5185m	>3	0	0	0
Lead ppm ASTM D5185m >10 <1	Silver	ppm	ASTM D5185m	>2	0	<1	<1
Lead ppm ASTM D5185m >10 <1 <1 <1 <1 Copper ppm ASTM D5185m >50 25 16 12 Tin ppm ASTM D5185m >10 <1	Aluminum		ASTM D5185m	>10	0	<1	0
Copper ppm ASTM D5185m >50 25 16 12 Tin ppm ASTM D5185m >10 <1 <1 0 Antimony ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 Magnese ppm ASTM D5185m 0 1 4 0 Calcium ppm ASTM D5185m 0 1 4 0 Zinc ppm ASTM D5185m 23500 17563 16605 17244 CONTAMINANTS method limit/base current history1 h	Lead		ASTM D5185m	>10	<1	<1	<1
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Antimony ppm ASTM D5185m <1			ASTM D5185m	>10	<1	<1	0
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Molybdenum ppm ASTM D5185m 0 11 14 0 <th>Boron</th> <th>ppm</th> <th>ASTM D5185m</th> <th>0</th> <th>0</th> <th>0</th> <th><1</th>	Boron	ppm	ASTM D5185m	0	0	0	<1
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Manganese ppm ASTM D5185m 0 0 0 <1	Molybdenum	ppm	ASTM D5185m	0	0	0	0
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Phosphorus ppm ASTM D5185m 0 1 4 0 Zinc ppm ASTM D5185m 0 6 45 36 Sulfur ppm ASTM D5185m 23500 17563 16605 17244 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >25 1 <1	Calcium	ppm	ASTM D5185m	0	<1	0	0
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Particles >21μm ASTM D7647 >20 7 1 Particles >38μm ASTM D7647 >4 0 0 Particles >38μm ASTM D7647 >4 0 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 17/15/12 15/10 FLUID DEGRADATION method limit/base current history1 history1	Particles >6µm		ASTM D7647	>1300	214		250
Particles >38μm ASTM D7647 >4 0 0 Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 17/15/12 15/10 FLUID DEGRADATION method limit/base current history1 history	Particles >14µm		ASTM D7647	>80	29		8
Particles >71μm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 17/15/12 15/10 FLUID DEGRADATION method limit/base current history1 history	Particles >21µm		ASTM D7647	>20	7		1
Oil Cleanliness ISO 4406 (c) >/17/13 17/15/12 15/10 FLUID DEGRADATION method limit/base current history1 history	Particles >38µm		ASTM D7647	>4	0		0
FLUID DEGRADATION method limit/base current history1 history	Particles >71µm		ASTM D7647	>3	0		0
	Oil Cleanliness		ISO 4406 (c)	>/17/13	17/15/12		15/10
Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.37 0.47 0.406	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.37	0.47	0.406

Report Id: CATAYE [WUSCAR] 06006326 (Generated: 11/15/2023 10:09:43) Rev: 1

Contact/Location: M. MADIGAN - CATAYE



1200

1000

800 Water (ppm)

600

400

2000

=3 of particles (

18

0

12000

OIL ANALYSIS REPORT





