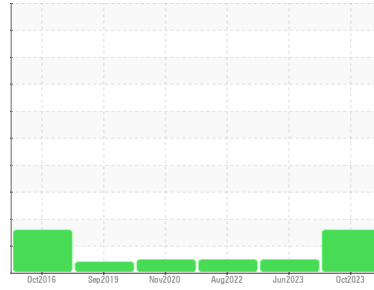




# PROBLEM SUMMARY

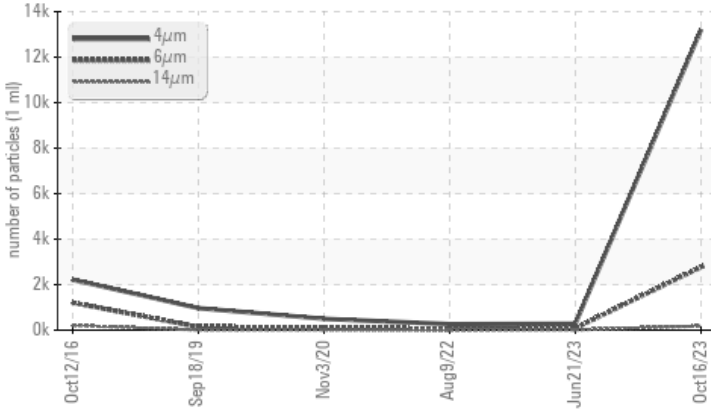
Sample Rating Trend



Machine Id  
**KAESER DSD 250 4485564 (S/N 1021)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2772	85	44
Particles >14µm	ASTM D7647	>80	▲ 180	10	4
Particles >21µm	ASTM D7647	>20	▲ 44	3	2
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/15	15/14/10	15/13/9

Customer Id: JEFWES  
 Sample No.: KCPA007468  
 Lab Number: 06006331  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 21 Jun 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 09 Aug 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The TAN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Nov 2020 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

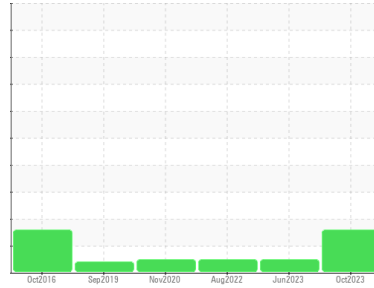
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER DSD 250 4485564 (S/N 1021)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCPA007468</b>	KCPA002120	KCP45085
Sample Date	Client Info	<b>16 Oct 2023</b>	21 Jun 2023	09 Aug 2022
Machine Age	hrs	<b>62996</b>	61584	55621
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	Changed
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>32</b>	2	3
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 2	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>1</b>	0	4
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>15328</b>	18653	9587

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m	<b>0</b>	2	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.05	<b>0.004</b>	0.005	0.006
ppm Water	ppm	ASTM D6304 >500	<b>48.1</b>	59.0	67.7

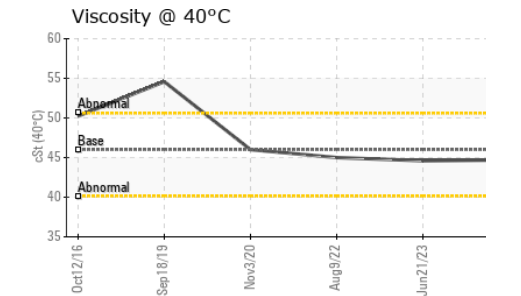
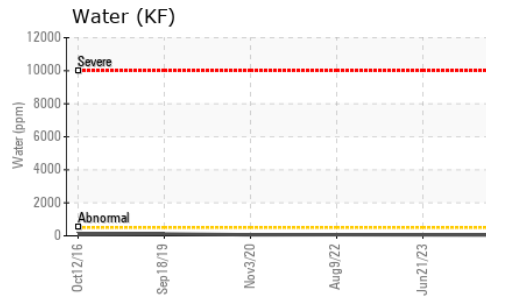
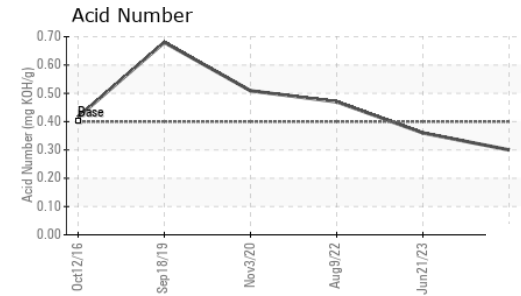
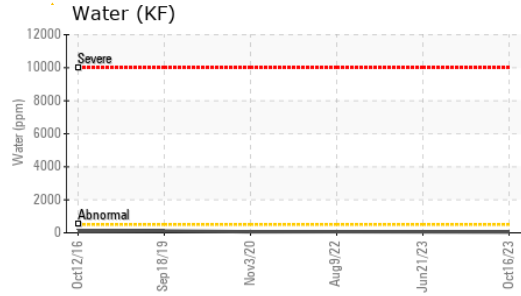
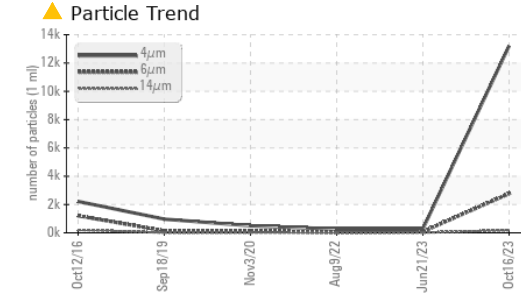
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>13210</b>	282	265
Particles >6µm	ASTM D7647 >1300	▲ <b>2772</b>	85	44
Particles >14µm	ASTM D7647 >80	▲ <b>180</b>	10	4
Particles >21µm	ASTM D7647 >20	▲ <b>44</b>	3	2
Particles >38µm	ASTM D7647 >4	<b>1</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ <b>21/19/15</b>	15/14/10	15/13/9

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.30</b>	0.36	0.47

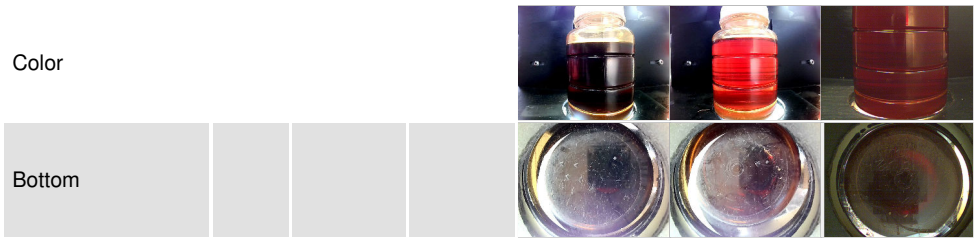
# OIL ANALYSIS REPORT



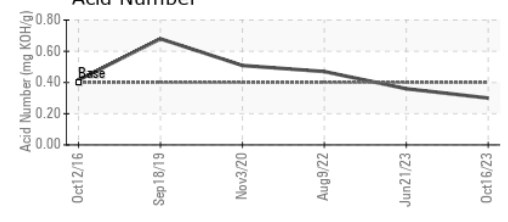
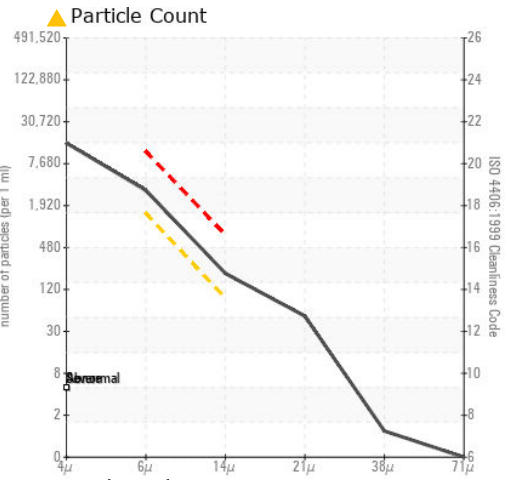
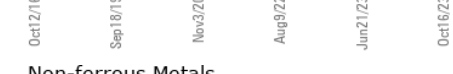
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.6	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA007468 **Received** : 13 Nov 2023  
**Lab Number** : 06006331 **Diagnosed** : 14 Nov 2023  
**Unique Number** : 10740093 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**JEFFERSON INDUSTRIES**  
 6670 ST ROUTE 29  
 WEST JEFFERSON, OH  
 US 43162  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: