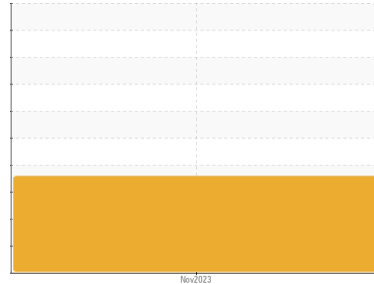




# PROBLEM SUMMARY

Sample Rating Trend



**WATER**

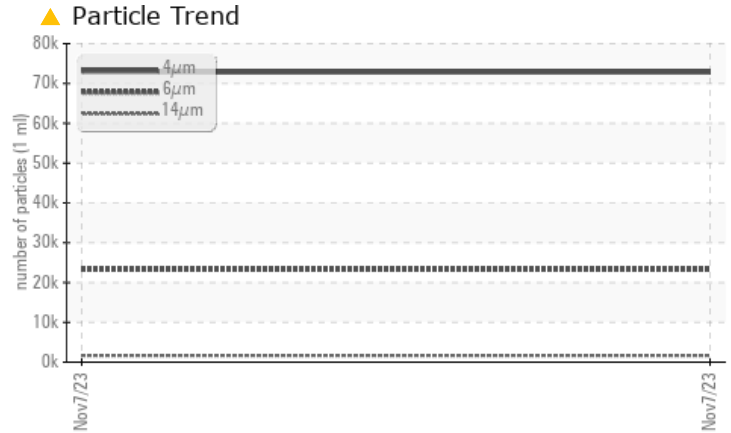
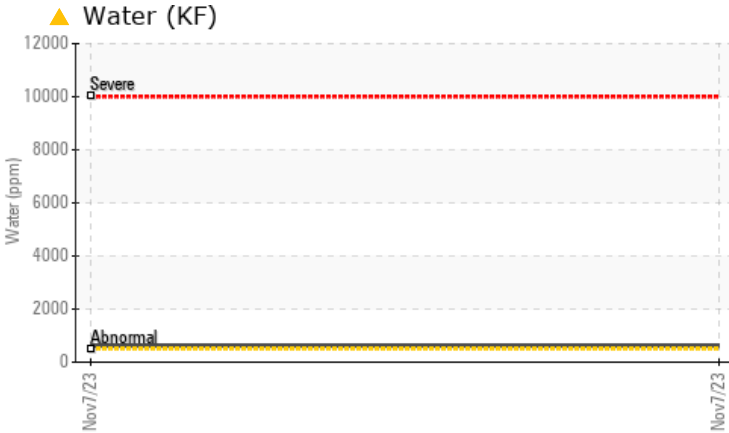


Machine Id  
**2625216 (S/N 1200)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Water	%	ASTM D6304	>0.05	<b>▲ 0.061</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>▲ 617.5</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 23264</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>▲ 1657</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>▲ 511</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>▲ 27</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 23/22/18</b>	---	---

Customer Id: KETDOU  
Sample No.: KCPA009485  
Lab Number: 06006340  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**2625216 (S/N 1200)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA009485</b>	---	---
Sample Date	Client Info			<b>07 Nov 2023</b>	---	---
Machine Age	hrs	Client Info		<b>6402</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>5</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

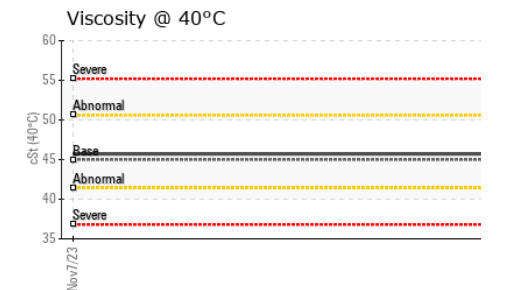
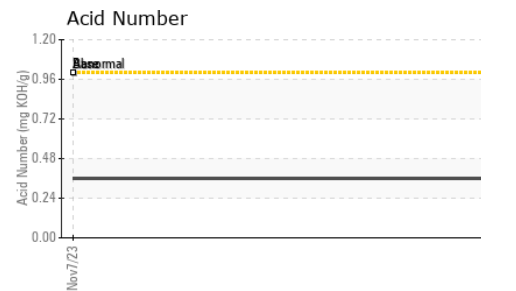
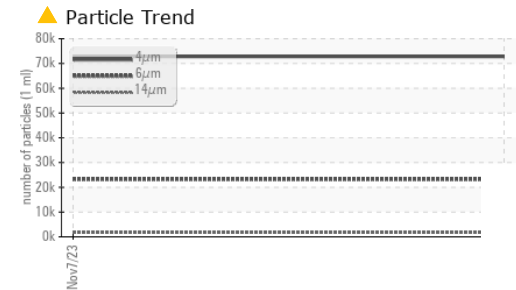
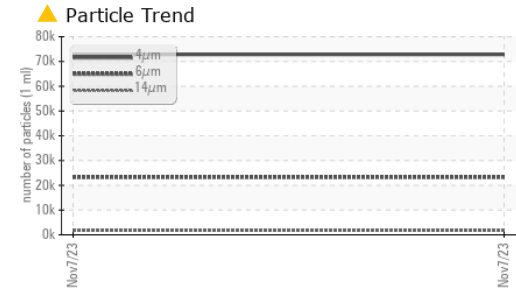
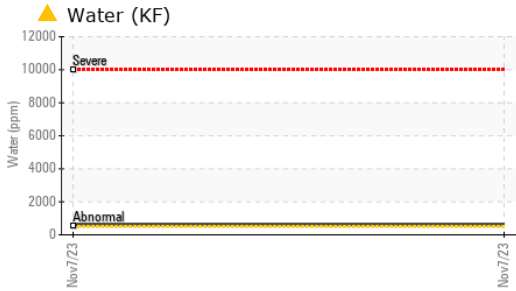
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	100	<b>57</b>	---	---
Calcium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	0	<b>111</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m	23500	<b>14857</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>16</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Water	%	ASTM D6304	>0.05	<b>▲ 0.061</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>▲ 617.5</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>72815</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 23264</b>	---	---
Particles >14µm		ASTM D7647	>80	<b>▲ 1657</b>	---	---
Particles >21µm		ASTM D7647	>20	<b>▲ 511</b>	---	---
Particles >38µm		ASTM D7647	>4	<b>▲ 27</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>2</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 23/22/18</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.36</b>	---	---

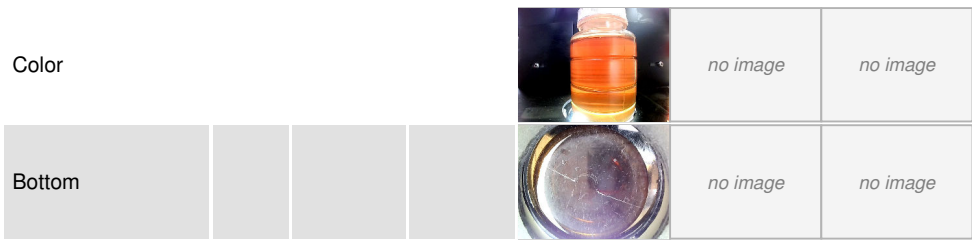
# OIL ANALYSIS REPORT



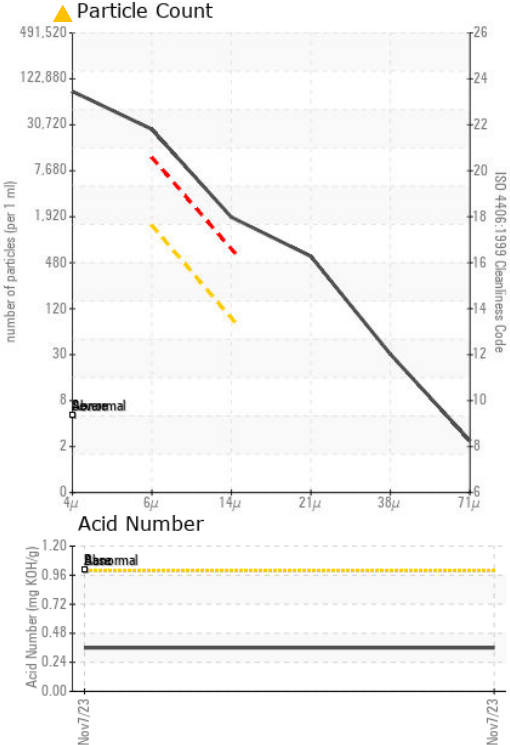
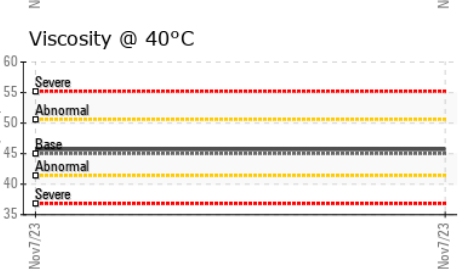
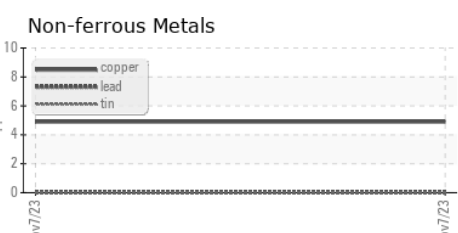
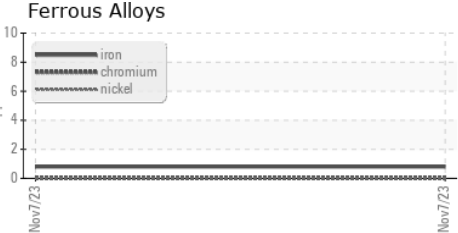
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA009485 **Received** : 13 Nov 2023  
**Lab Number** : 06006340 **Diagnosed** : 14 Nov 2023  
**Unique Number** : 10740102 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**KETTLE MORaine MANUFACTURING**  
 132 W OTTAWA AVE  
 DOUSMAN, WI  
 US 53118  
 Contact: MIKE  
 mike@kmmi.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: