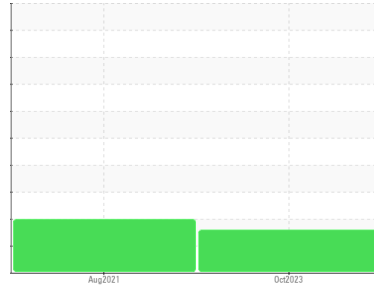




PROBLEM SUMMARY

Sample Rating Trend



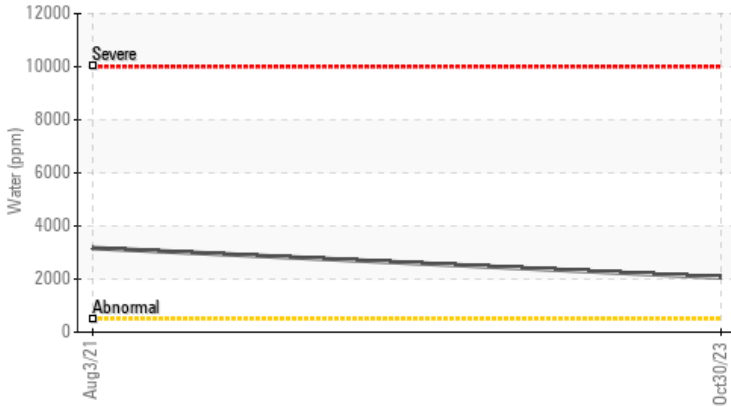
WATER



Machine Id
KAESER 7453816 (S/N 1086)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	---
Water	%	ASTM D6304	>0.05	▲ 0.206	▲ 0.317	---
ppm Water	ppm	ASTM D6304	>500	▲ 2060	▲ 3170	---

Customer Id: SUDSAL
 Sample No.: KCPA009056
 Lab Number: 06006343
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

03 Aug 2021 Diag: Don Baldrige

WATER



Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

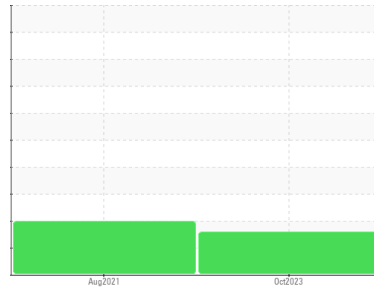
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 7453816 (S/N 1086)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA009056	KCP41594	---
Sample Date	Client Info			30 Oct 2023	03 Aug 2021	---
Machine Age	hrs	Client Info		1952	515	---
Oil Age	hrs	Client Info		0	515	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	1	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	1	21	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

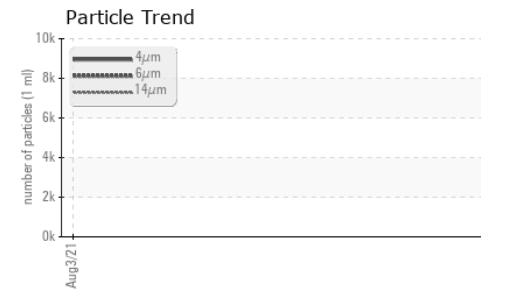
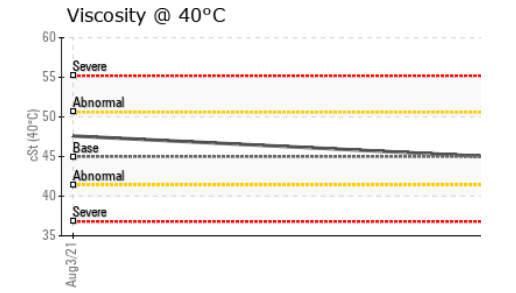
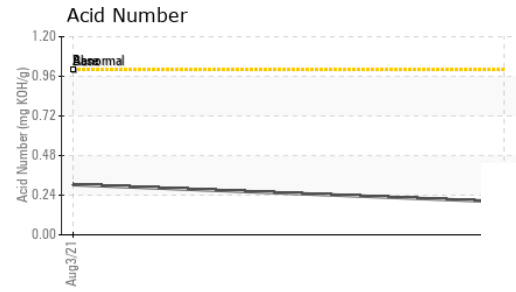
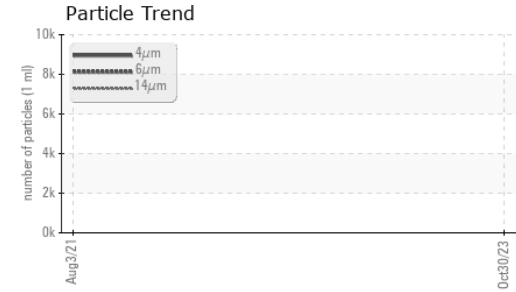
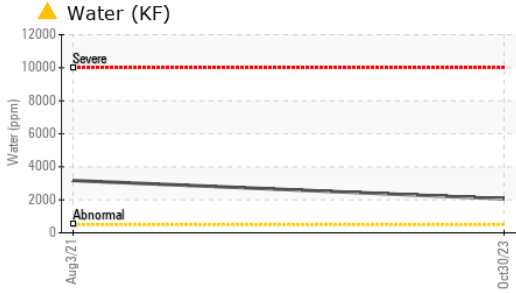
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	90	0	3	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	9	8	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	0	<1	9	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	23500	18917	15540	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		4	0	---
Potassium	ppm	ASTM D5185m	>20	2	1	---
Water	%	ASTM D6304	>0.05	▲ 0.206	▲ 0.317	---
ppm Water	ppm	ASTM D6304	>500	▲ 2060	▲ 3170	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		9796	---	---
Particles >6µm		ASTM D7647	>1300	618	---	---
Particles >14µm		ASTM D7647	>80	57	---	---
Particles >21µm		ASTM D7647	>20	25	---	---
Particles >38µm		ASTM D7647	>4	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	20/16/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.20	0.304	---

OIL ANALYSIS REPORT



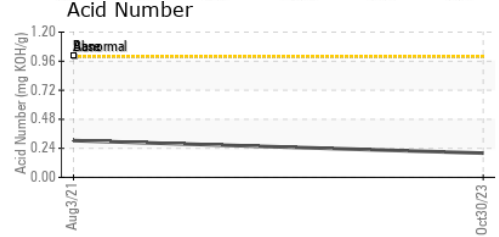
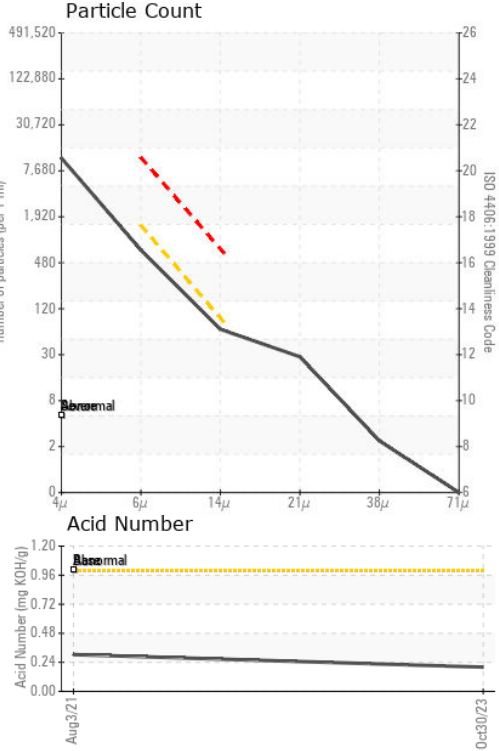
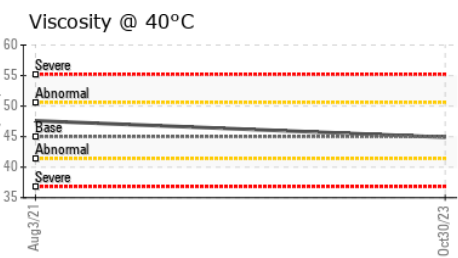
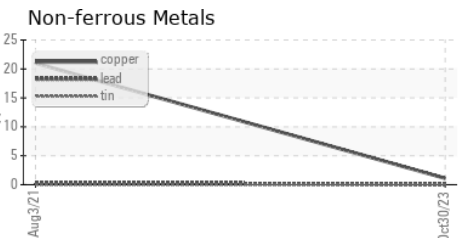
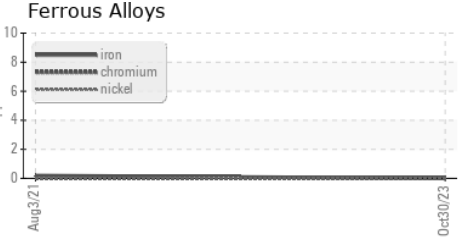
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	▲ 0.2%
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.9	47.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA009056 **Received** : 13 Nov 2023
Lab Number : 06006343 **Diagnosed** : 16 Nov 2023
Unique Number : 10740105 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

SUDDEN IMPACT BODY SHOP
 6330 MOORESVILLE RD
 SALISBURY, NC
 US 28147
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: