

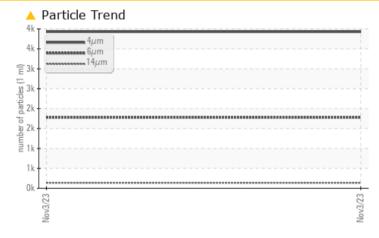
PROBLEM SUMMARY

Sample Rating Trend ISO

Machine Id 8658547 (S/N 1355) Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	
Particles >6µm	ASTM D7647 >13	00 🔺 1778	
Particles >14µm	ASTM D7647 >80	1 37	
Particles >21µm	ASTM D7647 >20	<u> </u>	
Oil Cleanliness	ISO 4406 (c) >/	17/13 🔺 19/18/14	

Customer Id: SLMMUS Sample No.: KCPA007912 Lab Number: 06006346 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





Machine Id 8658547 (S/N 1355) Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

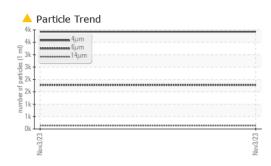
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

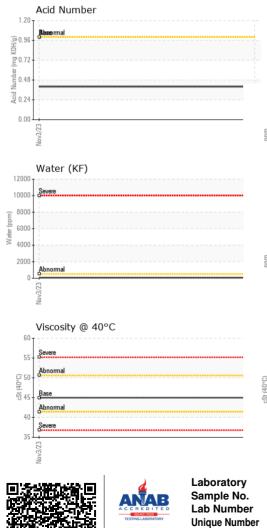
Sample NumberClient InfoKCPA007912Sample DateClient Info03 Nov 2023Machine AgehrsClient Info0Oll AgehrsClient InfoN/AOll AngedTellClient InfoN/ASample StatusClient InfoN/AWEAR METALSmethodImtroPNoteWEAR METALSmethodSitu 5556-500NickelppmASTM 051565-500NickelppmASTM 051565-500NickelppmASTM 051565-500SilverppmASTM 051565-500CopperppmASTM 051565-100AdminumppmASTM 051565-100AdminumppmASTM 051565100AdminumppmASTM 051565100AdminumppmASTM 051565100MandenespmASTM 05156100MandenespmASTM 05156100MandenespmASTM 05156100Mandenespm	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 5282 Oil Ghanged Krs Client Info N/A Sample Status I Imit/base current history1 WEAR METALS method Imit/base current history1 WEAR METALS method Imit/base current history1 Tran ppm ASTM D5185m >50 0 Tranium ppm ASTM D5185m >3 0 Silver ppm ASTM D5185m >2 0 Copper ppm ASTM D5185m >10 0 Cadmium ppm ASTM D5185m >10 0 Maganese ppm ASTM D5185m 0 0 Madium ppm ASTM D5185m 0 0	Sample Number		Client Info		KCPA007912		
Oil Age hrs Client Info N/A Sample Status Client Info N/A WEAR METALS method limit/base current history1 Ornomium ppm ASTM D5185m >50 0 Nickel ppm ASTM D5185m >3 0 Silver ppm ASTM D5185m >2 0 Auminum ppm ASTM D5185m >2 0 Auminum ppm ASTM D5185m >10 0 Silver ppm ASTM D5185m >10 0 Auminum ppm ASTM D5185m >10 0 Agendum ppm ASTM D5185m 0 0 Cadmium ppm ASTM D5185m 0 0 <td>Sample Date</td> <td></td> <td>Client Info</td> <td></td> <td>03 Nov 2023</td> <td></td> <td></td>	Sample Date		Client Info		03 Nov 2023		
Oli Changed Client Info N/A	Machine Age	hrs	Client Info		5282		
Sample Status Imath of the status ATTENTION WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >50 0 Nickel ppm ASTM D5185m >3 0 Silver ppm ASTM D5185m >3 0 Aluminum ppm ASTM D5185m >10 0 Aluminum ppm ASTM D5185m >10 0 Copper ppm ASTM D5185m >10 0 Cadmium ppm ASTM D5185m >10 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 Magnaese ppm ASTM D5185m 0 0	Oil Age	hrs	Client Info		0		
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Nickel ppm ASTM D5185m >3 0 Titanium ppm ASTM D5185m >3 0 Silver ppm ASTM D5185m >2 0 Aluminum ppm ASTM D5185m >10 0 Copper ppm ASTM D5185m >50 9 Copper ppm ASTM D5185m >10 0 Vanadium ppm ASTM D5185m 10 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 0 Magnesium ppm ASTM D5185m 100 0 Magnesium ppm ASTM D5185m 0 0 Sulfur ppm ASTM D5185m 0 <td< td=""><td>Iron</td><td>ppm</td><td>ASTM D5185m</td><td>>50</td><td>0</td><td></td><td></td></td<>	Iron	ppm	ASTM D5185m	>50	0		
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Magnesium ppm ASTM D5185m 100 0 Calcium ppm ASTM D5185m 0 <1	•		ASTM D5185m		0		
Calcium ppm ASTM D5185m 0 0 Phosphorus ppm ASTM D5185m 0 <1	0		ASTM D5185m	100	0		
Phosphorus ppm ASTM D5185m 0 <1 Zinc ppm ASTM D5185m 0 0 Sulfur ppm ASTM D5185m 23500 17127 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 0 Sodium ppm ASTM D5185m >25 0 Potassium ppm ASTM D5185m >20 0 Water % ASTM D5045 >0.05 0.0066 ppm Water ppm ASTM D7647 3927 Particles >4µm ASTM D7647 >1300 1778 Particles >6µm ASTM D7647 >80 137 Particles >14µm ASTM D7647 >20 26	Calcium		ASTM D5185m	0	0		
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Sodium ppm ASTM D5185m <1	CONTAMINANTS		method	limit/base	current	history1	history2
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Particles >6µm ASTM D7647 >1300 ▲ 1778 Particles >14µm ASTM D7647 >80 ▲ 137 Particles >21µm ASTM D7647 >20 ▲ 26 Particles >38µm ASTM D7647 >4 0 Particles >38µm ASTM D7647 >4 0 Particles >71µm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/14 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
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Particles >21μm ASTM D7647 >20 ▲ 26 Particles >38μm ASTM D7647 >4 0 Particles >38μm ASTM D7647 >3 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >/17/13 19/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >38μm ASTM D7647 >4 0 Particles >71μm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>80	A 137		
Particles >71µm ASTM D7647 >3 0 Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>20	<u> </u>		
Oil Cleanliness ISO 4406 (c) >/17/13 ▲ 19/18/14 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>4	0		
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>/17/13	1 9/18/14		
Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.40	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.40		



OIL ANALYSIS REPORT

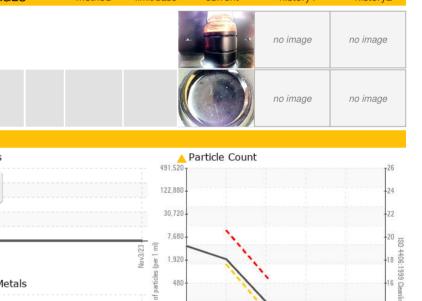




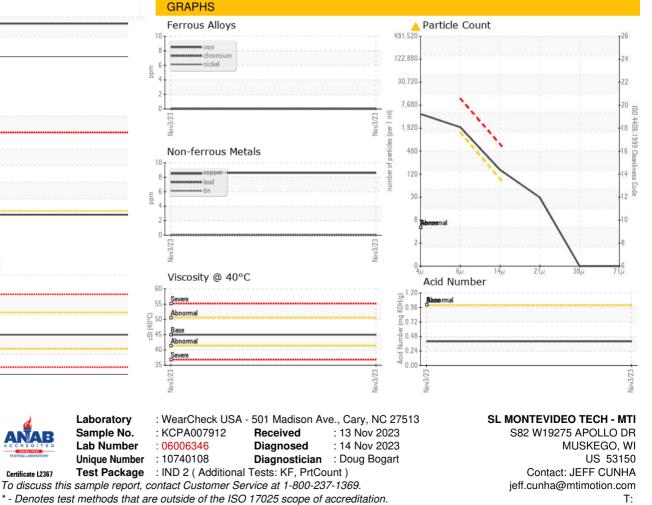


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.0		
SAMPLE IMAGES	;	method	limit/base	current	history1	history2





Bottom



Certificate L2367

Contact/Location: JEFF CUNHA - SLMMUS

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