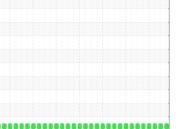


Machine Id **P-1301A**

OIL ANALYSIS REPORT

Sample Rating Trend







2019 Feb2020 0.cz/020 M=2021 Feb2022 Aur-2023 Aur-2023 Aur-2023

Component Gearbox Fluid ROYAL PURPLE SYNFILM GT 150 (3 GAL)		:2019 Feb2020	0ct2020 Mm2021 Feb2022
DIAGNOSIS	SAMPLE INFORMATION	method	limit/base
Recommendation	Sample Number	Client Info	RF
Resample at the next service interval to monitor.	Sample Date	Client Info	31

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Comple Number		Client Info		BB0020260	DD0000004	DD0020771
Sample Number		Client Info		RP0039369	RP0038894	RP0038771
Sample Date	la una	Client Info		31 Oct 2023	02 Oct 2023	22 Aug 2023
Machine Age	hrs	Client Info		80327	80327	79793
Oil Age	hrs	Client Info Client Info		17005	17005	16471
Oil Changed Sample Status		Client Info		Not Changd	Not Changd NORMAL	Not Changd NORMAL
				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	50	8	49
Chromium	ppm	ASTM D5185m	>15	0	0	<1
Nickel	ppm	ASTM D5185m	>15	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		80	79	84
Calcium	ppm	ASTM D5185m		21	12	17
Phosphorus	ppm	ASTM D5185m		<1	6	8
Zinc	ppm	ASTM D5185m		0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4	2	4
Sodium	ppm	ASTM D5185m	200	2	1	<1
Potassium	ppm	ASTM D5185m	>20	0	1	0
Water	%	ASTM D6304		0.018	0.017	0.017
ppm Water	ppm	ASTM D6304	>2000	187.7	173.7	176.8
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)				0.23	0.31	0.32
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEONDUILLE	ed ByNE€am Sur
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OIL ANALYSIS REPORT

