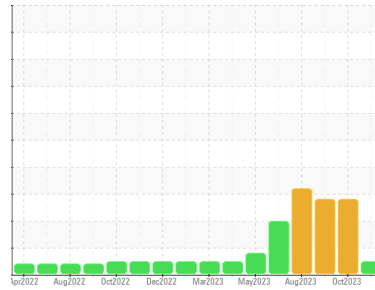




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
{UNASSIGNED}
Machine Id
P-5220-B (S/N 001)

Component
Pump
Fluid
ROYAL PURPLE SYNDRAULIC 68 (1 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0039353	RP0038892	RP0038757
Sample Date	Client Info			01 Nov 2023	02 Oct 2023	22 Aug 2023
Machine Age	hrs	Client Info		48338	48338	48204
Oil Age	hrs	Client Info		2154	2154	2020
Oil Changed	Client Info			N/A	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	7	60	55
Chromium	ppm	ASTM D5185m	>5	0	0	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	0	<1
Lead	ppm	ASTM D5185m	>12	0	2	<1
Copper	ppm	ASTM D5185m	>30	12	▲ 138	▲ 132
Tin	ppm	ASTM D5185m	>9	0	2	2
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

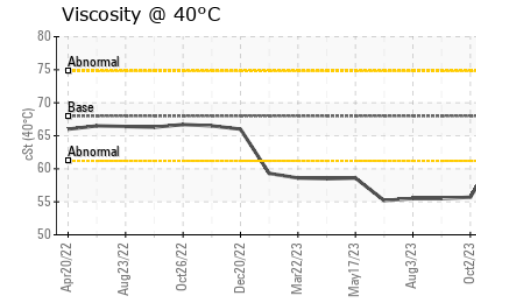
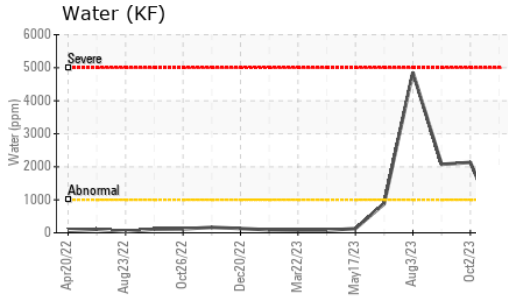
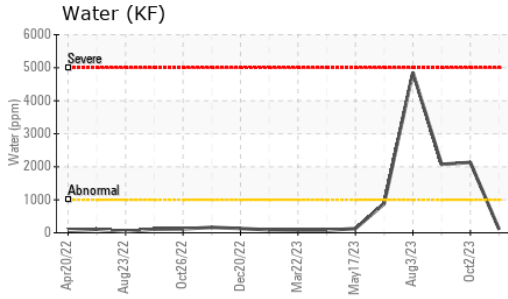
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	38	3
Calcium	ppm	ASTM D5185m		151	32	12
Phosphorus	ppm	ASTM D5185m		596	730	786
Zinc	ppm	ASTM D5185m		792	625	725

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<1	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>.1	0.010	▲ 0.213	▲ 0.207
ppm Water	ppm	ASTM D6304	>1000	106.5	▲ 2132.8	▲ 2073.8

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.63	0.64	0.63

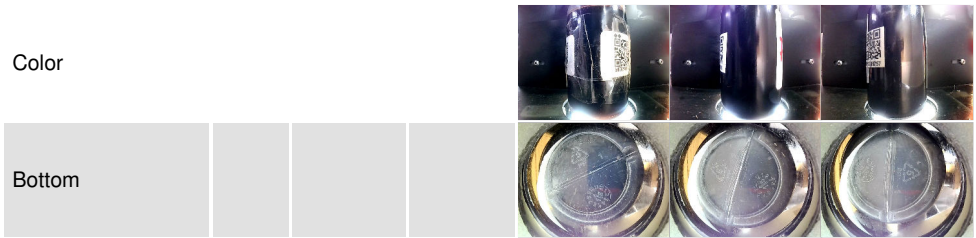
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

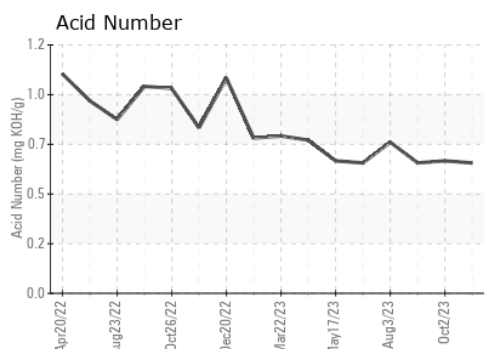
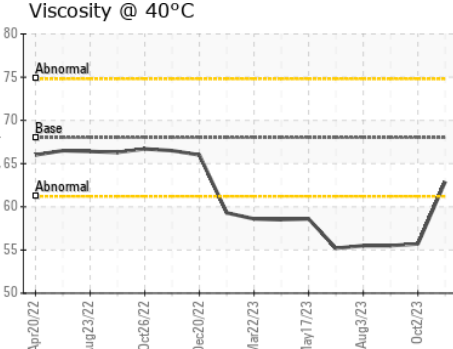
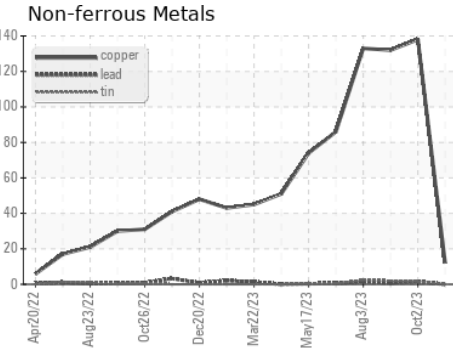
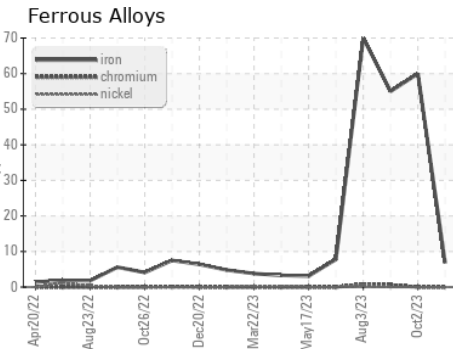


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	62.9	▲ 55.7	▲ 55.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039353 **Received** : 13 Nov 2023
Lab Number : 06006416 **Diagnosed** : 15 Nov 2023
Unique Number : 10740178 **Diagnostician** : Don Baldrige
Test Package : IND 2

TEAM SUR S.A.S.
 BOGOTA,
 CO
 Contact: Team Sur
 jconde@teamsur.com
 T: (300)740-0654
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)