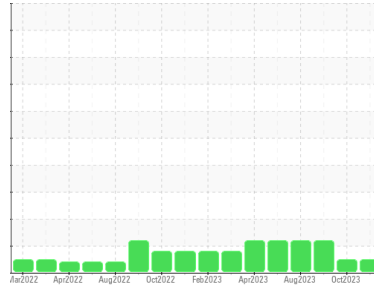




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
{UNASSIGNED}
 Machine Id
P-5220-E (S/N GP 37001)
 Component
Pump
 Fluid
ROYAL PURPLE SYNDRAULIC 68 (1 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | RP0039350 | RP0038900 | RP0038758 |
| Sample Date | Client Info | | 01 Nov 2023 | 02 Oct 2023 | 22 Aug 2023 |
| Machine Age | hrs | Client Info | 17614 | 17614 | 17585 |
| Oil Age | hrs | Client Info | 1236 | 1236 | 1205 |
| Oil Changed | Client Info | | N/A | Not Changd | Not Changd |
| Sample Status | | | NORMAL | NORMAL | ATTENTION |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|----------|----------|----------|
| Iron | ppm | ASTM D5185m >90 | 0 | 0 | 6 |
| Chromium | ppm | ASTM D5185m >5 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >5 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m >3 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >7 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m >12 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >30 | 3 | 1 | ▲ 80 |
| Tin | ppm | ASTM D5185m >9 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | <1 | <1 |
| Calcium | ppm | ASTM D5185m | 170 | 167 | 44 |
| Phosphorus | ppm | ASTM D5185m | 661 | 669 | 788 |
| Zinc | ppm | ASTM D5185m | 869 | 897 | 549 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >60 | 0 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | <1 | 0 | <1 |
| Potassium | ppm | ASTM D5185m >20 | 0 | <1 | 0 |
| Water | % | ASTM D6304 >.1 | 0.010 | 0.012 | 0.007 |
| ppm Water | ppm | ASTM D6304 >1000 | 103.3 | 127.2 | 75.1 |

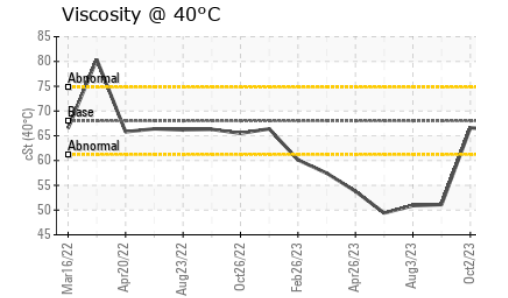
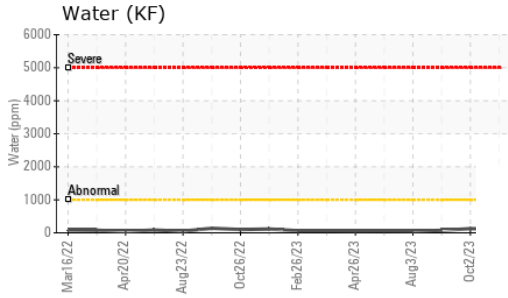
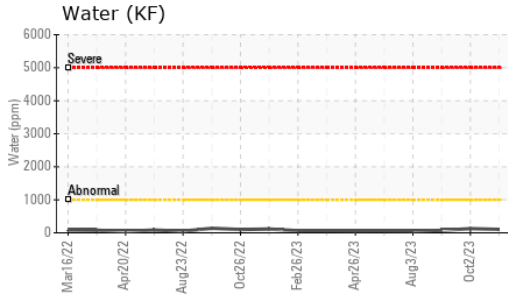
FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.65 | 0.66 | 0.55 |

VISUAL

| | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal | scalar | *Visual NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual >.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | NEG | NEG | NEG |

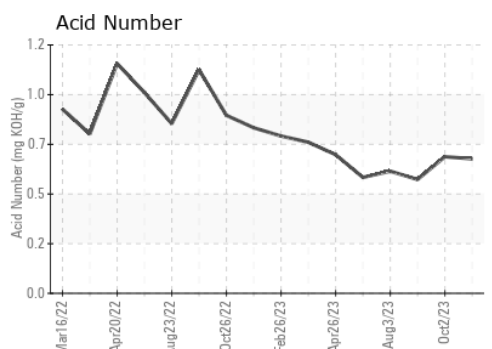
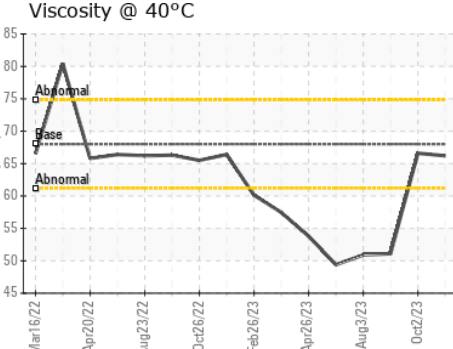
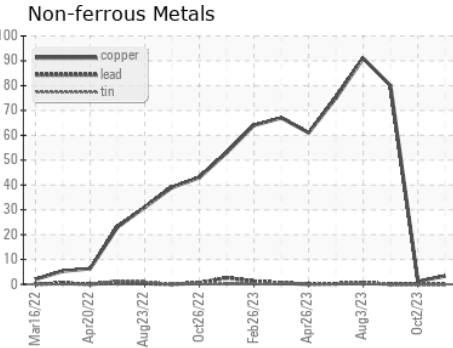
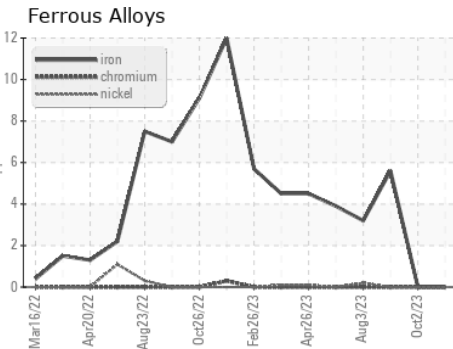
OIL ANALYSIS REPORT



| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 68.0 | 66.2 | 66.6 | ▲ 51.1 |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
| Color | | | | | | |
| Bottom | | | | | | |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039350 **Received** : 13 Nov 2023
Lab Number : 06006417 **Diagnosed** : 15 Nov 2023
Unique Number : 10740179 **Diagnostician** : Don Baldrige
Test Package : IND 2

TEAM SUR S.A.S.
 BOGOTA, CO
 Contact: Team Sur
 jconde@teamsur.com
 T: (300)740-0654
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)