## COMPONENT CONDITION SUMMARY




## RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

| Sample Status |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| SEVERE |  |  |  |  |
| Acid Number (AN) | mg KOH/g | ASTM D8045 |  | 2.421 |
| Debris | scalar | *Visual | NONE | MODER |
| Visc @ $40^{\circ} \mathrm{C}$ | cSt | ASTM D445 |  | $\mathbf{4 9 . 0}$ |

Customer Id: AIRGREWC
Sample No.: WC0811763
Lab Number: 06006431
Test Package: IND 2


To manage this report scan the $Q R$ code
To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092
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RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description <br> We recommend that you drain the oil from the component if this has not <br> already been done. |
| :--- | :---: | :---: | :---: | :--- |
| Change Fluid | --- | --- | $?$ | We recommend an early resample to monitor this condition. |

HISTORICAL DIAGNOSIS


Component<br>Compressor<br>Fuid<br>PG 32 (--- GAL)

FS CUTRIS HE11F20022 - WEST FRASER INC

## DIAGNOSIS

## Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## Wear

All component wear rates are normal.
$\triangle$ Contamination
There is no indication of any contamination in the oil.

## Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal. The oil is no longer serviceable.

| SAMPLE INFORMATION |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Number |  | Client Info |  | WC0811763 | --- | --- |
| Sample Date |  | Client Info |  | 09 Nov 2023 | --- | --- |
| Machine Age | hrs | Client Info |  | 9522 | --- | --- |
| Oil Age | hrs | Client Info |  | 2000 | --- | --- |
| Oil Changed |  | Client Info |  | N/A | --- | --- |
| Sample Status |  |  |  | SEVERE | --- | --- |
| WEAR METALS |  | method | limitbase | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | --- | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185m |  | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m |  | 0 | --- | --- |
| Silver | ppm | ASTM D5185m |  | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | --- | --- |
| Lead | ppm | ASTM D5185m | >25 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m | $>50$ | 0 | --- | --- |
| Tin | ppm | ASTM D5185m | >15 | <1 | --- | --- |
| Vanadium | ppm | ASTM D5185m |  | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m |  | 0 | --- | --- |


| ADDITIVES |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boron | ppm | ASTM D5185m |  | 0 | --- | --- |
| Barium | ppm | ASTM D5185m |  | 268 | --- | --- |
| Molybdenum | ppm | ASTM D5185m |  | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m |  | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m |  | 0 | --- | --- |
| Calcium | ppm | ASTM D5185m |  | 0 | --- | --- |
| Phosphorus | ppm | ASTM D5185m |  | 28 | --- | --- |
| Zinc | ppm | ASTM D5185m |  | 0 | --- | --- |
| Sulfur | ppm | ASTM D5185m |  | 458 | --- | --- |
| CONTAMINANTS |  | method | limitbase | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 2 | --- | --- |
| Sodium | ppm | ASTM D5185m |  | 60 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | 3 | --- | --- |


| FLUID DEGRADATION |  | method | limit/base | current | history1 | history2 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | $\mathbf{2 . 4 2 1}$ | --- | --- |  |


| VISUAL |  | method | limit/base | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | $\triangle$ MODER | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | --- | --- |
| Free Water | scalar | *Visual |  | NEG | --- | --- |

## OIL ANALYSIS REPORT





## Ferrous Alloys <br> 

Non-ferrous Metals




