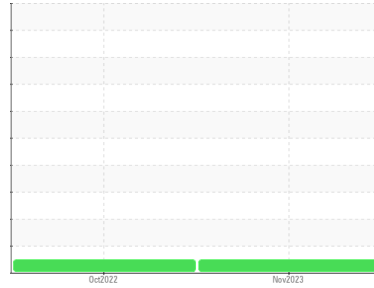


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
EMF ROOM
 Component
Hydraulic System
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The pH level of this fluid is within the acceptable limits. The pH is 9.00. The condition of the fluid is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			ST42650	ST39227	---
Sample Date	Client Info			07 Nov 2023	18 Oct 2022	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			N/A	N/A	---
Sample Status				NORMAL	NORMAL	---

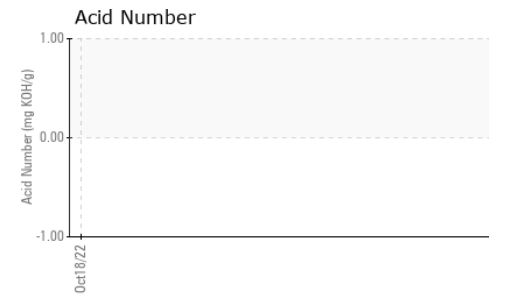
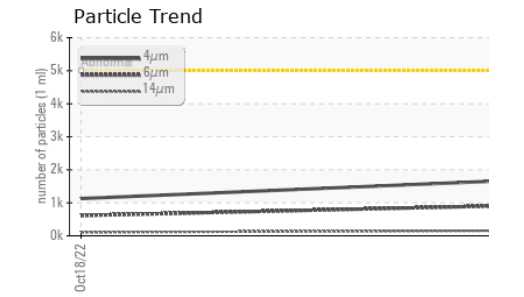
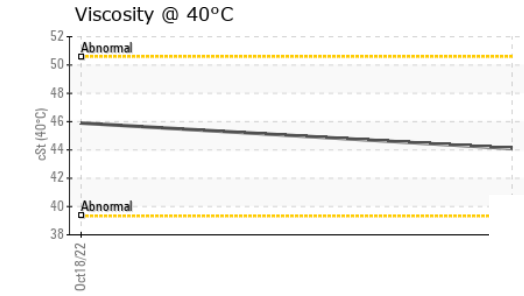
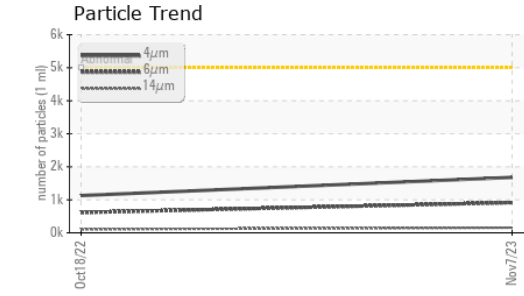
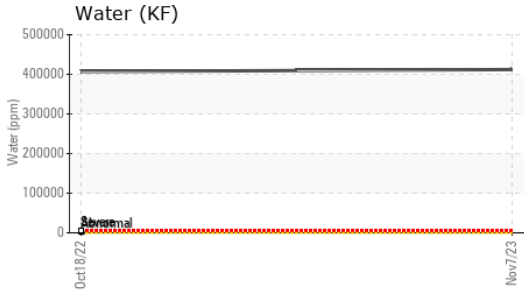
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	0	---
Chromium	ppm	ASTM D5185m	>20	<1	0	---
Nickel	ppm	ASTM D5185m	>20	<1	0	---
Titanium	ppm	ASTM D5185m		<1	<1	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>20	10	0	---
Lead	ppm	ASTM D5185m	>20	0	0	---
Copper	ppm	ASTM D5185m	>20	<1	1	---
Tin	ppm	ASTM D5185m	>20	<1	0	---
Vanadium	ppm	ASTM D5185m		1	<1	---
Cadmium	ppm	ASTM D5185m		<1	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		2	0	---
Calcium	ppm	ASTM D5185m		5	0	---
Phosphorus	ppm	ASTM D5185m		19	12	---
Zinc	ppm	ASTM D5185m		22	0	---
Sulfur	ppm	ASTM D5185m		0	0	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	<1	---
Sodium	ppm	ASTM D5185m		35	0	---
Potassium	ppm	ASTM D5185m	>20	5	<1	---
Water	%	ASTM D6304	>0.05	41.2	40.7	---
ppm Water	ppm	ASTM D6304	>500	412000	407000	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1679	1129	---
Particles >6µm		ASTM D7647	>1300	915	615	---
Particles >14µm		ASTM D7647	>160	156	105	---
Particles >21µm		ASTM D7647	>40	52	35	---
Particles >38µm		ASTM D7647	>10	8	5	---
Particles >71µm		ASTM D7647	>3	1	1	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/14	17/16/14	---

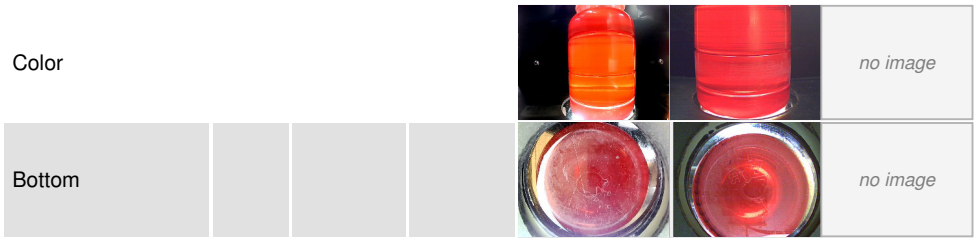
OIL ANALYSIS REPORT



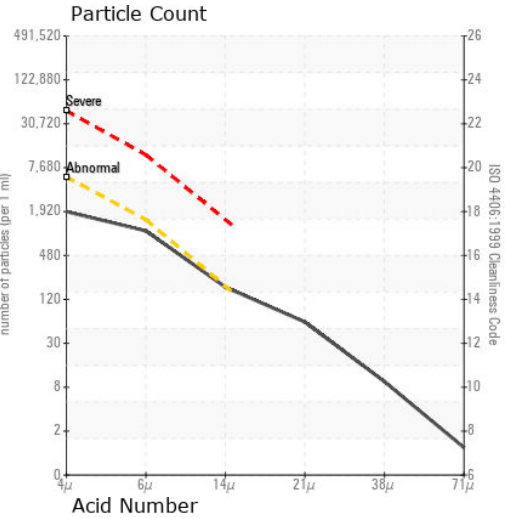
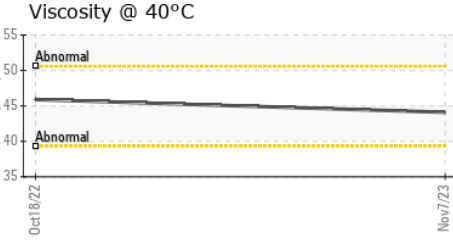
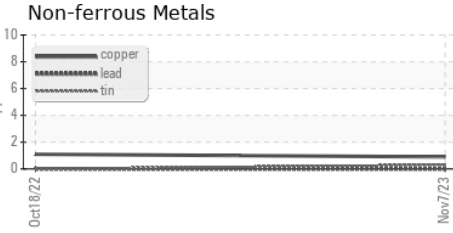
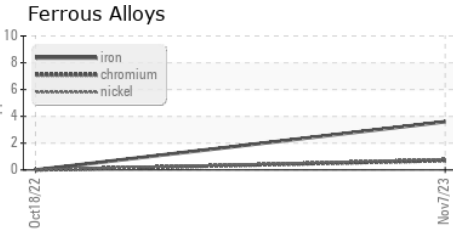
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287	9.00	9.00	---
Visc @ 40°C	cSt	ASTM D445	44.1	45.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST42650 **Received** : 14 Nov 2023
Lab Number : 06007031 **Diagnosed** : 29 Nov 2023
Unique Number : 10740793 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, ph, VI)

NUCOR STEEL MARION
 912 CHENEY AVE
 MARION, OH
 US 43302
 Contact: TODD EBLIN

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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