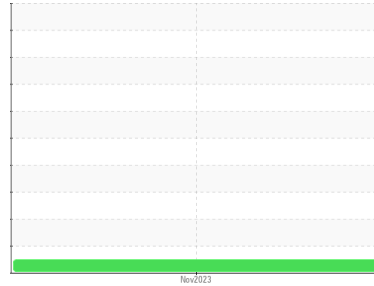




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ULTRA COOLANT
 Machine Id
INGERSOLL RAND CBV459644 - GRAPHIC PACKAGING
 Component
Compressor

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06007059	---	---
Sample Date	Client Info		06 Nov 2023	---	---
Machine Age	hrs	Client Info	58757	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	2	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m	<1	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	1	---	---
Lead	ppm	ASTM D5185m >25	0	---	---
Copper	ppm	ASTM D5185m >50	<1	---	---
Tin	ppm	ASTM D5185m >15	0	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 500	682	---	---
Molybdenum	ppm	ASTM D5185m 0	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 0	2	---	---
Calcium	ppm	ASTM D5185m 0	13	---	---
Phosphorus	ppm	ASTM D5185m 20	11	---	---
Zinc	ppm	ASTM D5185m 0	35	---	---
Sulfur	ppm	ASTM D5185m 200	465	---	---

CONTAMINANTS

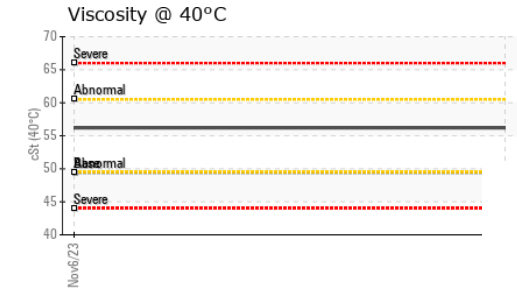
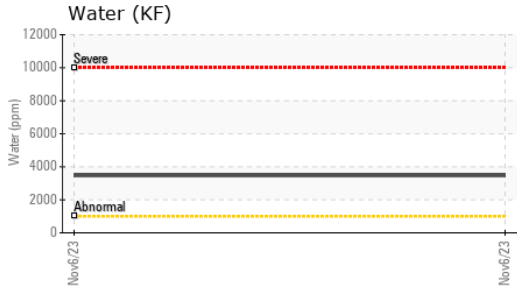
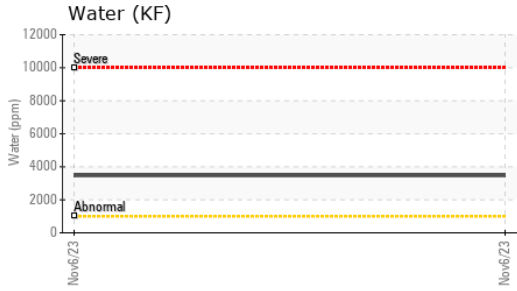
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	---	---
Sodium	ppm	ASTM D5185m	109	---	---
Potassium	ppm	ASTM D5185m >20	10	---	---
Water	%	ASTM D6304 >0.1	0.347	---	---
ppm Water	ppm	ASTM D6304 >1000	3470	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.43	---	---



OIL ANALYSIS REPORT



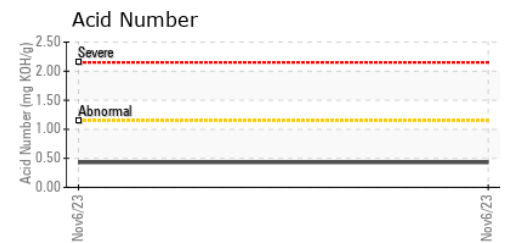
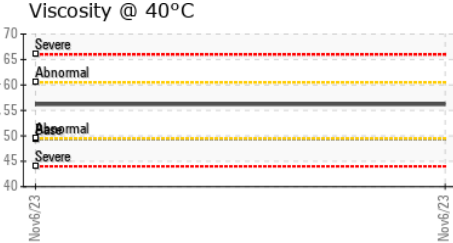
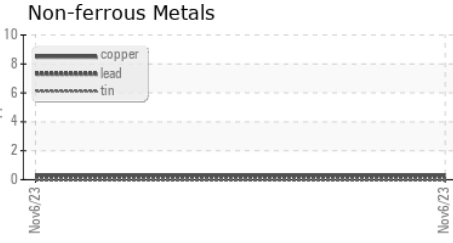
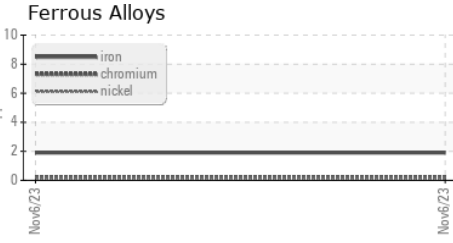
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	49.4	56.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06007059 **Received** : 14 Nov 2023
Lab Number : 06007059 **Diagnosed** : 15 Nov 2023
Unique Number : 10740821 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF)

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 SAINT LOUIS, MO
 US 63134
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 rvonhatten@jhfc.com
 T: (314)593-1267
 F: (314)874-0965

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)