



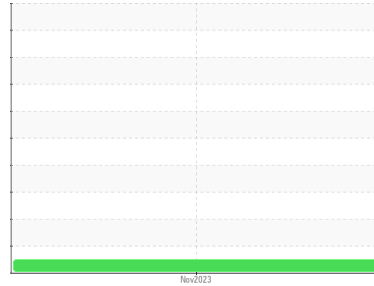
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ACAS 115 [6908]**  
 Machine Id  
**INGERSOLL RAND KE2800U96022 - COMP 1**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06007093</b>	---	---
Sample Date	Client Info		<b>02 Nov 2023</b>	---	---
Machine Age	hrs	Client Info	<b>32085</b>	---	---
Oil Age	hrs	Client Info	<b>4843</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>1</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>1</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 525	<b>119</b>	---	---
Molybdenum	ppm	ASTM D5185m 10	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 5	<b>1</b>	---	---
Calcium	ppm	ASTM D5185m 10	<b>2</b>	---	---
Phosphorus	ppm	ASTM D5185m 250	<b>24</b>	---	---
Zinc	ppm	ASTM D5185m 100	<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m 400	<b>30</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>5</b>	---	---
Sodium	ppm	ASTM D5185m	<b>26</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>2</b>	---	---

## FLUID DEGRADATION

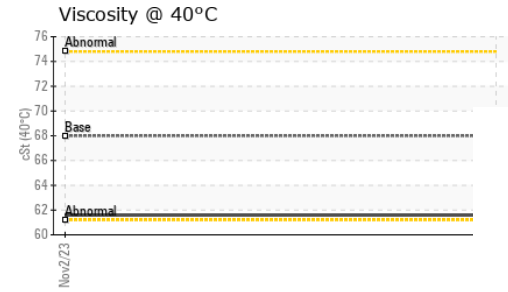
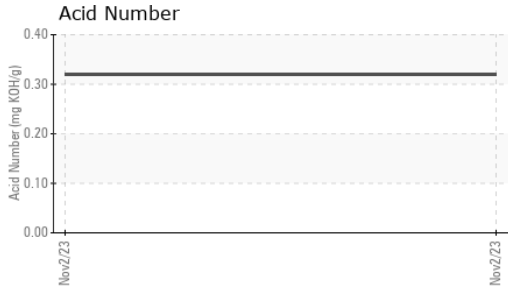
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.32</b>	---	---

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	---	---
Free Water	scalar	*Visual	<b>NEG</b>	---	---





# OIL ANALYSIS REPORT



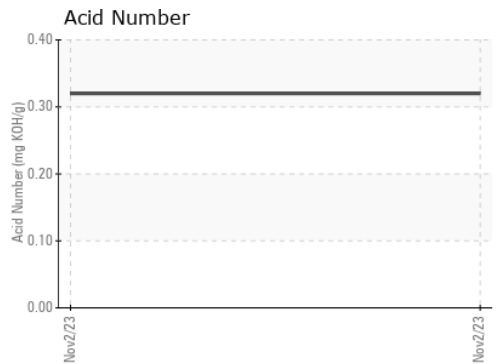
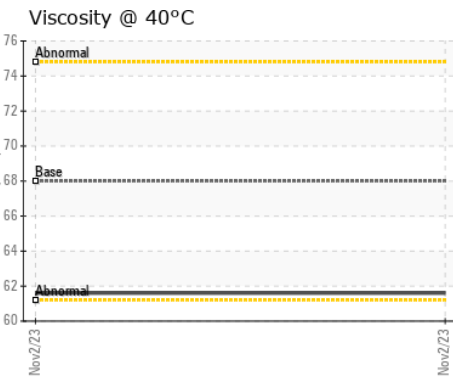
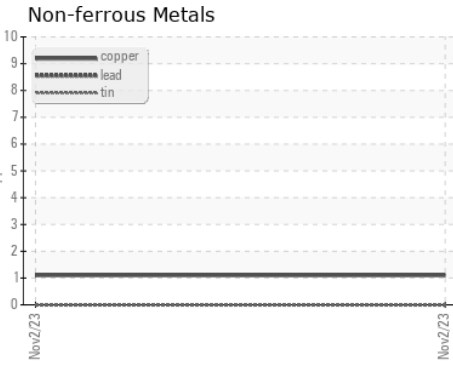
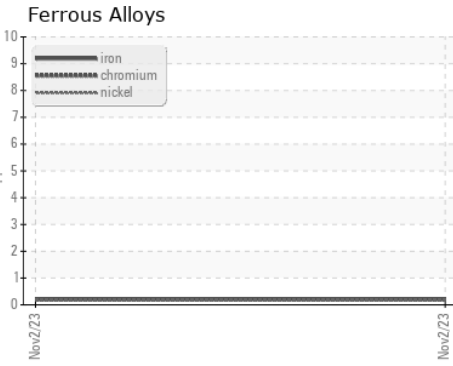
### FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445 68	61.6	---	---

### SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

### GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06007093  
**Lab Number** : 06007093  
**Unique Number** : 10740855  
**Test Package** : IND 2

**ADVANCED COMPRESSED AIR SOLUTIONS (ACAS)**  
 9421 FM 2920 RD BLDG 23  
 TOMBALL, TX  
 US 77375  
 Contact: JIM SUAREZ  
 jim@advancedcompressedair.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: