

# **OIL ANALYSIS REPORT**

## FSE CMR-1002 - RJR (S/N B6ET2E146-2) Component

Compressor

**DIAMOND BLUE (--- GAL)** 

#### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

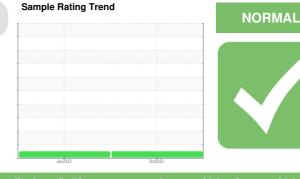
All component wear rates are normal.

#### Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



| SAMPLE INFORM         | IATION   | method      | limit/base | current     | history1    | history2 |
|-----------------------|----------|-------------|------------|-------------|-------------|----------|
| Sample Number         |          | Client Info |            | WC0854931   | WC0654804   |          |
| Sample Date           |          | Client Info |            | 26 Oct 2023 | 14 Jan 2022 |          |
| Machine Age           | hrs      | Client Info |            | 20089       | 16300       |          |
| Oil Age               | hrs      | Client Info |            | 3700        | 3300        |          |
| Oil Changed           |          | Client Info |            | Not Changd  | Changed     |          |
| Sample Status         |          |             |            | NORMAL      | NORMAL      |          |
| CONTAMINATION         | ٧        | method      | limit/base | current     | history1    | history2 |
| Water                 |          | WC Method   | >0.1       | NEG         | NEG         |          |
| WEAR METALS           |          | method      | limit/base | current     | history1    | history2 |
| Iron                  | ppm      | ASTM D5185m | >50        | 0           | 0           |          |
| Chromium              | ppm      | ASTM D5185m | >10        | <1          | 0           |          |
| Nickel                | ppm      | ASTM D5185m |            | <1          | 0           |          |
| Titanium              | ppm      | ASTM D5185m |            | <1          | 0           |          |
| Silver                | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Aluminum              | ppm      | ASTM D5185m | >25        | 1           | 0           |          |
| Lead                  | ppm      | ASTM D5185m | >25        | 0           | 0           |          |
| Copper                | ppm      | ASTM D5185m | >50        | 0           | 0           |          |
| Tin                   | ppm      | ASTM D5185m | >15        | 0           | <1          |          |
| Vanadium              | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Cadmium               | ppm      | ASTM D5185m |            | 0           | 0           |          |
| ADDITIVES             |          | method      | limit/base | current     | history1    | history2 |
| Boron                 | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Barium                | ppm      | ASTM D5185m |            | 387         | 0           |          |
| Molybdenum            | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Manganese             | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Magnesium             | ppm      | ASTM D5185m |            | <1          | 0           |          |
| Calcium               | ppm      | ASTM D5185m |            | <1          | 0           |          |
| Phosphorus            | ppm      | ASTM D5185m |            | 26          | 344         |          |
| Zinc                  | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Sulfur                | ppm      | ASTM D5185m |            | 75          | 122         |          |
| CONTAMINANTS          |          | method      | limit/base | current     | history1    | history2 |
| Silicon               | ppm      | ASTM D5185m | >25        | <1          | <1          |          |
| Sodium                | ppm      | ASTM D5185m |            | 3           | 0           |          |
| Potassium             | ppm      | ASTM D5185m | >20        | <1          | 0           |          |
| FLUID DEGRADA         | TION     | method      | limit/base | current     | history1    | history2 |
| Acid Number (AN)      | mg KOH/g | ASTM D8045  |            | 0.17        | 0.23        |          |
| MPC Varnish Potential | Scale    | ASTM D7843  | >15        | 1           | 4           |          |

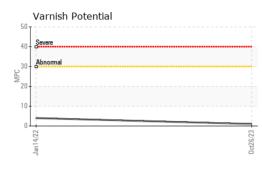


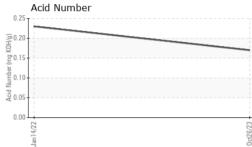
# **OIL ANALYSIS REPORT**

VISUAL

Laboratory

Sample No. Lab Number **Unique Number** 







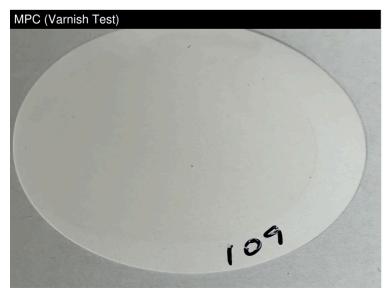


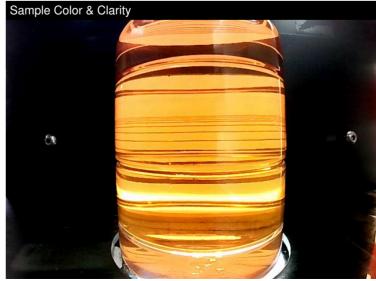
| VISUAL  |  | method   |  |  | history1 | history2 |
|---|--|--|--|--|----------|----------|
| White Metal   | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Yellow Metal  | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Precipitate   | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Silt  | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Debris  | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Sand/Dirt   | scalar   | *Visual  | NONE   | NONE   | NONE     |          |
| Appearance  | scalar   | *Visual  | NORML  | NORML  | NORML    |          |
| Odor  | scalar   | *Visual  | NORML  | NORML  | NORML    |          |
| Emulsified Water  | scalar   | *Visual  | >0.1   | NEG  | NEG      |          |
| Free Water  | scalar   | *Visual  |  | NEG  | NEG      |          |
| FLUID PROPERT   | IES  | method   | limit/base   | current  | history1 | history2 |
| Visc @ 40°C   | cSt  | ASTM D445  |  | 27.6   | 32.8     |          |
| SAMPLE IMAGES   | S  | method   | limit/base   | current  | history1 | history2 |
| Color   |  |  |  |  |          | no image |
| Bottom  |  |  |  |  |          | no image |
| MPC   |  |  |  | 109  | 7.14     | no image |
| Ferrous Alloys  |  |  | 0ct26/23   |  |          |          |
| 10<br>5<br>5<br>6<br>6<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7<br>7 | 3  |  | 0et26/23   |  |          |          |
| Viscosity @ 40°C  |  |  | 0-10<br>0-10<br>0-10<br>0-10<br>0-10<br>0-10<br>0-10<br>0-10 | Acid Number  |          | 0ct26/23 |
| : 06007109  | Received<br>Diagnos<br>Diagnos<br>ests: MP<br>ice at 1-8 | d: : 14<br>ed: : 29<br>tician: : Dou<br>C)<br>800-237-1368 |  | FS-COMPRESSION CO, LLC<br>203 AERO COURT<br>GREENSBORO, NC<br>US 27409<br>Contact: Dallas Burcham<br>dallas.burcham@fs-compression.com |          |          |

**Test Package** Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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