



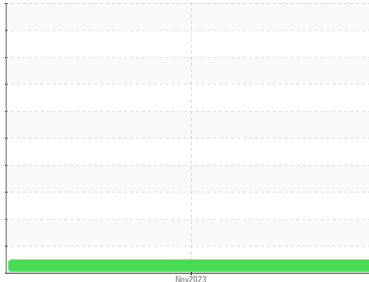
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**HED-E13**  
 Machine Id  
**992 992**  
 Component  
**Diesel Engine**  
 Fluid  
**NOT GIVEN (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

Fuel content negligible. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KFS0004037</b>	---	---
Sample Date	Client Info		<b>10 Nov 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	---	---
Glycol	WC Method		<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>19</b>	---	---
Chromium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >4	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >3	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >40	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >330	<b>50</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>4</b>	---	---
Barium	ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>64</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>825</b>	---	---
Calcium	ppm	ASTM D5185m	<b>1257</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>1078</b>	---	---
Zinc	ppm	ASTM D5185m	<b>1262</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>3432</b>	---	---

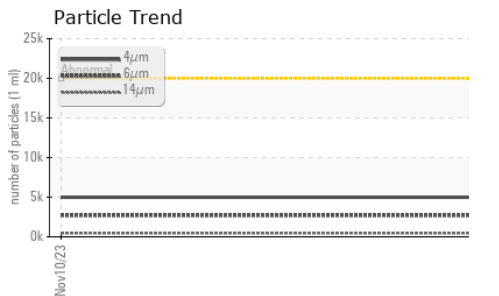
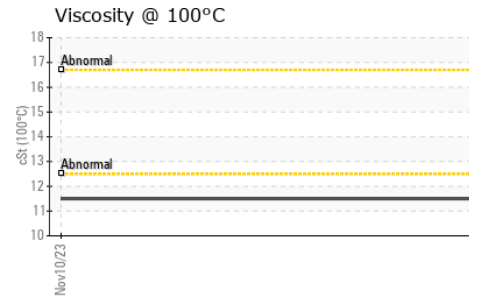
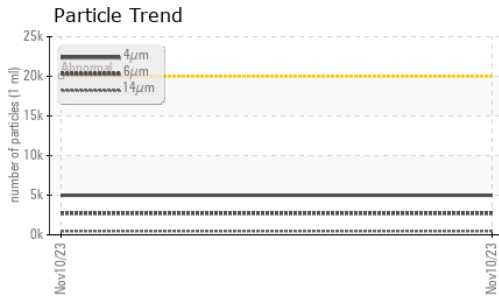
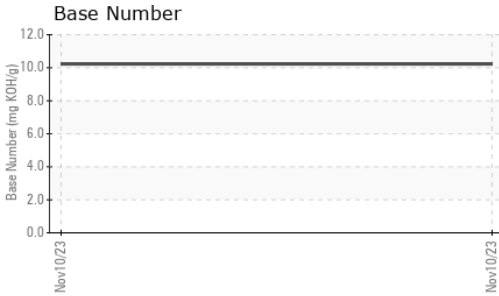
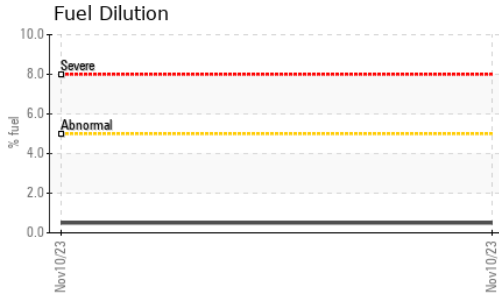
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>4</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>2</b>	---	---
Fuel	%	ASTM D3524 >5	<b>0.5</b>	---	---

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.3</b>	---	---
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.3</b>	---	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>18.6</b>	---	---

# OIL ANALYSIS REPORT



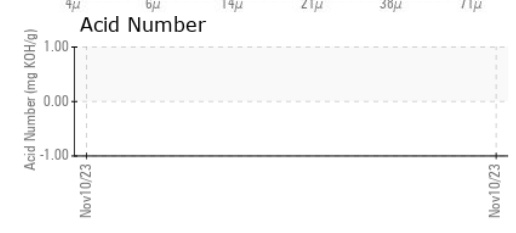
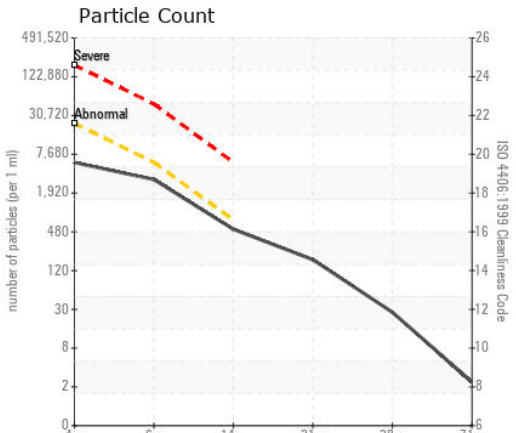
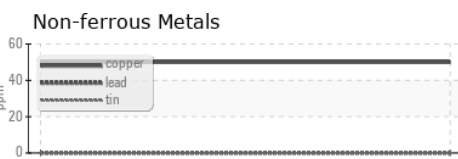
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>4985</b>	---	---
Particles >6µm	ASTM D7647	>5000	<b>2716</b>	---	---
Particles >14µm	ASTM D7647	>640	<b>462</b>	---	---
Particles >21µm	ASTM D7647	>160	<b>156</b>	---	---
Particles >38µm	ASTM D7647	>40	<b>24</b>	---	---
Particles >71µm	ASTM D7647	>10	<b>2</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>19/19/16</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414	>25	<b>14.2</b>	---	---
Base Number (BN)	mg KOH/g ASTM D2896		<b>10.23</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar *Visual	NONE	<b>NONE</b>	---	---
Silt	scalar *Visual	NONE	<b>NONE</b>	---	---
Debris	scalar *Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar *Visual	NORML	<b>NORML</b>	---	---
Odor	scalar *Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar *Visual	>0.2	<b>NEG</b>	---	---
Free Water	scalar *Visual		<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445		<b>11.5</b>	---	---

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KFS0004037 **Received** : 14 Nov 2023  
**Lab Number** : **06007132** **Diagnosed** : 04 Dec 2023  
**Unique Number** : 10740894 **Diagnostician** : Doug Bogart  
**Test Package** : MOB 2 ( Additional Tests: FuelDilution, PercentFuel, PrtCount )

**CONSTELLIUM**  
 4805 SECOND STREET  
 MUSCLE SHOALS, AL  
 US 35661  
 Contact: Randy Nichols  
 randall.nichols@constellium.com  
 T: (256)386-6956  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)