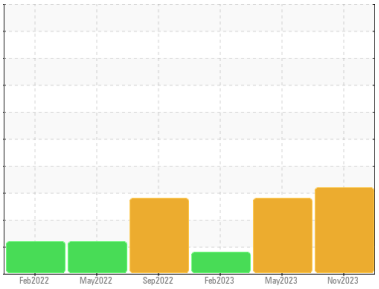
PROBLEM SUMMARY

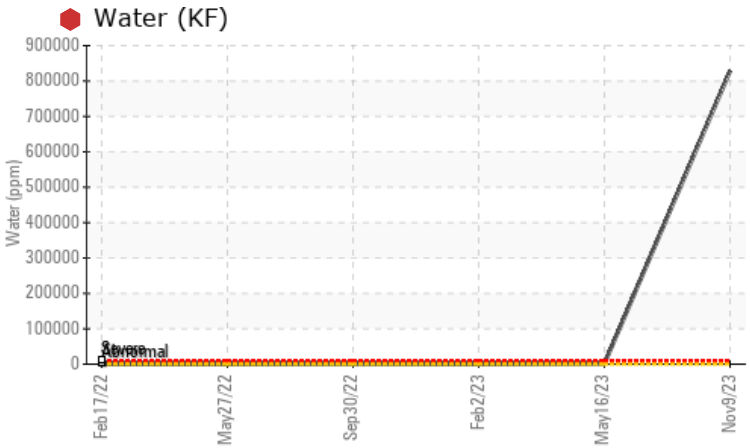
Sample Rating Trend



WATER

Machine Id
8087973 (S/N 1207)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ATTENTION
Water	%	ASTM D6304	>0.05	**82.9**	0.151	0.022
ppm Water	ppm	ASTM D6304	>500	**829000**	1510	225.0
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	0.2%	NEG

Customer Id: SPOBYR
Sample No.: KC06007371
Lab Number: 06007371
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 May 2023 Diag: Jonathan Hester

WATER

We recommend you service the filters on this component. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

02 Feb 2023 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

30 Sep 2022 Diag: Jonathan Hester

WATER

We recommend you service the filters on this component. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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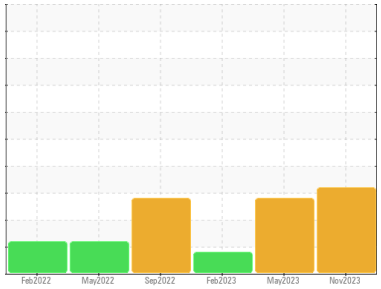
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
8087973 (S/N 1207)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Insufficient sample was received to conduct all the routine laboratory tests. Excessive water present.

Fluid Condition
The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC06007371**	KC111562	KC106394
Sample Date		Client Info		**09 Nov 2023**	16 May 2023	02 Feb 2023
Machine Age	hrs	Client Info		**697**	522	456
Oil Age	hrs	Client Info		**0**	522	456
Oil Changed		Client Info		**N/A**	Not Changd	Not Changd
Sample Status				**SEVERE**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**3**	0	<1
Copper	ppm	ASTM D5185m	>50	**19**	1	<1
Tin	ppm	ASTM D5185m	>10	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**2**	0	0
Barium	ppm	ASTM D5185m	90	**0**	14	53
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	100	**22**	40	77
Calcium	ppm	ASTM D5185m	0	**2**	14	1
Phosphorus	ppm	ASTM D5185m	0	**4**	15	4
Zinc	ppm	ASTM D5185m	0	**23**	83	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	4	6
Potassium	ppm	ASTM D5185m	>20	**2**	0	<1
Water	%	ASTM D6304	>0.05	**82.9**	▲ 0.151	0.022
ppm Water	ppm	ASTM D6304	>500	**829000**	▲ 1510	225.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	---	8591
Particles >6µm		ASTM D7647	>1300	**---**	---	▲ 1932
Particles >14µm		ASTM D7647	>80	**---**	---	45
Particles >21µm		ASTM D7647	>20	**---**	---	6
Particles >38µm		ASTM D7647	>4	**---**	---	1
Particles >71µm		ASTM D7647	>3	**---**	---	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	---	▲ 20/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**---**	0.26	0.34

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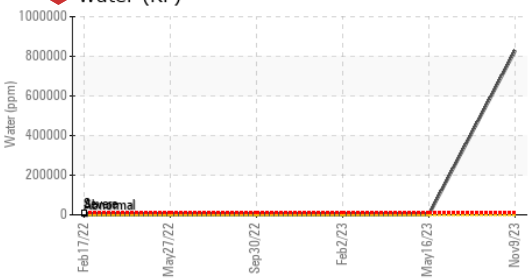
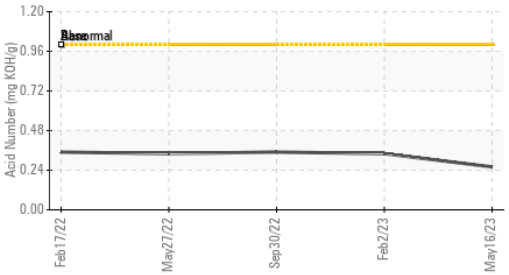
OIL ANALYSIS REPORT

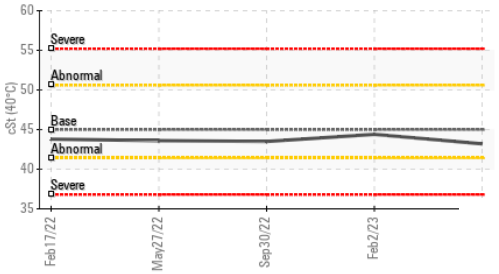
Water (KF)



Acid Number

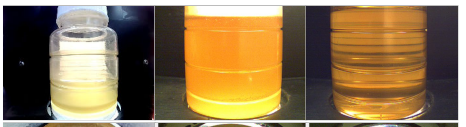
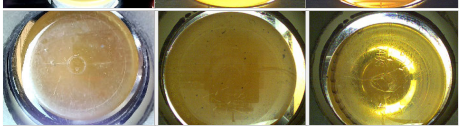


Viscosity @ 40°C



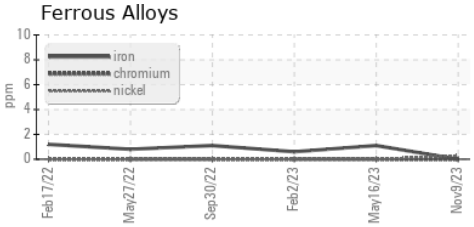
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	⬢ **0.2%**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**---**	43.2	44.4

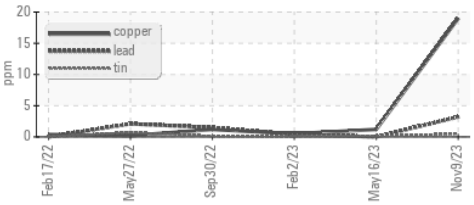
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

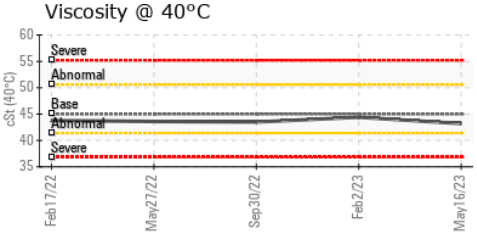
Ferrous Alloys



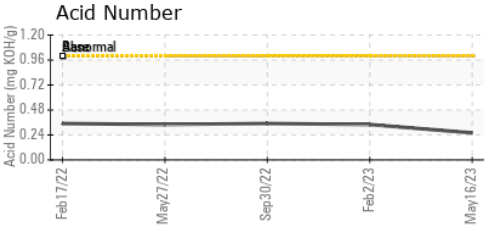
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06007371
Lab Number : 06007371
Unique Number : 10741133
Test Package : IND 2

Received : 14 Nov 2023
Diagnosed : 07 Dec 2023
Diagnostician : Doug Bogart

SPORTING U
160 84TH ST SW
BYRON CENTER, MI
US 49315
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: