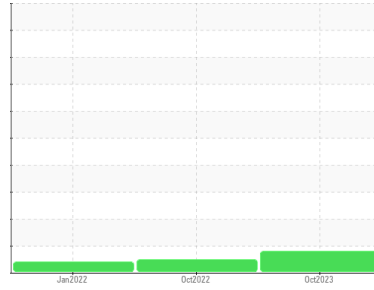




# PROBLEM SUMMARY

## Sample Rating Trend



ISO



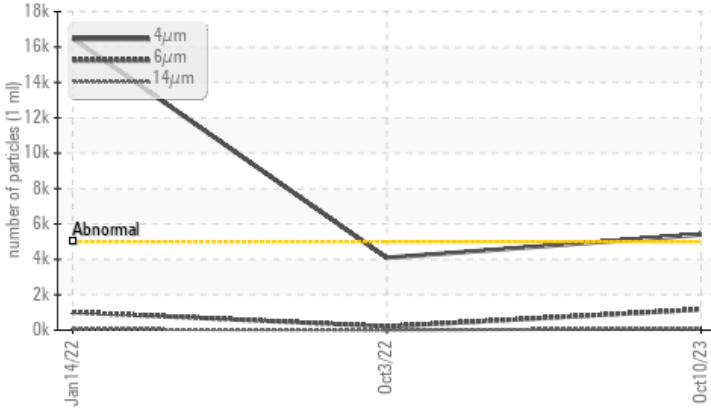
Machine Id  
**100504773**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >5000	▲ 5406	4090	▲ 16490
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	19/15/11	▲ 21/17/13

Customer Id: PALTIF  
 Sample No.: WC0839865  
 Lab Number: 06007605  
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. Please specify the component make and model with your next sample.

## HISTORICAL DIAGNOSIS

### 03 Oct 2022 Diag: Angela Borella

NORMAL



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 14 Jan 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

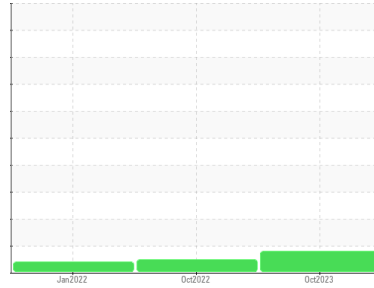
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**100504773**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0839865</b>	WC0724050	WC0555144
Sample Date	Client Info	<b>10 Oct 2023</b>	03 Oct 2022	14 Jan 2022
Machine Age	mls	Client Info	<b>0</b>	0
Oil Age	mls	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>Not Changed</b>	Not Changed	Not Changed
Sample Status		<b>ATTENTION</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>2</b>	3	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >75	<b>1</b>	1	1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>&lt;1</b>	1	4
Calcium	ppm	ASTM D5185m 200	<b>47</b>	54	60
Phosphorus	ppm	ASTM D5185m 300	<b>238</b>	265	298
Zinc	ppm	ASTM D5185m 370	<b>292</b>	344	355
Sulfur	ppm	ASTM D5185m 2500	<b>1071</b>	1349	1128

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 5406</b>	4090	▲ 16490
Particles >6µm	ASTM D7647 >1300	<b>1169</b>	212	1014
Particles >14µm	ASTM D7647 >160	<b>80</b>	11	56
Particles >21µm	ASTM D7647 >40	<b>19</b>	4	12
Particles >38µm	ASTM D7647 >10	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 20/17/13</b>	19/15/11	▲ 21/17/13

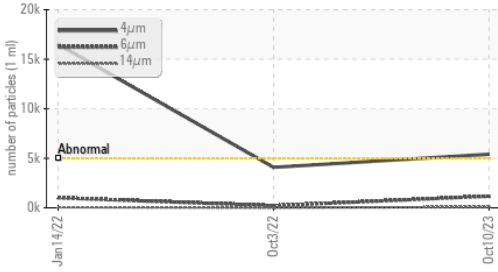
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.22</b>	0.28	0.24

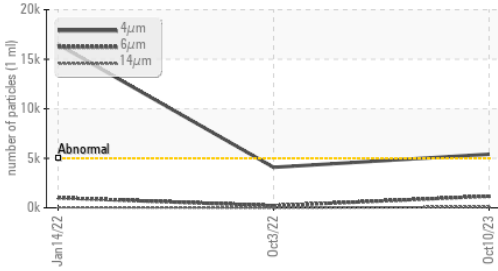


# OIL ANALYSIS REPORT

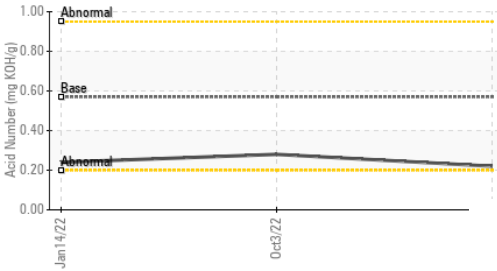
### ▲ Particle Trend



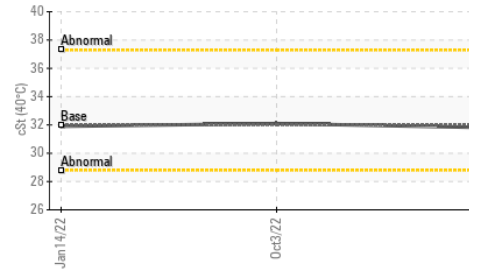
### ▲ Particle Trend



### Acid Number



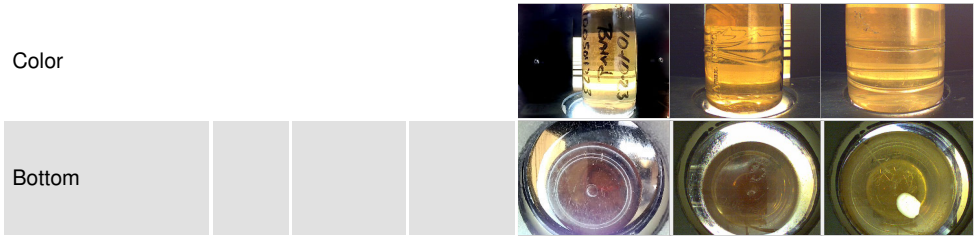
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

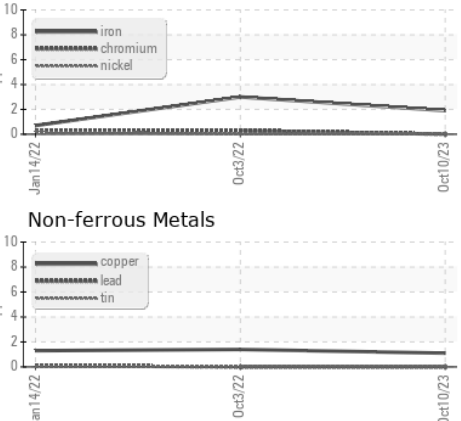
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	<b>31.8</b>	32.1	31.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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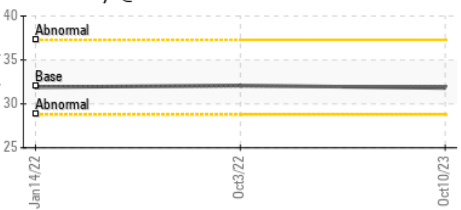


## GRAPHS

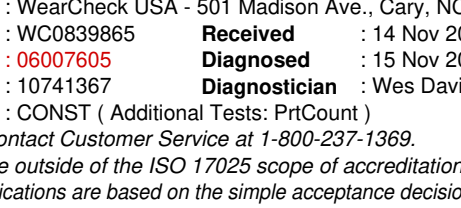
### Ferrous Alloys



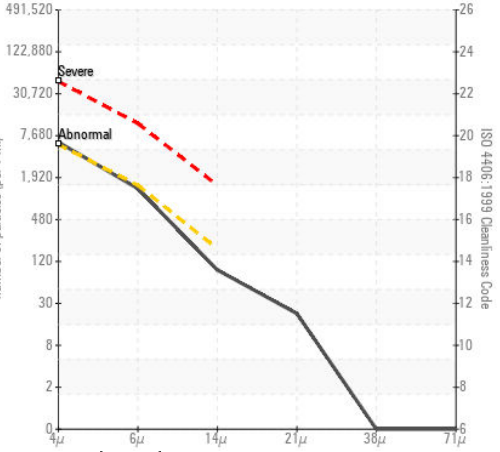
### Non-ferrous Metals



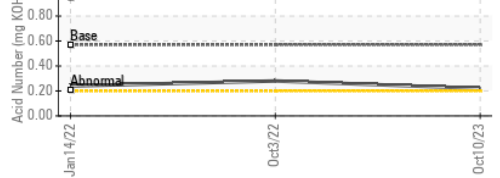
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0839865 **Received** : 14 Nov 2023  
**Lab Number** : **06007605** **Diagnosed** : 15 Nov 2023  
**Unique Number** : 10741367 **Diagnostician** : Wes Davis  
**Test Package** : CONST ( Additional Tests: PrtCount )

**PALFINGER - BRANCH 400**  
 4151 W ST RT 18  
 TIFFIN, OH  
 US 44883  
 Contact: ERIC HILL  
 e.hill@palfinger.com  
 T: (419)448-8156  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)