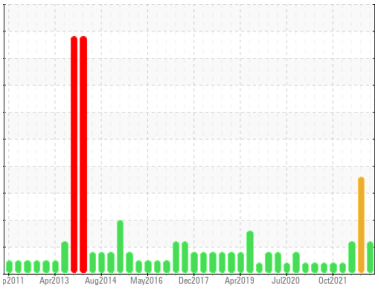
PROBLEM SUMMARY

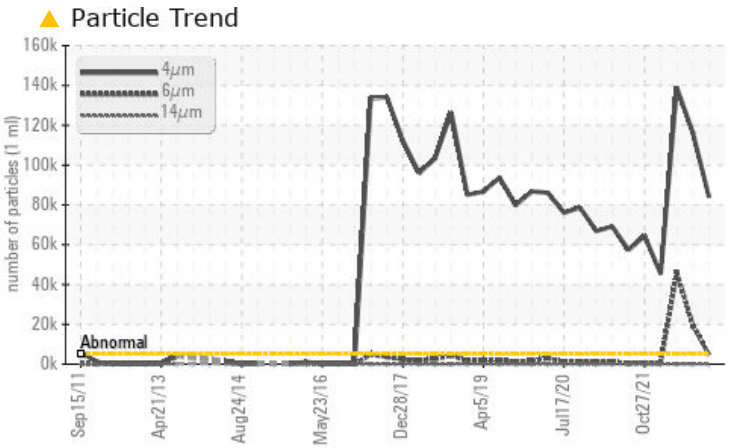
Sample Rating Trend



ISO

Area
INTERSTITIAL
Machine Id
B53423 - POWER UNIT PU-E5 MEAT PREP
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (40 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	ABNORMAL
Particles >4µm		ASTM D7647	>5000	▲ **84006**	⬢ 116161	▲ 139011
Particles >6µm		ASTM D7647	>1300	▲ **4813**	⬢ 19450	▲ 45982
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/19/11**	⬢ 24/21/13	▲ 24/23/10

Customer Id: PRODUB
Sample No.: WC0872410
Lab Number: 06007626
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

03 Aug 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

25 Apr 2023 Diag: Doug Bogart

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

01 Feb 2022 Diag: Angela Borella

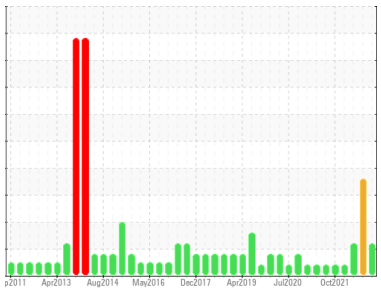
ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
INTERSTITIAL
Machine Id
B53423 - POWER UNIT PU-E5 MEAT PREP
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (40 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0872410**	WC0838786	WC0775038
Sample Date		Client Info		**13 Nov 2023**	03 Aug 2023	25 Apr 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**6**	15	18
Chromium	ppm	ASTM D5185m	>20	**<1**	2	3
Nickel	ppm	ASTM D5185m	>20	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	1	1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	1	0
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

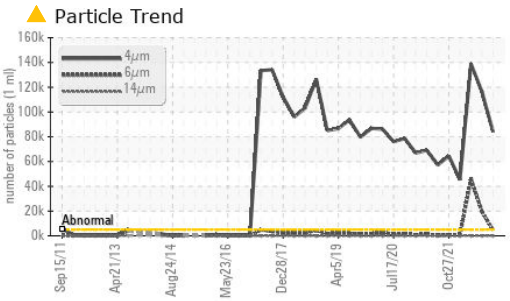
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**420**	463	466
Zinc	ppm	ASTM D5185m		**8**	10	0
Sulfur	ppm	ASTM D5185m		**456**	600	169

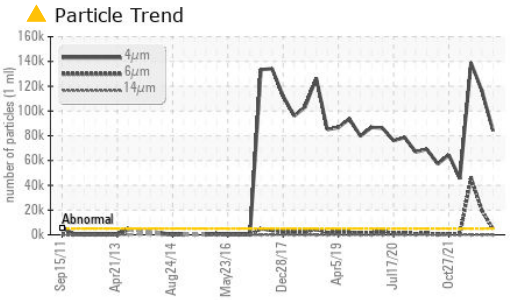
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	2	2
Sodium	ppm	ASTM D5185m		**0**	2	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0

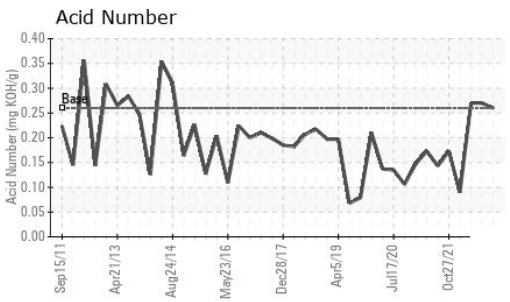
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **84006**	⬢ 116161	▲ 139011
Particles >6µm		ASTM D7647	>1300	▲ **4813**	⬢ 19450	▲ 45982
Particles >14µm		ASTM D7647	>160	**14**	51	7
Particles >21µm		ASTM D7647	>40	**2**	5	0
Particles >38µm		ASTM D7647	>10	**0**	1	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/19/11**	⬢ 24/21/13	▲ 24/23/10

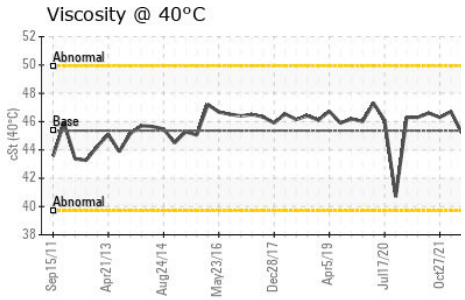
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	**0.26**	0.27	0.27

OIL ANALYSIS REPORT



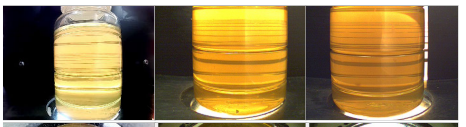
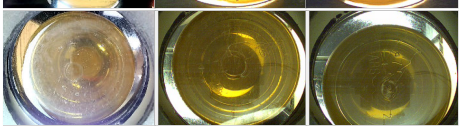




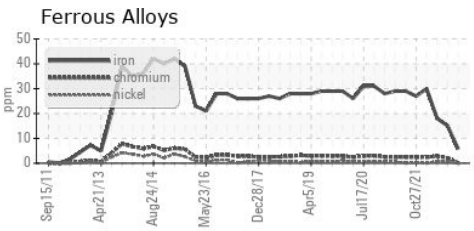


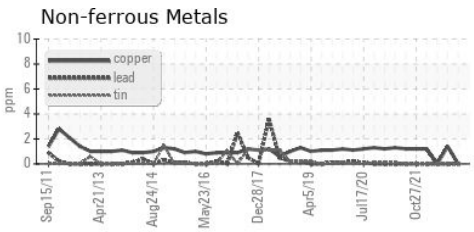
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

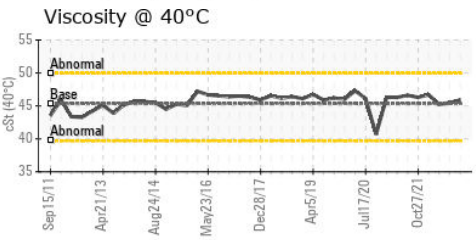
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	**45.9**	45.5	45.2

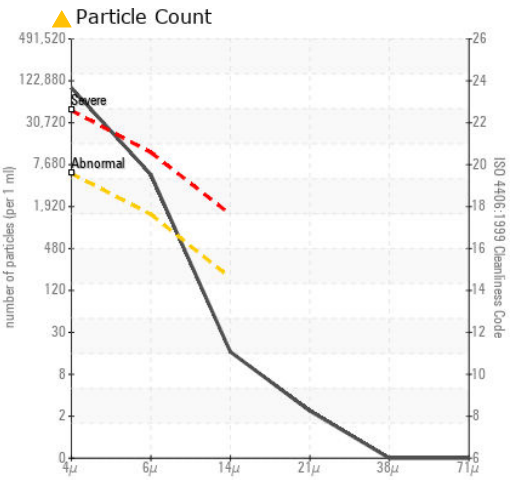
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

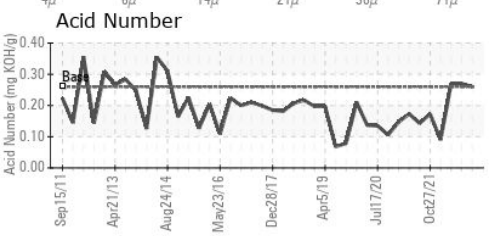
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872410
Lab Number : 06007626
Unique Number : 10741388
Test Package : IND 2

Received : 14 Nov 2023
Diagnosed : 16 Nov 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PROGRESSIVE PROCESSING INC
1205 CHAVENELLE CT
DUBUQUE, IA
US 52002
Contact: BLAINE PURDY
bepurdy@hormel.com
T: (563)557-4500
F: (563)557-4508