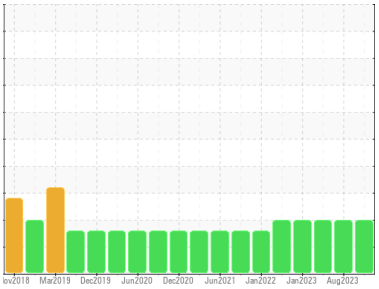
PROBLEM SUMMARY

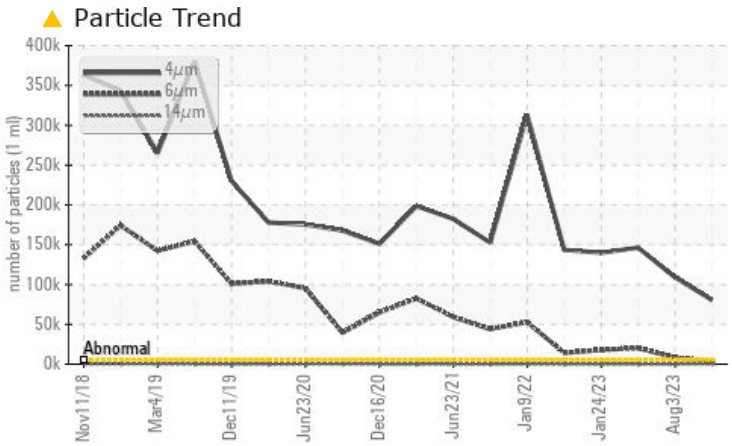
Sample Rating Trend

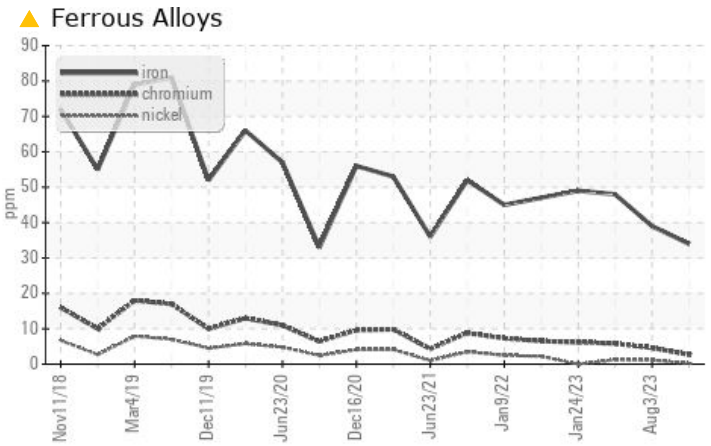


WEAR

Area
INTERSTITIAL
Machine Id
B58944 - POWER UNIT - DAY MIXER 1-4
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (40 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	▲ **34**	▲ 39	▲ 48
Particles >4µm		ASTM D7647	>5000	▲ **80518**	▲ 109056	▲ 146292
Particles >6µm		ASTM D7647	>1300	▲ **3594**	▲ 8299	▲ 20204
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/19/11**	▲ 24/20/10	▲ 24/22/10

Customer Id: PRODUB
Sample No.: WC0872409
Lab Number: 06007628
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

03 Aug 2023 Diag: Don Baldridge

WEAR

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

25 Apr 2023 Diag: Doug Bogart

WEAR

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

24 Jan 2023 Diag: Don Baldridge

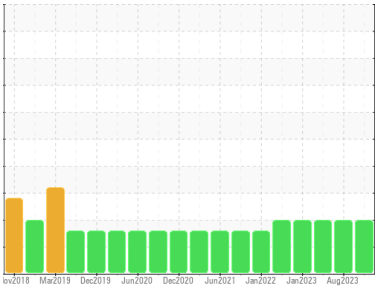
WEAR

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
INTERSTITIAL
Machine Id
B58944 - POWER UNIT - DAY MIXER 1-4
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (40 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

Wear
The iron level is abnormal. All other component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0872409**	WC0838759	WC0775003
Sample Date		Client Info		**13 Nov 2023**	03 Aug 2023	25 Apr 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **34**	▲ 39	▲ 48
Chromium	ppm	ASTM D5185m	>20	**3**	5	6
Nickel	ppm	ASTM D5185m	>20	**<1**	1	1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	2	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	2	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**345**	394	396
Zinc	ppm	ASTM D5185m		**20**	19	9
Sulfur	ppm	ASTM D5185m		**426**	596	149

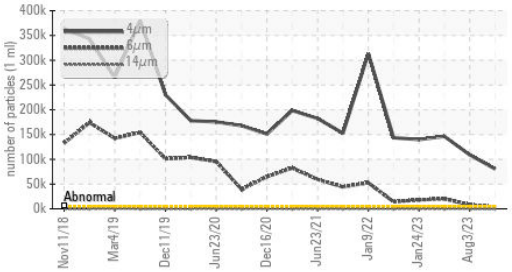
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**3**	3	2
Sodium	ppm	ASTM D5185m		**<1**	2	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **80518**	▲ 109056	▲ 146292
Particles >6µm		ASTM D7647	>1300	▲ **3594**	▲ 8299	▲ 20204
Particles >14µm		ASTM D7647	>160	**16**	5	7
Particles >21µm		ASTM D7647	>40	**2**	1	1
Particles >38µm		ASTM D7647	>10	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/19/11**	▲ 24/20/10	▲ 24/22/10

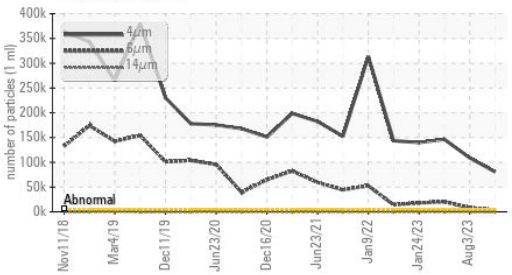
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	**0.20**	0.20	0.21

OIL ANALYSIS REPORT

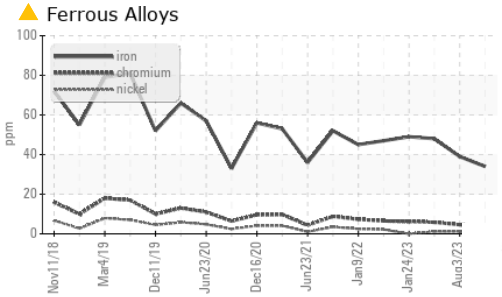
Particle Trend



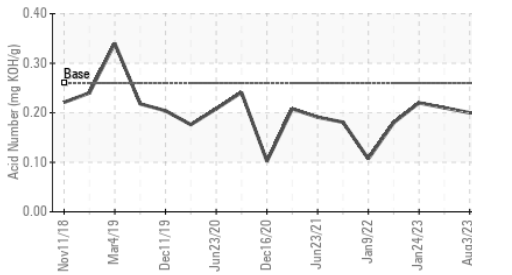
Particle Trend



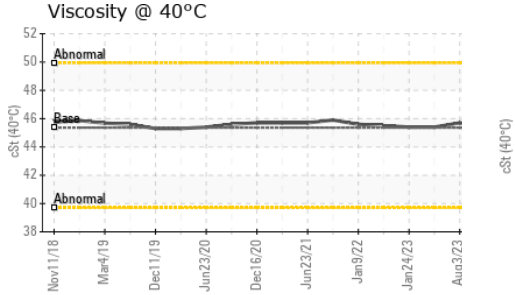
Ferrous Alloys



Acid Number

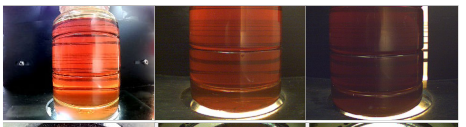
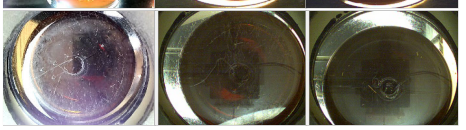


Viscosity @ 40°C



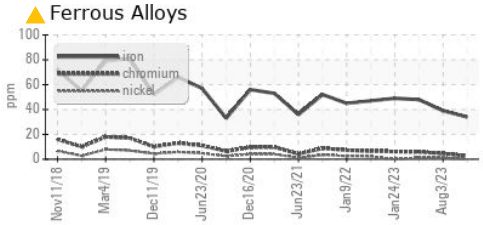
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	**45.5**	45.7	45.4

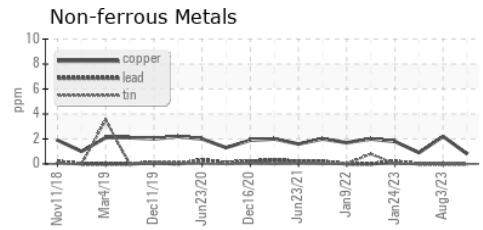
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

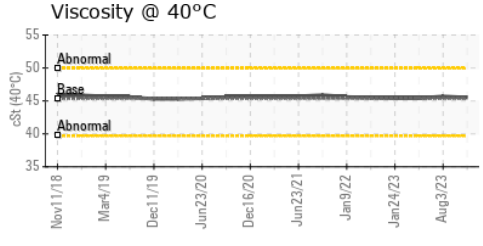
Ferrous Alloys



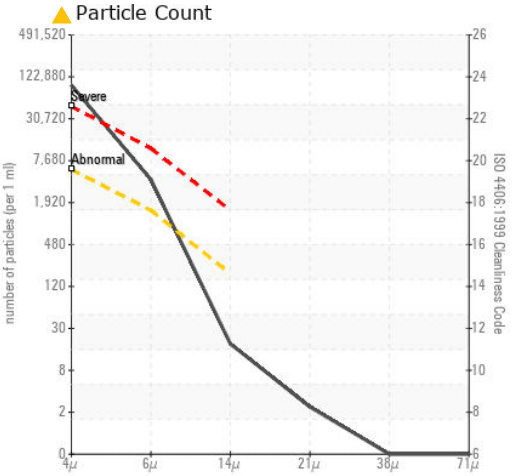
Non-ferrous Metals



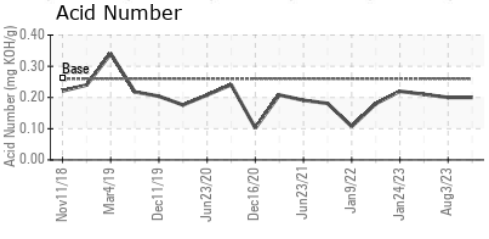
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872409
Lab Number : 06007628
Unique Number : 10741390
Test Package : IND 2

Received : 14 Nov 2023
Diagnosed : 16 Nov 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PROGRESSIVE PROCESSING INC
1205 CHAVENELLE CT
DUBUQUE, IA
US 52002
Contact: BLAINE PURDY
bepurdy@hormel.com
T: (563)557-4500
F: (563)557-4508