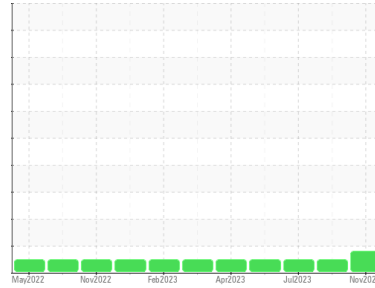




PROBLEM SUMMARY

Sample Rating Trend



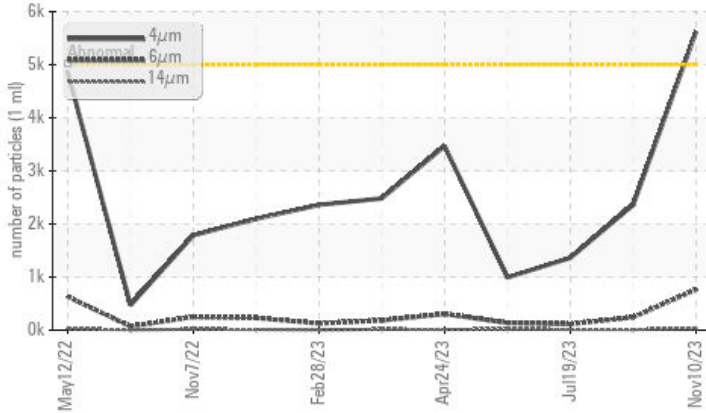
ISO



Area
HOTLINE/120 MILL
 Machine Id
EXIT HYD RETURN LINE 1415-113-1530
 Component
Hydraulic System
 Fluid
QUAKER CHEMICAL QUINTOLUBRIC 888-46 (3500 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 5622	2359	1363
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/12	18/15/11	18/14/11

Customer Id: CONMUSAL
 Sample No.: KFS0004817
 Lab Number: 06007637
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

29 Sep 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Jul 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



23 Jun 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

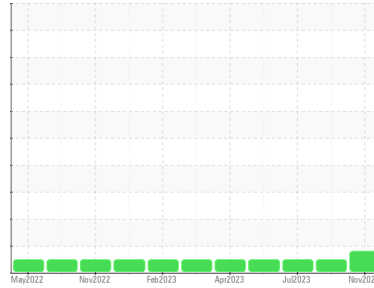
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
HOTLINE/120 MILL
Machine Id
EXIT HYD RETURN LINE 1415-113-1530
Component
Hydraulic System
Fluid
QUAKER CHEMICAL QUINTOLUBRIC 888-46 (3500 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0004817	KFS0004884	KFS0003838
Sample Date	Client Info	10 Nov 2023	29 Sep 2023	19 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	0	<1	<1
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	<1
Tin	ppm	ASTM D5185m >20	299	310	320
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	2
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	0	<1	0
Phosphorus	ppm	ASTM D5185m	124	110	112
Zinc	ppm	ASTM D5185m	1	<1	<1
Sulfur	ppm	ASTM D5185m	587	636	584

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	2	2	3
Sodium	ppm	ASTM D5185m	2	3	1
Potassium	ppm	ASTM D5185m >20	0	<1	0

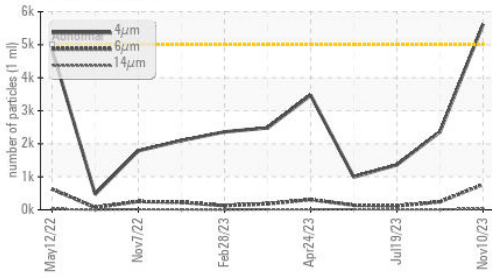
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 5622	2359	1363
Particles >6µm	ASTM D7647 >1300	764	242	114
Particles >14µm	ASTM D7647 >160	28	11	13
Particles >21µm	ASTM D7647 >40	6	4	5
Particles >38µm	ASTM D7647 >10	0	1	2
Particles >71µm	ASTM D7647 >3	0	1	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/12	18/15/11	18/14/11

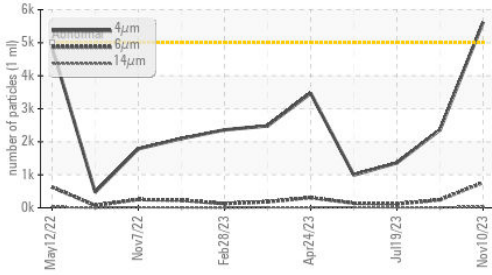
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.32	1.35	1.46

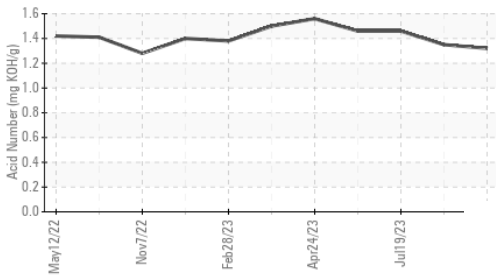
▲ Particle Trend



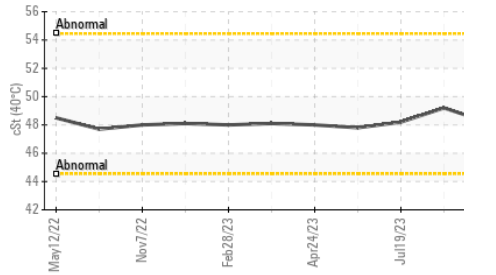
▲ Particle Trend



Acid Number



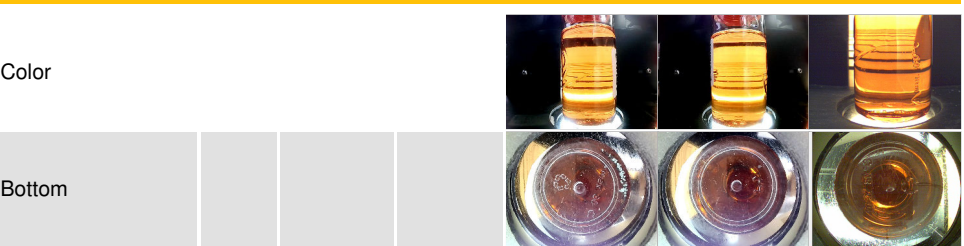
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

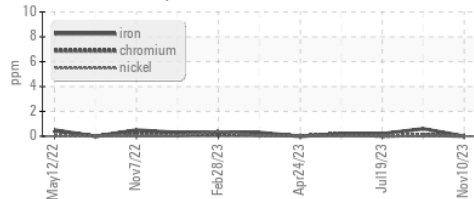
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	48.2	49.2	48.2

SAMPLE IMAGES

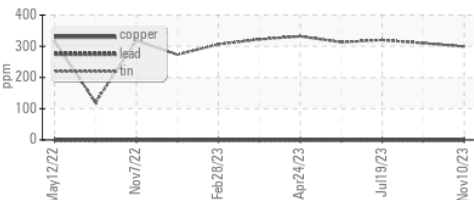


GRAPHS

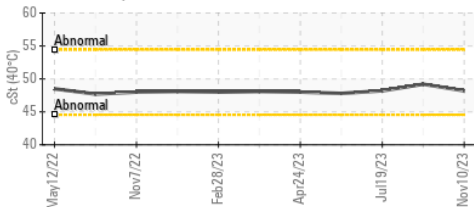
Ferrous Alloys



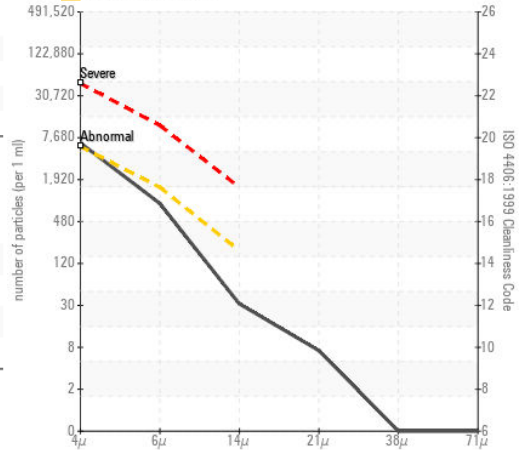
Non-ferrous Metals



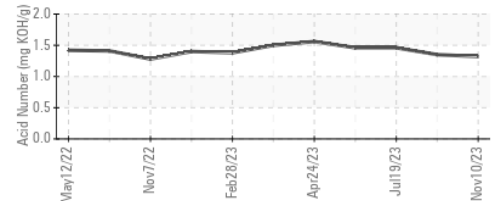
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004817 **Received** : 14 Nov 2023
Lab Number : 06007637 **Diagnosed** : 16 Nov 2023
Unique Number : 10741399 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Joel Even
 joel.even@constellium.com
 T: (256)740-7490
 F: