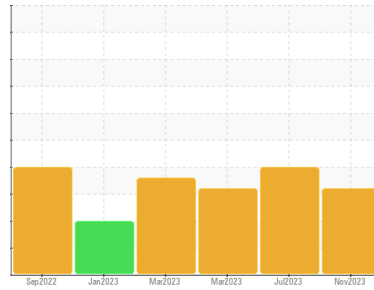




PROBLEM SUMMARY

Sample Rating Trend



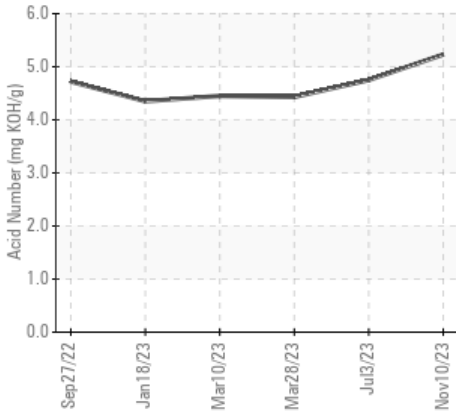
DEGRADATION



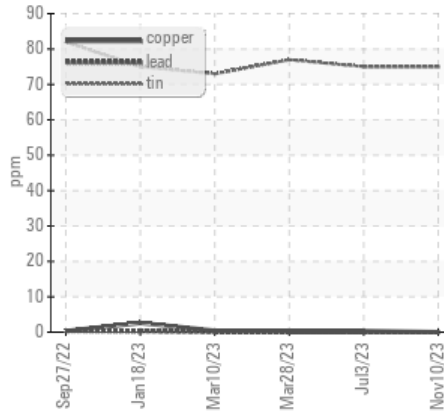
Area
HOTLINE/PUSHER FURNACES
 Machine Id
#2 PUSHER MAIN HYD SYS 1406-B10-0190
 Component
Hydraulic System
 Fluid
BENZ OIL ULTRA GUARD 552 (--- GAL)

COMPONENT CONDITION SUMMARY

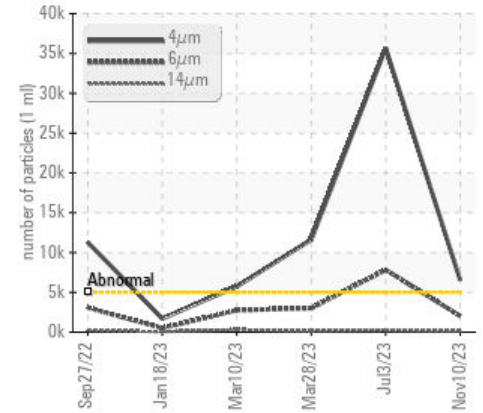
▲ Acid Number



▲ Non-ferrous Metals



▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ABNORMAL
Tin	ppm	ASTM D5185m >20	▲ 75	▲ 75	▲ 77
Particles >4µm		ASTM D7647 >5000	▲ 6543	▲ 35669	▲ 11611
Particles >6µm		ASTM D7647 >1300	▲ 2028	▲ 7826	▲ 3010
Oil Cleanliness		ISO 4406 (c) >19/17/14	▲ 20/18/14	▲ 22/20/15	▲ 21/19/14
Acid Number (AN)	mg KOH/g	ASTM D8045	▲ 5.23	▲ 4.75	▲ 4.43

Customer Id: CONMUSAL
 Sample No.: KFS0004830
 Lab Number: 06007649
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

03 Jul 2023 Diag: Doug Bogart

DEGRADATION



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. Tin noted. There is a high amount of particulates present in the oil. The AN level is above the recommended limit.

view report



28 Mar 2023 Diag: Doug Bogart

DEGRADATION



Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a baseline. The tin level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is above the recommended limit.

view report



10 Mar 2023 Diag: Don Baldrige

DEGRADATION



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. Tin noted. There is a high amount of particulates present in the oil. The AN level is above the recommended limit.

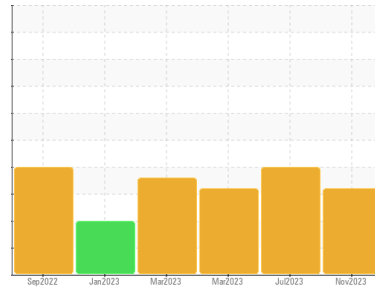
view report





OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Area
HOTLINE/PUSHER FURNACES
 Machine Id
#2 PUSHER MAIN HYD SYS 1406-B10-0190
 Component
Hydraulic System
 Fluid
BENZ OIL ULTRA GUARD 552 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is above the recommended limit.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0004830	KFS0003775	KFS0003721
Sample Date	Client Info	10 Nov 2023	03 Jul 2023	28 Mar 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	0	<1	<1
Chromium	ppm	ASTM D5185m >20	3	3	3
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1	1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	<1	<1
Tin	ppm	ASTM D5185m >20	▲ 75	▲ 75	▲ 77
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	<1
Calcium	ppm	ASTM D5185m	0	1	0
Phosphorus	ppm	ASTM D5185m	231	230	222
Zinc	ppm	ASTM D5185m	6	0	5
Sulfur	ppm	ASTM D5185m	1167	1439	1188

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	<1	1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	0	<1

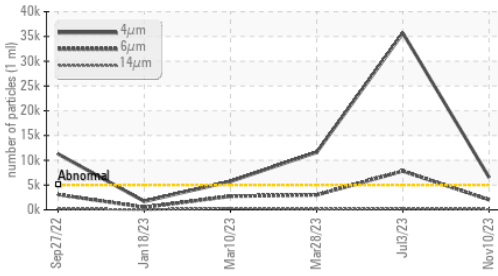
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 6543	▲ 35669	▲ 11611
Particles >6µm	ASTM D7647 >1300	▲ 2028	▲ 7826	▲ 3010
Particles >14µm	ASTM D7647 >160	113	▲ 222	120
Particles >21µm	ASTM D7647 >40	22	▲ 43	33
Particles >38µm	ASTM D7647 >10	1	1	1
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/18/14	▲ 22/20/15	▲ 21/19/14

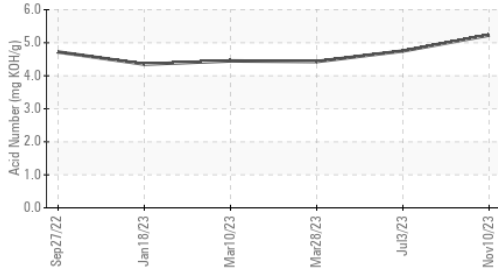
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	▲ 5.23	▲ 4.75	▲ 4.43

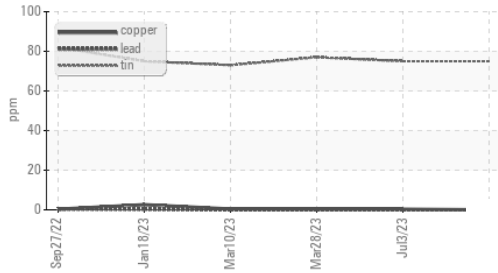
▲ Particle Trend



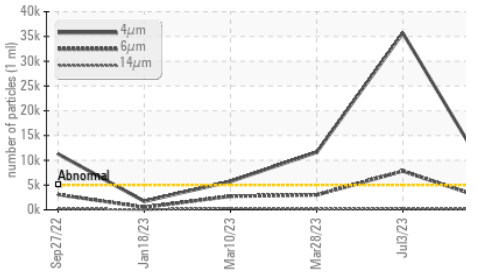
▲ Acid Number



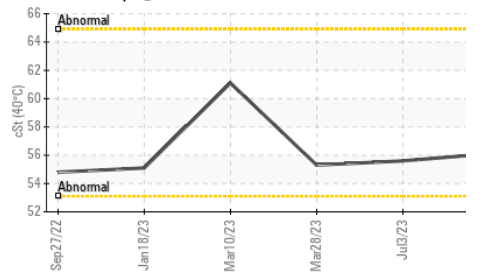
▲ Non-ferrous Metals



▲ Particle Trend



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	56.1	55.6	55.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

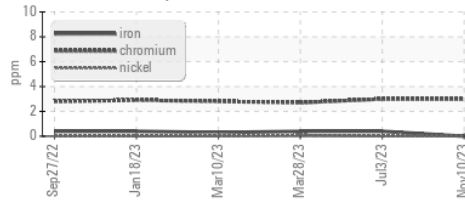


Bottom

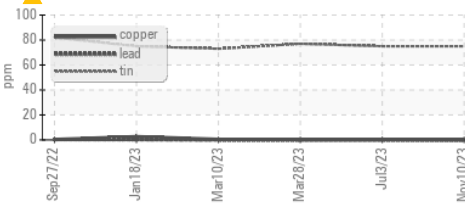


GRAPHS

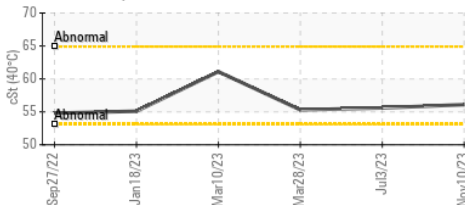
Ferrous Alloys



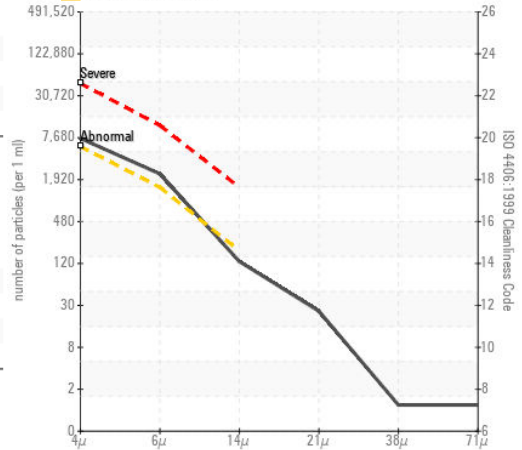
▲ Non-ferrous Metals



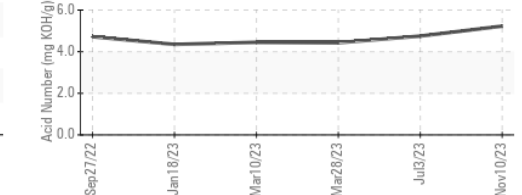
Viscosity @ 40°C



▲ Particle Count



▲ Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KFS0004830 Received : 14 Nov 2023
 Lab Number : 06007649 Diagnosed : 16 Nov 2023
 Unique Number : 10741411 Diagnostician : Don Baldrige
 Test Package : IND 2

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Joel Even
 joel.even@constellium.com
 T: (256)740-7490
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)