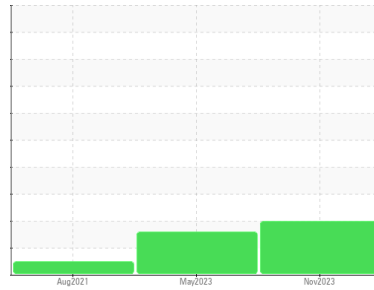




PROBLEM SUMMARY

Sample Rating Trend



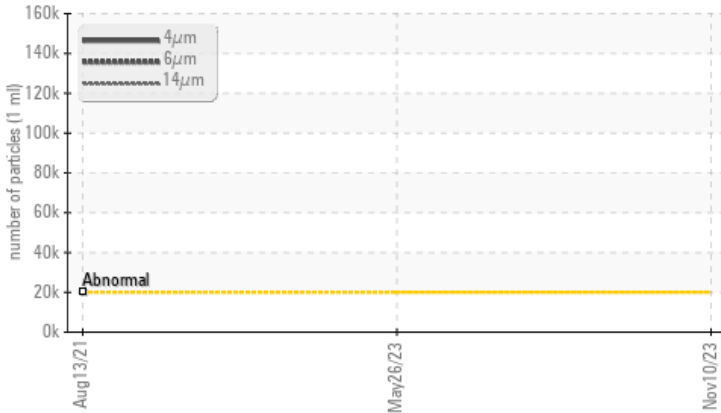
VISCOSITY



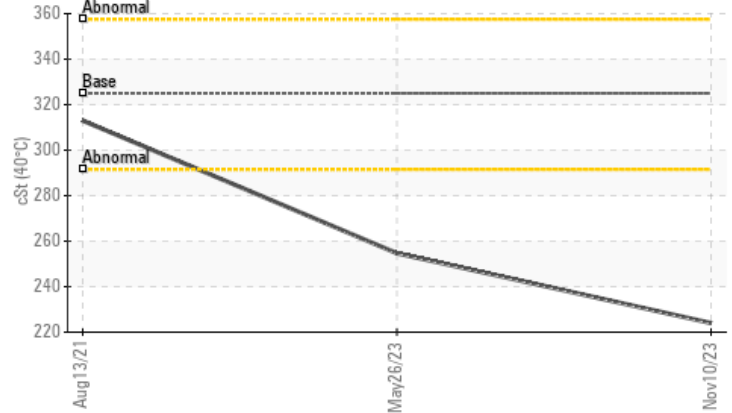
Area
COLD MILL/CM-5-STAND
 Machine Id
DRAG BRIDLE GEARBOX F (CENTER) 1710-003-4131
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 320 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Viscosity @ 40°C



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647	>20000	▲ 156715	---	---
Particles >6µm	ASTM D7647	>5000	▲ 61056	---	---
Particles >14µm	ASTM D7647	>640	▲ 689	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/23/17	---	---
Visc @ 40°C	cSt ASTM D445	325	▲ 224	▲ 254.7	313

Customer Id: CONMUSAL
 Sample No.: KFS0004863
 Lab Number: 06007658
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

26 May 2023 Diag: Doug Bogart

VISUAL METAL



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. No other contaminants were detected in the oil. The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid.

[view report](#)



13 Aug 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

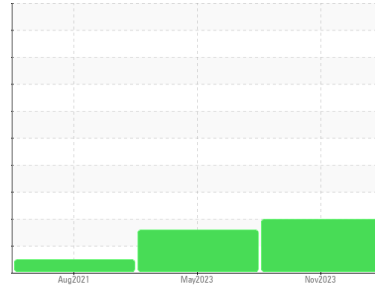
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
COLD MILL/CM-5-STAND
 Machine Id
DRAG BRIDLE GEARBOX F (CENTER) 1710-003-4131
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 320 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0004863	KFS0003379	KFS0000077
Sample Date	Client Info	10 Nov 2023	26 May 2023	13 Aug 2021
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	59	129	80
Chromium	ppm	ASTM D5185m >15	0	1	<1
Nickel	ppm	ASTM D5185m >15	0	1	<1
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	1
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 55	0	2	10
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	<1	<1
Manganese	ppm	ASTM D5185m 0	<1	1	<1
Magnesium	ppm	ASTM D5185m 0	0	<1	0
Calcium	ppm	ASTM D5185m 0	4	20	1
Phosphorus	ppm	ASTM D5185m 240	85	115	96
Zinc	ppm	ASTM D5185m 1	4	24	0
Sulfur	ppm	ASTM D5185m 13700	5644	6668	5936

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	1	3	5
Sodium	ppm	ASTM D5185m	15	67	3
Potassium	ppm	ASTM D5185m >20	2	19	5

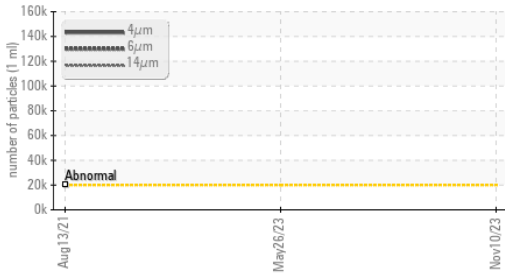
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 156715	---	---
Particles >6µm	ASTM D7647 >5000	▲ 61056	---	---
Particles >14µm	ASTM D7647 >640	▲ 689	---	---
Particles >21µm	ASTM D7647 >160	63	---	---
Particles >38µm	ASTM D7647 >40	0	---	---
Particles >71µm	ASTM D7647 >10	0	---	---
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 24/23/17	---	---

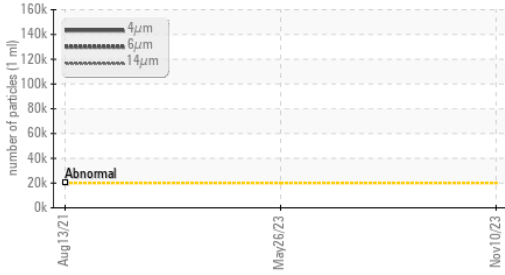
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.14	0.10	0.139

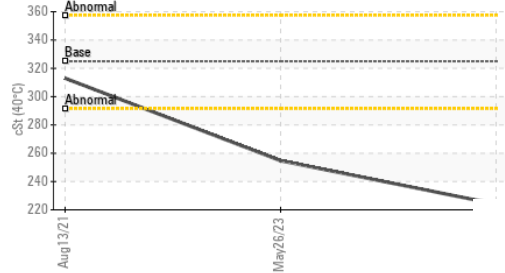
▲ Particle Trend



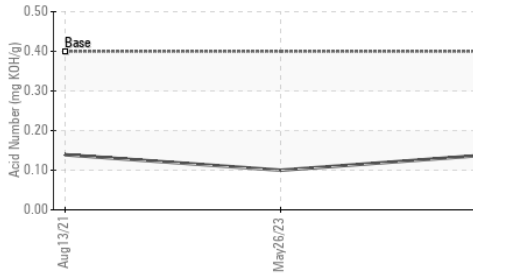
▲ Particle Trend



▲ Viscosity @ 40°C



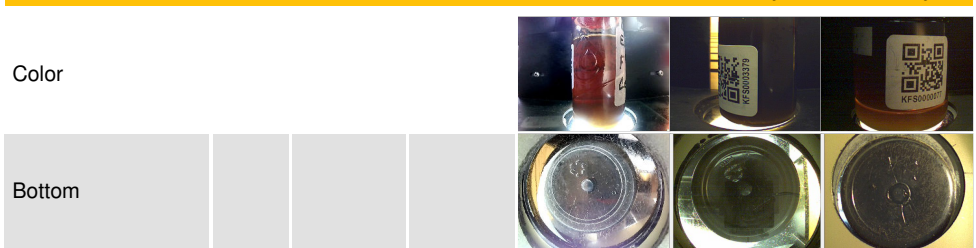
Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

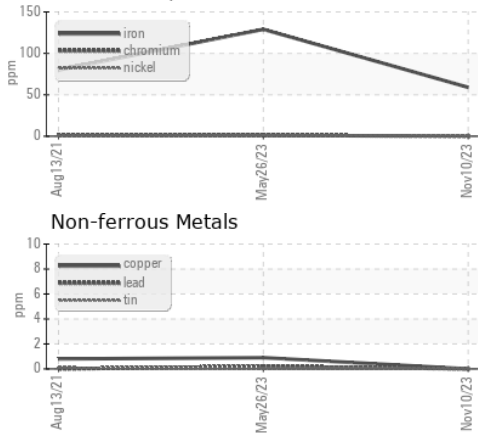
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 325	▲ 224	▲ 254.7	313

SAMPLE IMAGES

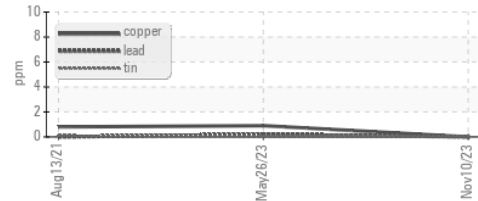


GRAPHS

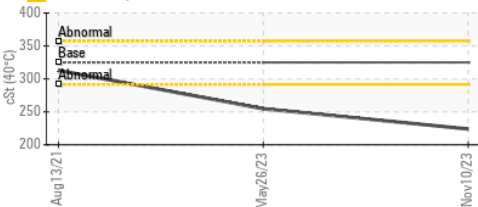
Ferrous Alloys



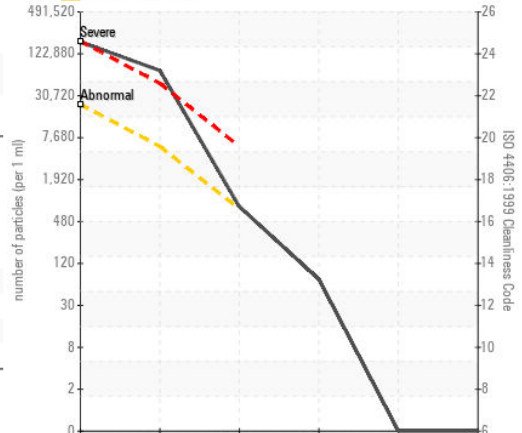
Non-ferrous Metals



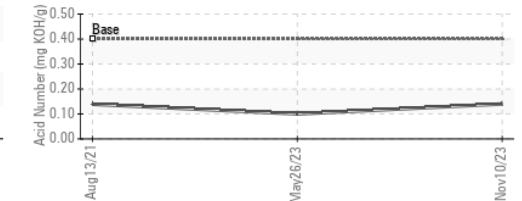
▲ Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004863 **Received** : 14 Nov 2023
Lab Number : 06007658 **Diagnosed** : 16 Nov 2023
Unique Number : 10741420 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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