

PROBLEM SUMMARY

Sample Rating Trend

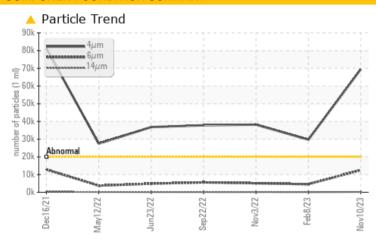
ISO

COLD MILL/CM-3STD-2N **PINION LUBE 1536-001-0950**

Component Gearbox

PETRO CANADA ENDURATEX EP 460 (5000 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | | |
|--------------------------|--------------|-----------|-----------------|-----------------|---------------|--|--|--|--|
| Sample Status | | | ABNORMAL | ATTENTION | ATTENTION | | | | |
| Particles >4µm | ASTM D7647 | >20000 | △ 69452 | <u>^</u> 29721 | <u></u> | | | | |
| Particles >6µm | ASTM D7647 | >5000 | <u> </u> | 4531 | △ 5093 | | | | |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | 23/21/15 | 22/19/13 | 22/20/14 | | | | |

Customer Id: CONMUSAL Sample No.: KFS0004867 Lab Number: 06007660 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|------|---------|---|
| Change Filter | | | ? | We recommend you service the filters on this component. |
| Resample | | | ? | We recommend an early resample to monitor this condition. |

HISTORICAL DIAGNOSIS

08 Feb 2023 Diag: Jonathan Hester





No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



03 Nov 2022 Diag: Wes Davis

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



22 Sep 2022 Diag: Don Baldridge

ISO



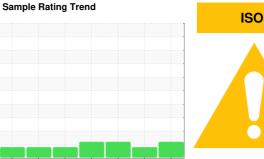
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating



COLD MILL/CM-3STD-2N Machine Id PINION LUBE 1536-001-0950

Component

Gearbox

PETRO CANADA ENDURATEX EP 460 (5000 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| 00 GAL) | | Dec2021 | May2022 Jun2022 | Sep2022 Nov2022 Feb2023 | Nov2023 | |
|-----------------|-------|--------------|-----------------|-------------------------|------------------------------|-----------------|
| SAMPLE INFORMA | ATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KFS0004867 | KFS0002534 | KFS0001922 |
| Sample Date | | Client Info | | 10 Nov 2023 | 08 Feb 2023 | 03 Nov 2022 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ATTENTION | ATTENTION |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 2 | 1 | 1 |
| Chromium | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | <1 | 0 |
| Lead | ppm | ASTM D5185m | >100 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >200 | 0 | <1 | 0 |
| Tin | ppm | ASTM D5185m | >25 | 0 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 55 | 0 | 0 | 2 |
| Barium | ppm | ASTM D5185m | 0 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| • | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 2 | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 6 | <1 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185m | 240 | 125 | 113 | 124 |
| Zinc | ppm | ASTM D5185m | 3 | 2 | 1 | 0 |
| Sulfur | ppm | ASTM D5185m | 10310 | 4746 | 5765 | 5720 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | <1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| FLUID CLEANLINE | SS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >20000 | △ 69452 | <u>\$\rightarrow\$ 29721</u> | ▲ 38203 |
| Particles >6µm | | ASTM D7647 | >5000 | <u> </u> | 4531 | <u></u> 5093 |
| Particles >14µm | | ASTM D7647 | >640 | 182 | 76 | 114 |
| Particles >21µm | | ASTM D7647 | >160 | 20 | 10 | 23 |
| Particles >38µm | | ASTM D7647 | >40 | 0 | 0 | 1 |
| Particles >71µm | | ASTM D7647 | >10 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | <u>23/21/15</u> | 2 2/19/13 | <u>22/20/14</u> |
| FLUID DEGRADAT | TON | method | limit/base | current | history1 | history2 |
| | | | | | | |

0.41

mg KOH/g ASTM D8045 0.5

Acid Number (AN)

0.35

0.36



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: 06007660 : 10741422

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KFS0004867

: 14 Nov 2023 Received Diagnosed Diagnostician

: 15 Nov 2023 : Wes Davis

Test Package : IND 2 (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **CONSTELLIUM**

4805 SECOND STREET MUSCLE SHOALS, AL

US 35661 Contact: Randy Nichols

randall.nichols@constellium.com

T: (256)386-6956

F: