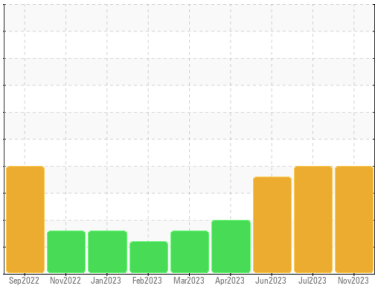
PROBLEM SUMMARY

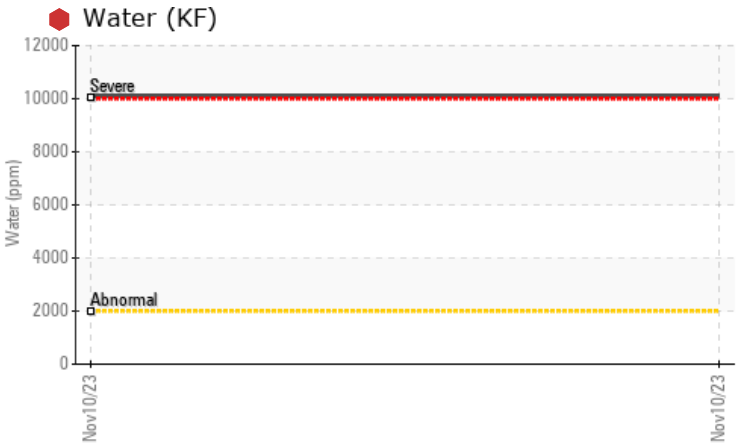
Area
HOTLINE/120 MILL
Machine Id
120 MAIN DRIVE PINION 1415-014-1190
Component
Gearbox
Fluid
CITGO EP COMPOUND ISO 800 (5000 GAL)

Sample Rating Trend



WATER

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Water	%	ASTM D6304	>0.2	**1.01**	---	---
ppm Water	ppm	ASTM D6304	>2000	**10100**	---	---
Appearance	scalar	*Visual	NORML	**MILKY**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	NEG	NEG

Customer Id: CONMUSAL
Sample No.: KFS0004820
Lab Number: 06007664
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

19 Jul 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

23 Jun 2023 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

24 Apr 2023 Diag: Doug Bogart

ISO

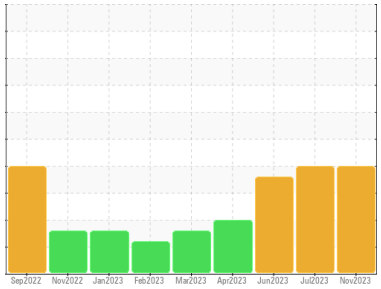
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
HOTLINE/120 MILL
Machine Id
120 MAIN DRIVE PINION 1415-014-1190
Component
Gearbox
Fluid
CITGO EP COMPOUND ISO 800 (5000 GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

Wear

All component wear rates are normal.

Contamination

Appearance is milky. There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0004820**	KFS0003842	KFS0003858
Sample Date		Client Info		**10 Nov 2023**	19 Jul 2023	23 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**12**	17	18
Chromium	ppm	ASTM D5185m	>15	**0**	0	<1
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	<1	1
Lead	ppm	ASTM D5185m	>100	**6**	10	10
Copper	ppm	ASTM D5185m	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>25	**<1**	1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**<1**	0	0
Barium	ppm	ASTM D5185m		**0**	2	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	<1	0
Calcium	ppm	ASTM D5185m		**9**	2	0
Phosphorus	ppm	ASTM D5185m		**124**	112	120
Zinc	ppm	ASTM D5185m		**16**	1	0
Sulfur	ppm	ASTM D5185m		**5933**	6200	8625

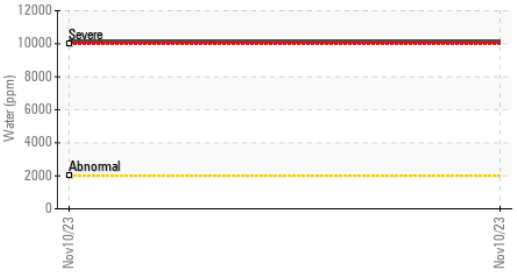
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**0**	<1	0
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0
Water	%	ASTM D6304	>0.2	**1.01**	---	---
ppm Water	ppm	ASTM D6304	>2000	**10100**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**---**	203585	155044
Particles >6µm		ASTM D7647	>5000	**---**	65271	49741
Particles >14µm		ASTM D7647	>640	**---**	1538	1053
Particles >21µm		ASTM D7647	>160	**---**	177	134
Particles >38µm		ASTM D7647	>40	**---**	2	1
Particles >71µm		ASTM D7647	>10	**---**	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**---**	25/23/18	24/23/17

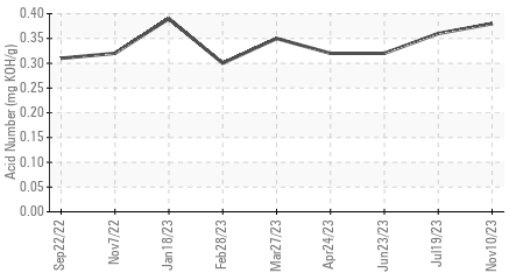
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.38**	0.36	0.32

OIL ANALYSIS REPORT

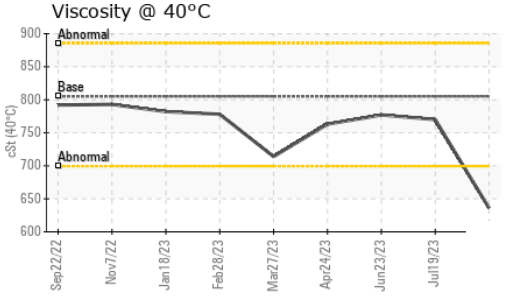
Water (KF)



Acid Number

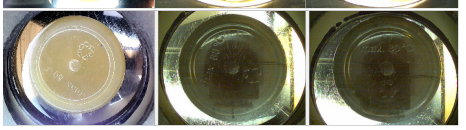


Viscosity @ 40°C



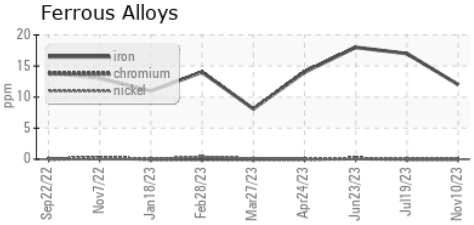
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **MILKY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	⬢ **0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	805	**636**	770	777

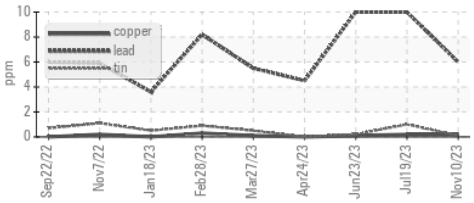
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

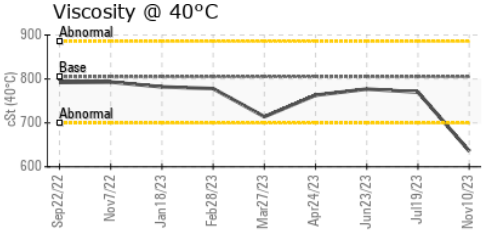
Ferrous Alloys



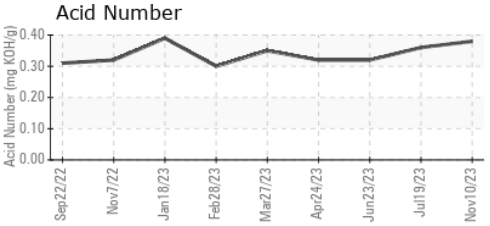
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004820 **Received** : 14 Nov 2023
Lab Number : 06007664 **Diagnosed** : 04 Dec 2023
Unique Number : 10741426 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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