

# **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

Area METRO Machine Id METRO 28002 Component

Front Differential Fluid GEAR OIL SAE 80 (--- GAL)

## DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

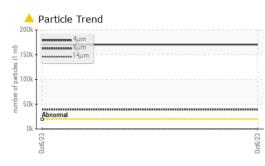
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

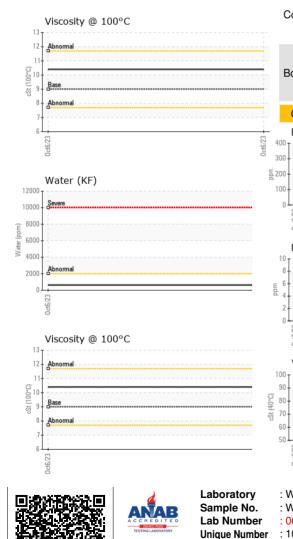
| SAMPLE INFORM    | IATION   | method       | limit/base | current         | history1 | history2 |
|------------------|----------|--------------|------------|-----------------|----------|----------|
| Sample Number    |          | Client Info  |            | WC0843128       |          |          |
| Sample Date      |          | Client Info  |            | 06 Oct 2023     |          |          |
| Machine Age      | mls      | Client Info  |            | 110546          |          |          |
| Oil Age          | mls      | Client Info  |            | 0               |          |          |
| Oil Changed      |          | Client Info  |            | N/A             |          |          |
| Sample Status    |          |              |            | ABNORMAL        |          |          |
| WEAR METALS      |          | method       | limit/base | current         | history1 | history2 |
| Iron             | ppm      | ASTM D5185m  | >500       | 325             |          |          |
| Chromium         | ppm      | ASTM D5185m  | >10        | 2               |          |          |
| Nickel           | ppm      | ASTM D5185m  | >10        | 0               |          |          |
| Titanium         | ppm      | ASTM D5185m  |            | 0               |          |          |
| Silver           | ppm      | ASTM D5185m  |            | 0               |          |          |
| Aluminum         | ppm      | ASTM D5185m  | >25        | 2               |          |          |
| Lead             | ppm      | ASTM D5185m  | >25        | 0               |          |          |
| Copper           | ppm      | ASTM D5185m  | >100       | 2               |          |          |
| Tin              | ppm      | ASTM D5185m  | >10        | 0               |          |          |
| Vanadium         | ppm      | ASTM D5185m  |            | 0               |          |          |
| Cadmium          | ppm      | ASTM D5185m  |            | 0               |          |          |
| ADDITIVES        |          | method       | limit/base | current         | history1 | history2 |
| Boron            | ppm      | ASTM D5185m  | 400        | 384             |          |          |
| Barium           | ppm      | ASTM D5185m  | 200        | 4               |          |          |
| Molybdenum       | ppm      | ASTM D5185m  | 12         | <1              |          |          |
| Manganese        | ppm      | ASTM D5185m  |            | 17              |          |          |
| Magnesium        | ppm      | ASTM D5185m  | 12         | 9               |          |          |
| Calcium          | ppm      | ASTM D5185m  | 150        | 22              |          |          |
| Phosphorus       | ppm      | ASTM D5185m  | 1650       | 1987            |          |          |
| Zinc             | ppm      | ASTM D5185m  | 125        | 34              |          |          |
| Sulfur           | ppm      | ASTM D5185m  | 22500      | 22853           |          |          |
| CONTAMINANTS     |          | method       | limit/base | current         | history1 | history2 |
| Silicon          | ppm      | ASTM D5185m  | >75        | 67              |          |          |
| Sodium           | ppm      | ASTM D5185m  |            | 8               |          |          |
| Potassium        | ppm      | ASTM D5185m  | >20        | 2               |          |          |
| Water            | %        | ASTM D6304   | >.2        | 0.062           |          |          |
| ppm Water        | ppm      | ASTM D6304   | >2000      | 628.7           |          |          |
| FLUID CLEANLIN   | ESS      | method       | limit/base | current         | history1 | history2 |
| Particles >4µm   |          | ASTM D7647   | >20000     | <b> </b> 170353 |          |          |
| Particles >6µm   |          | ASTM D7647   | >5000      | <b>A</b> 39327  |          |          |
| Particles >14µm  |          | ASTM D7647   | >640       | 86              |          |          |
| Particles >21µm  |          | ASTM D7647   | >160       | 11              |          |          |
| Particles >38µm  |          | ASTM D7647   | >40        | 0               |          |          |
| Particles >71µm  |          | ASTM D7647   | >10        | 0               |          |          |
| Oil Cleanliness  |          | ISO 4406 (c) | >21/19/16  | <u> </u>        |          |          |
| FLUID DEGRADA    | TION     | method       | limit/base | current         | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045   | 2.00       | 2.66            |          |          |



# **OIL ANALYSIS REPORT**







| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>ASTM D445<br>ASTM D445<br>ASTM D445<br>ASTM D445<br>ASTM D445 | NONE<br>NONE<br>NONE<br>NONE<br>NORML<br>NORML<br>>.2<br>limit/base<br>9.0<br>9.4<br>limit/base | NONE<br>NONE<br>NONE<br>NONE<br>NORML<br>NORML<br>NEG<br>NEG<br>NEG<br>Current<br>62.8<br>10.4<br>154  | <br><br><br><br><br><br>history1<br><br>history1                                     | <br><br><br><br><br><br>history2  |
|--|---|---|--|--|---|
| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br><b>method</b><br>ASTM D445<br>ASTM D4270   | NONE<br>NONE<br>NONE<br>NORML<br>NORML<br>>.2<br>Iimit/base<br>74<br>9.0<br>94                  | NONE<br>NONE<br>NONE<br>NORML<br>NORML<br>NEG<br>NEG<br>current<br>62.8<br>10.4<br>154   | <br><br><br><br><br>history1<br><br>   | <br><br><br><br>history2  |
| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br><b>method</b><br>ASTM D445<br>ASTM D445   | NONE<br>NONE<br>NORML<br>NORML<br>>.2<br>Iimit/base<br>74<br>9.0<br>94                          | NONE<br>NONE<br>NORML<br>NORML<br>NEG<br>NEG<br>current<br>62.8<br>10.4<br>154   | <br><br><br><br>history1<br><br>   | <br><br><br><br>history2  |
| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>Method<br>ASTM D445<br>ASTM D445  | NONE<br>NORML<br>NORML<br>>.2<br>limit/base<br>74<br>9.0<br>94                                  | NONE<br>NORML<br>NORML<br>NEG<br>NEG<br>current<br>62.8<br>10.4<br>154   | <br><br><br>history1<br><br>   | <br><br><br><br>history2  |
| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>*Visual<br>Method<br>ASTM D445<br>ASTM D445<br>ASTM D42270  | NONE<br>NORML<br>>.2<br>limit/base<br>74<br>9.0<br>94   | NONE<br>NORML<br>NEG<br>NEG<br>Current<br>62.8<br>10.4<br>154  | <br><br><br>history1<br><br>   | <br><br><br>history2  |
| scalar sc | *Visual<br>*Visual<br>*Visual<br>*Visual<br>Method<br>ASTM D445<br>ASTM D445<br>ASTM D42270   | NORML<br>NORML<br>>.2<br>limit/base<br>74<br>9.0<br>94  | NORML<br>NORML<br>NEG<br>NEG<br>current<br>62.8<br>10.4<br>154   | <br><br>history1<br><br>   | <br><br>history2  |
| scalar <sup>3</sup><br>scalar <sup>3</sup><br>scalar <sup>3</sup><br>Scalar <sup>3</sup><br>Scalar <sup>4</sup>  | *Visual<br>*Visual<br>*Visual<br>Method<br>ASTM D445<br>ASTM D445<br>ASTM D2270   | NORML<br>>.2<br>limit/base<br>74<br>9.0<br>94   | NORML<br>NEG<br>NEG<br>current<br>62.8<br>10.4<br>154  | <br><br>history1<br><br>   | <br><br>history2  |
| scalar <sup>3</sup><br>scalar <sup>3</sup><br>SS<br>SSt <i>1</i>   | *Visual<br>*Visual<br>method<br>ASTM D445<br>ASTM D445<br>ASTM D2270  | >.2<br>limit/base<br>74<br>9.0<br>94  | NEG<br>NEG<br>current<br>62.8<br>10.4<br>154   | <br>history1<br><br>   | <br>history2  |
| Scalar '<br>SCSt /<br>St /   | *Visual<br>method<br>ASTM D445<br>ASTM D445<br>ASTM D2270   | limit/base<br>74<br>9.0<br>94   | NEG<br>current<br>62.8<br>10.4<br>154  | <br>history1<br><br>   | <br>history2<br>  |
| S<br>St<br>St  | method<br>ASTM D445<br>ASTM D445<br>ASTM D2270  | 74<br>9.0<br>94   | current<br>62.8<br>10.4<br>154   | history1<br><br>   | history2<br>  |
| cSt /  | ASTM D445<br>ASTM D445<br>ASTM D2270  | 74<br>9.0<br>94   | 62.8<br>10.4<br>154  |  |   |
| St /   | ASTM D445<br>ASTM D2270   | 9.0<br>94   | 10.4<br>154  |  |   |
|  | ASTM D2270  | 94  | 154  |  |   |
| Scale /  |   |   |  |  |   |
|  | method  | limit/base  | current  |  |   |
|  |   |   |  | history1   | history2  |
|  |   |   |  | no image   | no image  |
|  |   |   |  | no image   | no image  |
|  |   |   |  |  |   |
|  |   |   |  |  |   |
|  |   | 491,520   | Severe   |  | T26   |
|  |   | 122,880   |  |  | -24   |
|  |   | 30,720  | Abnormal   |  | -22   |
|  |   | 7,680   | ··· \ ··   |  | -21   |
|  |   | r 1 ml  |  |  |   |
|  |   | ට <u>ම</u> 1,920<br>ක   | 1  |  | +18   |
|  |   | -pitred 480   |  |  | -16   |
|  |   | b 120   |  |  | -14   |
|  |   | qunu  |  |  | -24<br>-18<br>-18<br>-14<br>-14<br>-14  |
|  |   |   |  |  | T   |
|  |   | 8   | 3-   | /  | -10   |
|  |   | 2 23  | 2-   |  | -8  |
|  |   |   | , <u> </u>   |  |   |
|  |   |   | <sup>4μ</sup> 6μ 14<br>Acid Number   | μ 21μ  | 38µ 71µ   |
|  |   | [ <sup>B</sup> 4.0  |  |  |   |
|  |   | ¥ 3.0   | Abnormal   |  |   |
|  |   | ja 2.0  | Base   | *****  | ******  |
|  |   | - No 1.0  |  |  |   |
|  |   |   | 1  |  |   |
|  |   | 0ct6/   | 0ct6/.   |  |   |
| )  | ceived  | ceived : 14 N   | 491,521<br>122,880<br>30,722<br>122,880<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1,920<br>1, | Madison Ave., Cary, NC 27513<br>Madison Ave., Cary, NC 27513<br>Ceived : 14 Nov 2023 | 491,520<br>122,880<br>30,720<br>480<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,080<br>192,090<br>192,090<br>192,090<br>192,090<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000<br>192,000 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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Certificate L2367

T:

F:

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