

OIL ANALYSIS REPORT

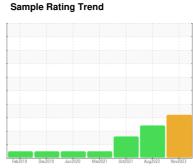
DIRT

METRO **METRO 20016**

Component

Front Differential

GEAR OIL SAE 80 (--- GAL)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Gear wear is indicated.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Feb.2019 Dec2019 Jun£020 Mar2021 Occ2021 Aug2022 Nov2023 | | | | | | |
|--|--------|--------------|------------|-----------------|-----------------------------------|-------------|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0843140 | WC0728392 | WC0642312 |
| Sample Date | | Client Info | | 13 Nov 2023 | 01 Aug 2022 | 12 Oct 2021 |
| Machine Age | mls | Client Info | | 470012 | 347401 | 270550 |
| Oil Age | mls | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >500 | <u></u> 615 | 465 | 429 |
| Chromium | ppm | ASTM D5185m | >10 | 4 | 4 | 4 |
| Nickel | ppm | ASTM D5185m | >10 | 2 | 2 | 2 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 2 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 4 | 3 | 3 |
| Lead | ppm | ASTM D5185m | >25 | 0 | <1 | 1 |
| Copper | ppm | ASTM D5185m | >100 | 2 | 2 | 2 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Antimony | ppm | ASTM D5185m | >5 | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 400 | 246 | 335 | 301 |
| Barium | ppm | ASTM D5185m | 200 | 6 | 0 | 5 |
| Molybdenum | ppm | ASTM D5185m | 12 | <1 | <1 | 0 |
| Manganese | ppm | ASTM D5185m | | 17 | 15 | 14 |
| Magnesium | ppm | ASTM D5185m | 12 | 10 | 6 | 8 |
| Calcium | ppm | ASTM D5185m | 150 | 14 | 10 | 17 |
| Phosphorus | ppm | ASTM D5185m | 1650 | 1795 | 1734 | 1998 |
| Zinc | ppm | ASTM D5185m | 125 | 19 | 11 | 16 |
| Sulfur | ppm | ASTM D5185m | 22500 | 22669 | 22653 | 35134 |
| CONTAMINANT | S | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >75 | 139 | △ 95 | 4 91 |
| Sodium | ppm | ASTM D5185m | | 12 | 11 | 11 |
| Potassium | ppm | ASTM D5185m | >20 | 5 | 4 | 5 |
| Water | % | ASTM D6304 | | 0.042 | 0.004 | 0.083 |
| ppm Water | ppm | ASTM D6304 | >2000 | 425.7 | 40.4 | 832.9 |
| FLUID CLEANLI | NESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >20000 | △ 52307 | <u></u> | |
| Particles >6µm | | ASTM D7647 | >5000 | 3411 | 920 | |
| Particles >14µm | | ASTM D7647 | >640 | 56 | 11 | |
| Particles >21µm | | ASTM D7647 | >160 | 14 | 3 | |
| Particles >38µm | | ASTM D7647 | >40 | 0 | 1 | |
| Particles >71µm | | ASTM D7647 | >10 | 0 | 0 | |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | 23/19/13 | <u>\$\text{\Delta}\$ 23/17/11</u> | |
| FLUID DEGRAD | ATION | method | limit/base | current | history1 | history2 |
| | | | | | | |

Acid Number (AN)

mg KOH/g ASTM D8045 2.00

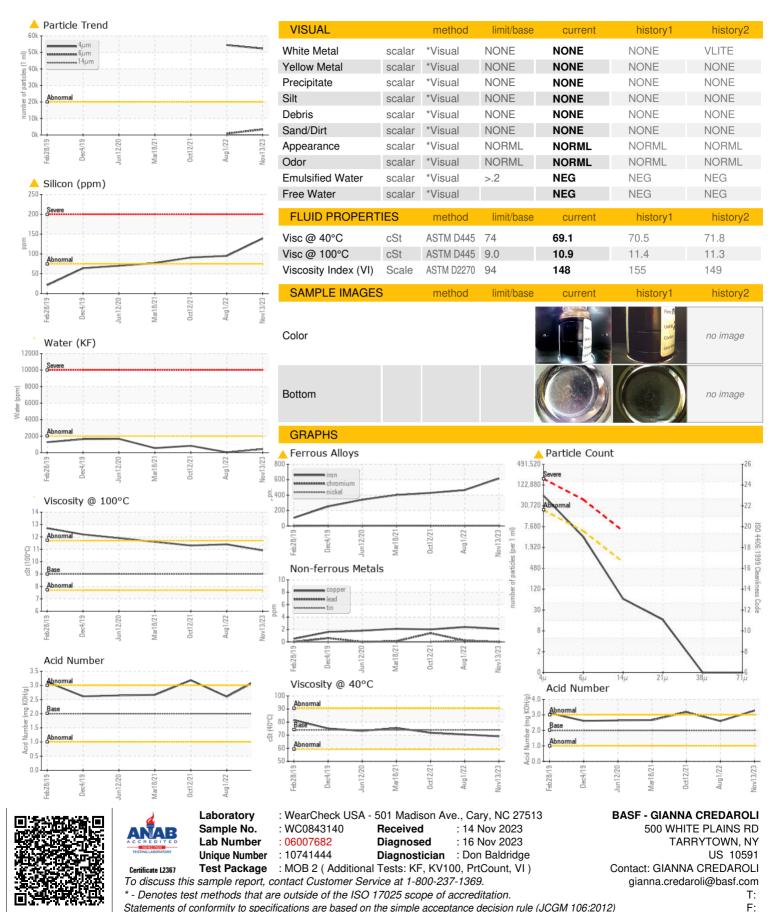
2.60

3.28

3.180



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)