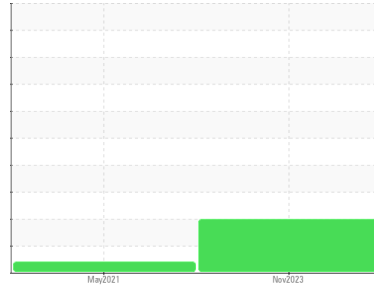




PROBLEM SUMMARY

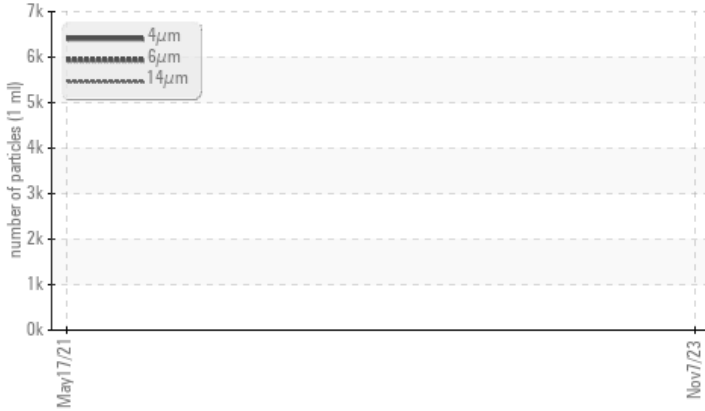
Sample Rating Trend



Machine Id
KAESER 5567399
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 1998	---	---
Particles >14µm	ASTM D7647	>80	▲ 254	---	---
Particles >21µm	ASTM D7647	>20	▲ 101	---	---
Particles >38µm	ASTM D7647	>4	▲ 5	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/15	---	---

Customer Id: CEDSANCA
Sample No.: KCPA003814
Lab Number: 06007713
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

17 May 2021 Diag: Don Baldrige

VIS DEBRIS



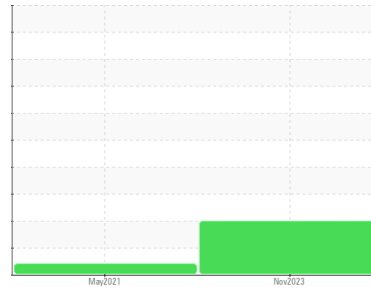
The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 5567399

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ **Recommendation**

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ **Contamination**

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info		KCPA003814	KCP31831	---
Sample Date	Client Info		07 Nov 2023	17 May 2021	---
Machine Age	hrs	Client Info	9970	2929	---
Oil Age	hrs	Client Info	0	500	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	<1	---
Titanium	ppm	ASTM D5185m	>3	<1	<1	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	12	6	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	100	0	42	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	0	0	3	---
Zinc	ppm	ASTM D5185m	0	0	16	---
Sulfur	ppm	ASTM D5185m	23500	17989	16438	---

CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	0	0	---
Sodium	ppm	ASTM D5185m		3	18	---
Potassium	ppm	ASTM D5185m	>20	0	2	---
Water	%	ASTM D6304	>0.05	0.008	0.014	---
ppm Water	ppm	ASTM D6304	>500	85.6	146.5	---

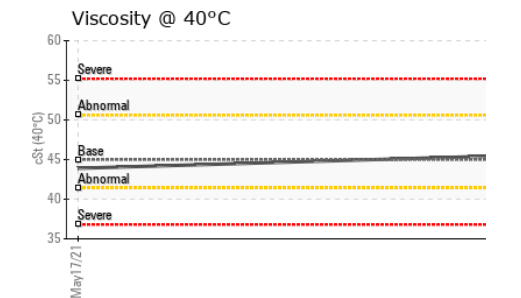
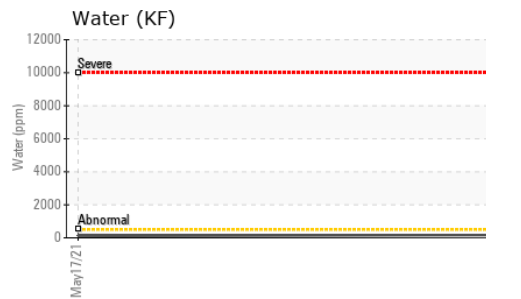
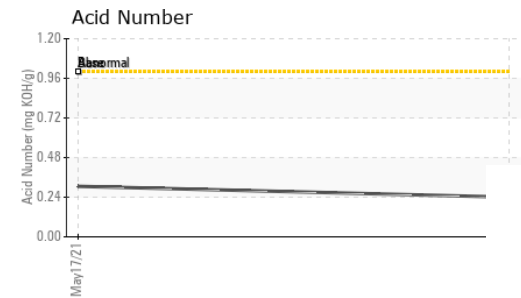
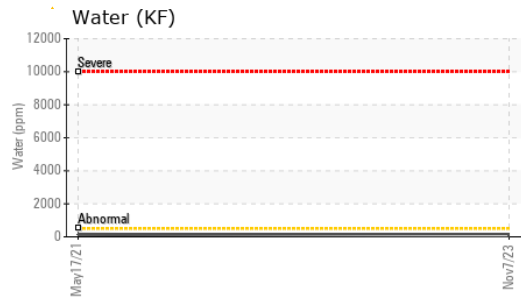
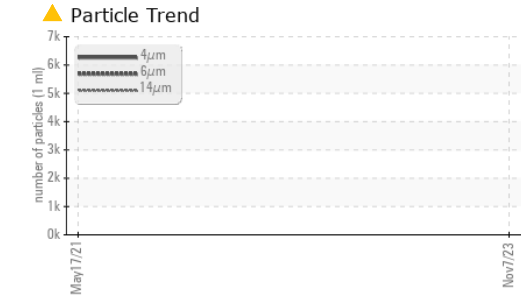
FLUID CLEANLINESS method limit/base current history1 history2

Particles >4µm	ASTM D7647			6171	---	---
Particles >6µm	ASTM D7647	>1300		▲ 1998	---	---
Particles >14µm	ASTM D7647	>80		▲ 254	---	---
Particles >21µm	ASTM D7647	>20		▲ 101	---	---
Particles >38µm	ASTM D7647	>4		▲ 5	---	---
Particles >71µm	ASTM D7647	>3		0	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13		▲ 20/18/15	---	---

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.24	0.306	---
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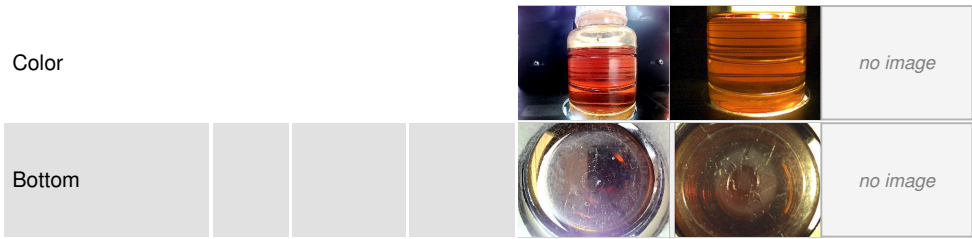
OIL ANALYSIS REPORT



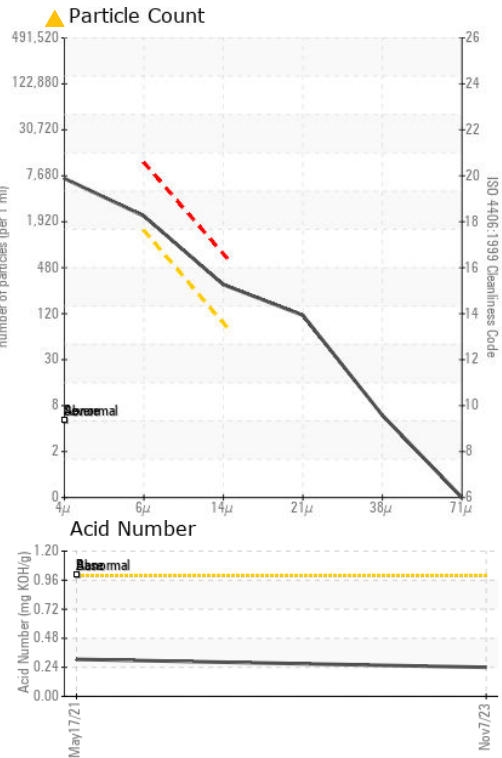
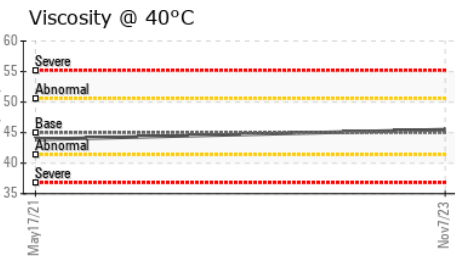
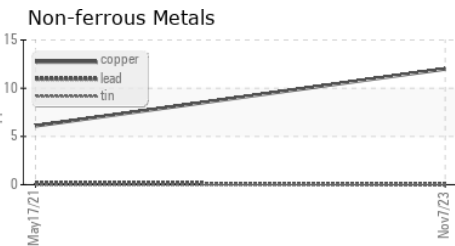
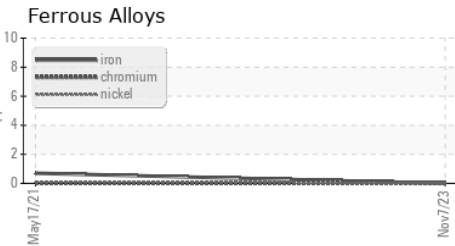
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.5	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA003814 **Received** : 14 Nov 2023
Lab Number : 06007713 **Diagnosed** : 16 Nov 2023
Unique Number : 10741475 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

CEDAR FAIR SOUTHWEST
 2401 AGNEW RD
 SANTA CLARA, CA
 US 95054
 Contact: JASON ELDRIDGE
 jasoneldridge@cagreatamerica.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: