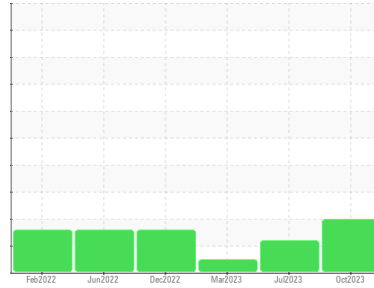




PROBLEM SUMMARY

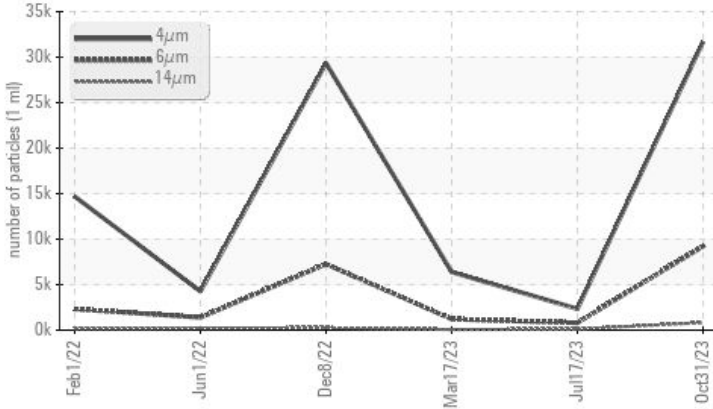
Sample Rating Trend



Machine Id
KAESER SK 20 5445407 (S/N 1618)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- LTR)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 9226	805	1209
Particles >14µm	ASTM D7647	>80	▲ 819	▲ 108	63
Particles >21µm	ASTM D7647	>20	▲ 209	▲ 37	13
Particles >38µm	ASTM D7647	>4	▲ 6	3	1
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/20/17	▲ 18/17/14	20/17/13

Customer Id: AKIWIN
 Sample No.: KC06007745
 Lab Number: 06007745
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

17 Jul 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



17 Mar 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Dec 2022 Diag: Jonathan Hester

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

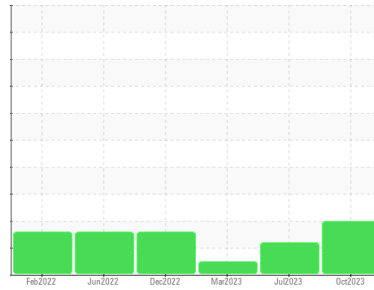
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SK 20 5445407 (S/N 1618)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC06007745	KC05909478	KC05813937
Sample Date	Client Info	31 Oct 2023	17 Jul 2023	17 Mar 2023
Machine Age	hrs	42029	0	37878
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ATTENTION	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	7	12	10
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	0	2	15
Calcium	ppm	ASTM D5185m 2	0	0	2
Phosphorus	ppm	ASTM D5185m	0	4	4
Zinc	ppm	ASTM D5185m	0	0	26

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	<1	0
Sodium	ppm	ASTM D5185m	10	<1	4
Potassium	ppm	ASTM D5185m >20	0	2	2
Water	%	ASTM D6304 >0.05	0.011	0.029	0.010
ppm Water	ppm	ASTM D6304 >500	111.4	294.8	103.6

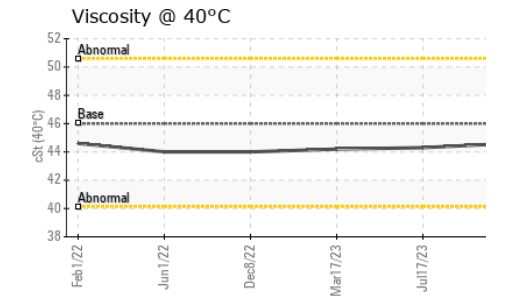
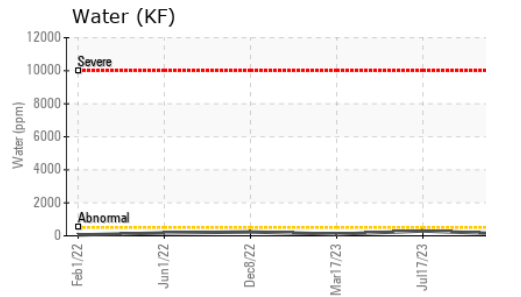
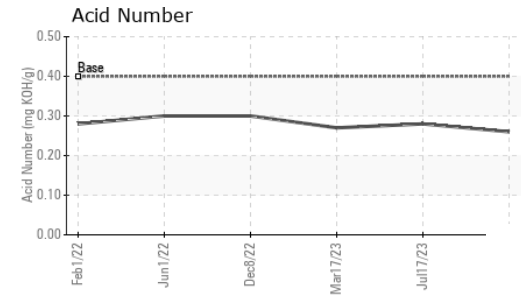
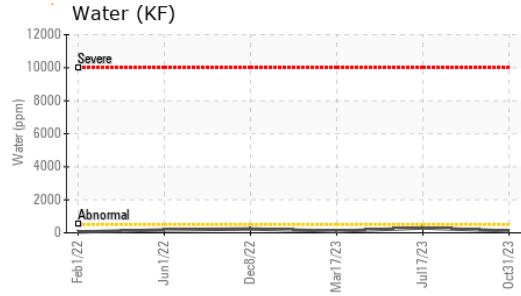
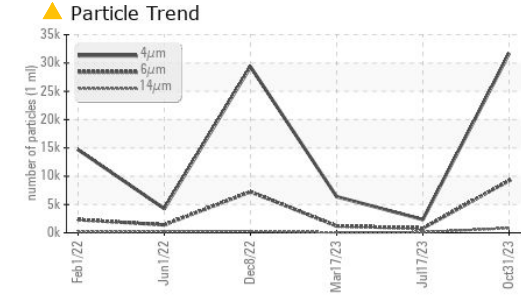
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	31696	2338	6387
Particles >6µm	ASTM D7647 >1300	▲ 9226	805	1209
Particles >14µm	ASTM D7647 >80	▲ 819	▲ 108	63
Particles >21µm	ASTM D7647 >20	▲ 209	▲ 37	13
Particles >38µm	ASTM D7647 >4	▲ 6	3	1
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 22/20/17	▲ 18/17/14	20/17/13

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.26	0.28	0.27

OIL ANALYSIS REPORT

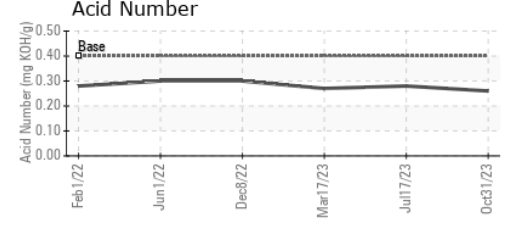
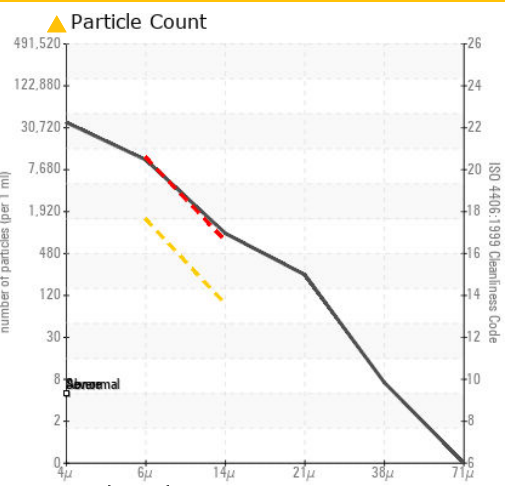
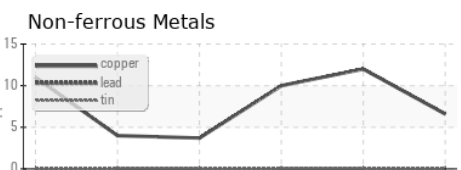
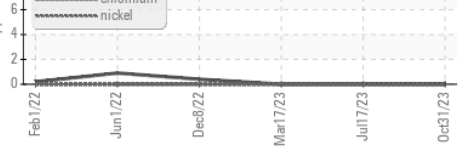


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.6	44.3	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06007745 **Received** : 14 Nov 2023
Lab Number : 06007745 **Diagnosed** : 16 Nov 2023
Unique Number : 10741507 **Diagnostician** : Don Baldrige
Test Package : IND 2

AKINS FORD
 220 W MAY ST
 WINDER, GA
 US 30680
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: