

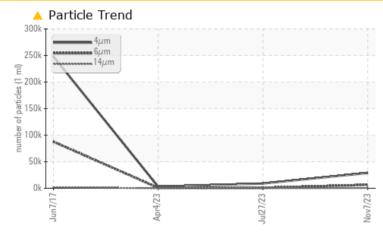


Machine Id **1433821 (S/N 20821 - 378864)** Component

Compressor Fluid

KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	NORMAL	NORMAL		
Particles >6µm	ASTM D7647 :	>1300	<u> </u>	810	835		
Particles >14µm	ASTM D7647 :	>80	429	61	47		
Particles >21µm	ASTM D7647 :	>20	🔺 115	20	8		
Oil Cleanliness	ISO 4406 (c)	>/17/13	^ 22/20/16	20/17/13	19/17/13		

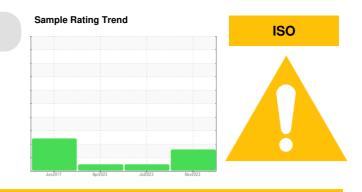
Customer Id: LANGAIKC Sample No.: KC06007748 Lab Number: 06007748 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

27 Jul 2023 Diag: Don Baldridge



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

04 Apr 2023 Diag: Don Baldridge



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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07 Jun 2017 Diag: Don Baldridge

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Machine Id 1433821 (S/N 20821 - 378864) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

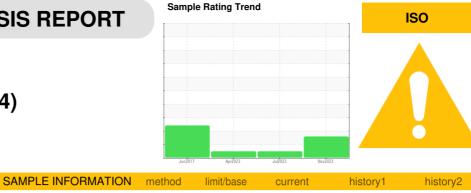
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

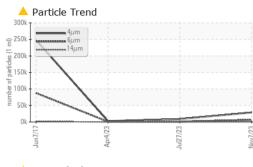


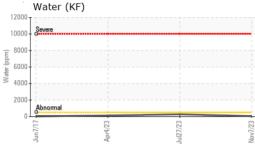
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC06007748	KC05918545	KC05830271
Sample Date		Client Info		07 Nov 2023	27 Jul 2023	04 Apr 2023
Machine Age	hrs	Client Info		71217	70636	70208
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	2	2	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
			11 11 11			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	3	44
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	0	19	43
Calcium	ppm	ASTM D5185m	2	0	0	2
Phosphorus	ppm	ASTM D5185m		24	100	95
Zinc	ppm	ASTM D5185m		0	25	16
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	0
Sodium	ppm	ASTM D5185m	0	10	10	17
Potassium	ppm	ASTM D5185m	>20	0	<1	5
Water	%	ASTM D6304		0.005	0.027	0.012
ppm Water	ppm	ASTM D6304	>500	54.9	272.5	128.9
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		28855	9032	2868
Particles >6µm		ASTM D7647		<u> </u>	810	835
Particles >14µm		ASTM D7647	>80	<u> </u>	61	47
Particles >21µm		ASTM D7647		<u> </u>	20	8
Particles >38µm		ASTM D7647	>4	3	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>	20/17/13	19/17/13
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
		ASTM D8045	0.4	0.28	0.30	0.30
Acid Number (AN)	mg KOH/g	ASTIVI D8045	0.4	0.20	0.30	0.30

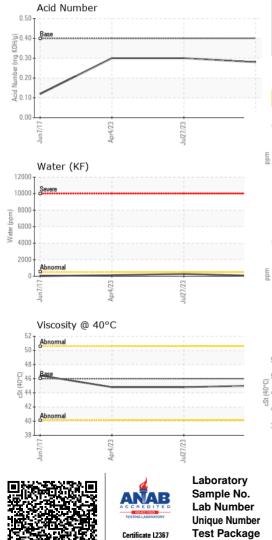
Contact/Location: Service Manager - LANGAIKC



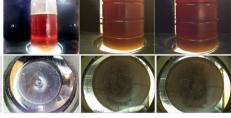
OIL ANALYSIS REPORT



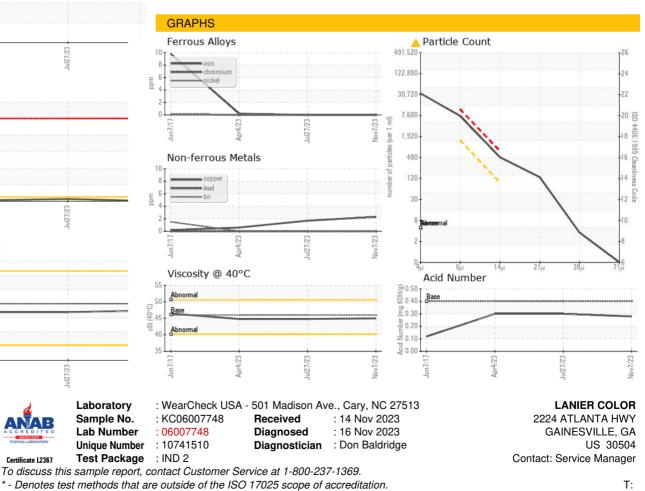




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.0	44.8	44.8
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				a		D



Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: LANGAIKC [WUSCAR] 06007748 (Generated: 11/17/2023 07:27:31) Rev: 1

Contact/Location: Service Manager - LANGAIKC

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