

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL



#### Area MINING Machine Id ME-86 CATERPILLAR 772 KEX00126 Component

Diesel Engine

# SHELL RIMULA SUPER SAE 15W40 (12 GAL)

Sample Number         Client Info         WC0864717             Sample Date         Client Info         09 Nov 2023             Machine Age         hrs         Client Info         15288             Oll Age         hrs         Client Info         0             Sample Status         Imit/base         current         history1         history2           CONTAMINATION         method         limit/base         current         history1         history2           Fuel         WC Method         >5         <1.0             ONTAMINATION         method         limit/base         current         history1         history2           Fuel         WC Method         >5         <1.0              Nickel         ppm         ASTM 05185m         >20         <1	SAE 15W40 (12	2 GAL)			Nov2023			
Sample Date         Client Info         09 Nov 2023             Machine Age         hrs         Client Info         15288             Oil Age         hrs         Client Info         0             Sample Status         Client Info         Changed             CONTAMINATION         method         Imit/base         current         history1         history2           Fuel         WC Method         >5         <1.0             WEAR METALS         method         limit/base         current         history1         history2           from         ppm         ASTM 05185m         >100         5             Nickel         ppm         ASTM 05185m         >2         0             Nickel         ppm         ASTM 05185m         >2         1             Aluminum         ppm         ASTM 05185m         >2         1             Aluminum         ppm         ASTM 05185m         >15         0             Copper <td< th=""><th>SAMPLE INFORM</th><th><b>IATION</b></th><th>method</th><th>limit/base</th><th>current</th><th>history1</th><th>history2</th></td<>	SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2	
Machine Age         hrs         Client Info         15288             Dil Age         hrs         Client Info         0             Sample Status         Client Info         Changed             Sample Status         Client Info         NORMAL             GONTAMINATION         method         Imit/base         current         history1         history2           Fuel         WC Method         >5         <1.0	Sample Number		Client Info		WC0864717			
Dil Age         hrs         Client Info         0             ODI Changed         Client Info         Changed              Sample Status         NORMAL               CONTAMINATION         method         limit/base         current         history1         history2           Fuel         WC Method         >5         <1.0	Sample Date		Client Info		09 Nov 2023			
Cili Changed         Client Info         Changed             Sample Status         Imit base         current         history1            CONTAMINATION         method         Imit base         current         history1            Glycol         WC Method         >5         <1.0	Machine Age	hrs	Client Info		15288			
Sample Status         NORMAL             CONTAMINATION         method         limit/base         current         history1         history2           Fuel         WC Method         >5         <1.0	Oil Age	hrs	Client Info		0			
CONTAMINATION         method         limit/base         current         history1         history2           Fuel         WC Method         >5         <1.0	Oil Changed		Client Info		Changed			
Fuel         WC Method         >5         <1.0             Glycol         WC Method         NEG             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         <1             Nickel         ppm         ASTM D5185m         >2         0             Nickel         ppm         ASTM D5185m         >2         <1             Aluminum         ppm         ASTM D5185m         >2         <1             Auminum         ppm         ASTM D5185m         >2         <1             Auminum         ppm         ASTM D5185m         >2         <1             Auminum         ppm         ASTM D5185m         >40         <1             Auminum         ppm         ASTM D5185m         <1              Vanadium         ppm         ASTM D5185m         5         S	Sample Status				NORMAL			
Glycol         WC Method         NEG             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         <1	CONTAMINATION	N	method	limit/base	current	history1	history2	
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5165m         >100         5             Ohromium         ppm         ASTM D5165m         >20         <1	Fuel		WC Method	>5	<1.0			
Iron         ppm         ASTM D5185m         >100         5             Chromium         ppm         ASTM D5185m         >20         <1	Glycol		WC Method		NEG			
Chromium         ppm         ASTM D5185m         >20         <1             Nickel         ppm         ASTM D5185m         >2         0             Titanium         ppm         ASTM D5185m         >2         <1	WEAR METALS		method	limit/base	current	history1	history2	
Nickel         ppm         ASTM D5185m         >2         0             Titanium         ppm         ASTM D5185m         >2         <1	Iron	ppm	ASTM D5185m	>100	5			
Nickel         ppm         ASTM D5185m         >2         0             Titanium         ppm         ASTM D5185m         >2         <1	<1	Chromium	ppm	ASTM D5185m	>20	<1		
Titanium         ppm         ASTM D5185m         >2         <1             Silver         ppm         ASTM D5185m         >2         <1	Nickel		ASTM D5185m	>2	0			
Silver         ppm         ASTM D5185m         >2         <1             Aluminum         ppm         ASTM D5185m         >25         2             Lead         ppm         ASTM D5185m         >40         <1	Titanium		ASTM D5185m	>2				
Aluminum         ppm         ASTM D5185m         >25         2             Lead         ppm         ASTM D5185m         >40         <1	Silver							
Lead         ppm         ASTM D5185m         >40         <1             Copper         ppm         ASTM D5185m         >330         <1	Aluminum							
Copper         ppm         ASTM D5185m         >330         <1             Tin         ppm         ASTM D5185m         >15         0             Vanadium         ppm         ASTM D5185m         <1								
Tin         ppm         ASTM D5185m         >15         0             Vanadium         ppm         ASTM D5185m         <1								
Vanadium         ppm         ASTM D5185m         <1             Cadmium         ppm         ASTM D5185m         <1             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         58             Magnesium         ppm         ASTM D5185m         527             Calcium         ppm         ASTM D5185m         2840         1435             Magnesium         ppm         ASTM D5185m         2840         1435             Calcium         ppm         ASTM D5185m         2840         1435             Sulfur         ppm         ASTM D5185m         1270         1155             Sulfur         ppm         ASTM D5185m         225         4	••							
Cadmium         ppm         ASTM D5185m         <1             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0              Barium         ppm         ASTM D5185m         0              Molybdenum         ppm         ASTM D5185m         58              Maganese         ppm         ASTM D5185m         527              Calcium         ppm         ASTM D5185m         2840         1435             Calcium         ppm         ASTM D5185m         1270         1155             Calcium         ppm         ASTM D5185m         2829         3178             Sulfur         ppm         ASTM D5185m         >25         4             Sodium         ppm         ASTM D5185m         >20         3             Sodium         ppm         ASTM D5185m <t< td=""><td></td><td></td><td></td><td>210</td><td></td><td></td><td></td></t<>				210				
ADDITIVESmethodlimit/basecurrenthistory1history2BoronppmASTM D5185m0BariumppmASTM D5185m0MolybdenumppmASTM D5185m58ManganeseppmASTM D5185m527MagnesiumppmASTM D5185m527CalciumppmASTM D5185m28401435CalciumppmASTM D5185m1150992CalciumppmASTM D5185m12701155ZincppmASTM D5185m28293178SulfurppmASTM D5185m28293178CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>203NortationAbs/cm*ASTM D7624>205.1Soot %%*ASTM D7624>205.1SulfationAbs/cm*ASTM D7414>3018.1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2OxidationAbs/Itm*ASTM D7414>2513.5								
Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         58             Manganese         ppm         ASTM D5185m         58             Magnesium         ppm         ASTM D5185m         527             Calcium         ppm         ASTM D5185m         527             Calcium         ppm         ASTM D5185m         2840         1435             Calcium         ppm         ASTM D5185m         1270         1155             Zinc         ppm         ASTM D5185m         1270         1155             Sulfur         ppm         ASTM D5185m         2829         3178             Solicon         ppm         ASTM D5185m         >25         4             Solicon         ppm         ASTM D5185m         >20         3		le le		limit/base		historv1	historv2	
Barium         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         58             Manganese         ppm         ASTM D5185m         <1		ppm						
Molybdenum         ppm         ASTM D5185m         58             Manganese         ppm         ASTM D5185m         <1								
Maganese         ppm         ASTM D5185m         <1             Magnesium         ppm         ASTM D5185m         527  <					-			
Magnesium         ppm         ASTM D5185m         527             Calcium         ppm         ASTM D5185m         2840         1435             Phosphorus         ppm         ASTM D5185m         1150         992             Zinc         ppm         ASTM D5185m         1270         1155             Sulfur         ppm         ASTM D5185m         2829         3178             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         4             Sodium         ppm         ASTM D5185m         >20         3             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >20 </td <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	-							
Calcium         ppm         ASTM D5185m         2840         1435             Phosphorus         ppm         ASTM D5185m         1150         992  1155 <td< td=""><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	•							
Phosphorus         ppm         ASTM D5185m         1150         992             Zinc         ppm         ASTM D5185m         1270         1155	-			2040	-			
Zinc         ppm         ASTM D5185m         1270         1155             Sulfur         ppm         ASTM D5185m         2829         3178             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         4 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								
SulfurppmASTM D5185m28293178CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>254SodiumppmASTM D5185m>203PotassiumppmASTM D5185m>203INFRA-REDmethodlimit/basecurrenthistory1history2Soot %%*ASTM D7844>30.1NitrationAbs/cm*ASTM D7624>205.1SulfationAbs/lmm*ASTM D7415>3018.1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2OxidationAbs/.1mm*ASTM D7414>2513.5								
CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m<>254SodiumppmASTM D5185m0PotassiumppmASTM D5185m>203INFRA-REDmethodlimit/basecurrenthistory1history2Soot %%*ASTM D7844>30.1NitrationAbs/cm*ASTM D7624>205.1SulfationAbs/.mm*ASTM D7415>3018.1FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2OxidationAbs/.1mm*ASTM D7414>2513.5								
Silicon         ppm         ASTM D5185m         >25         4             Sodium         ppm         ASTM D5185m         0              Potassium         ppm         ASTM D5185m         >20         3             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1             Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.imm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.imm         *ASTM D7414         >25         13.5								
Sodium         ppm         ASTM D5185m         0             Potassium         ppm         ASTM D5185m         >20         3             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1             Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5						history1	history2	
Potassium         ppm         ASTM D5185m         >20         3             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1             Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5		ppm		>25				
INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >3         0.1             Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5		ppm						
Soot %         %         *ASTM D7844         >3         0.1             Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5	Potassium	ppm	ASTM D5185m	>20	3			
Nitration         Abs/cm         *ASTM D7624         >20         5.1             Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5	INFRA-RED		method	limit/base	current	history1	history2	
Sulfation         Abs/.1mm         *ASTM D7415         >30         18.1             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5	Soot %	%	*ASTM D7844	>3	0.1			
FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         13.5	Nitration	Abs/cm	*ASTM D7624	>20	5.1			
Oxidation Abs/.1mm *ASTM D7414 >25 13.5	Sulfation	Abs/.1mm	*ASTM D7415	>30	18.1			
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
	Oxidation	Abs/.1mm	*ASTM D7414	>25	13.5			

# DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



# **OIL ANALYSIS REPORT**

