



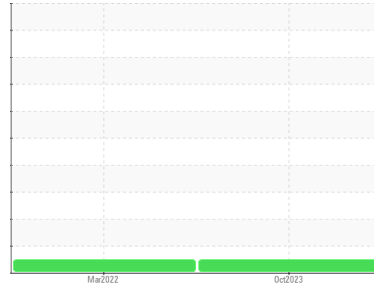
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
[12415]
 Machine Id
CATERPILLAR 305E CAT0305EKDJX00158
 Component
Diesel Engine
 Fluid
SHELL ROTELLA T4 15W40 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		SHM0000084	WC0674703	---
Sample Date	Client Info		25 Oct 2023	16 Mar 2022	---
Machine Age	hrs	Client Info	1591	1463	---
Oil Age	hrs	Client Info	1563	0	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	---
Glycol	WC Method		NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	2	5	---
Chromium	ppm	ASTM D5185m >20	<1	<1	---
Nickel	ppm	ASTM D5185m >2	0	0	---
Titanium	ppm	ASTM D5185m >2	<1	0	---
Silver	ppm	ASTM D5185m >2	<1	0	---
Aluminum	ppm	ASTM D5185m >25	2	2	---
Lead	ppm	ASTM D5185m >40	0	0	---
Copper	ppm	ASTM D5185m >330	<1	<1	---
Tin	ppm	ASTM D5185m >15	0	<1	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	221	196	---
Barium	ppm	ASTM D5185m	0	0	---
Molybdenum	ppm	ASTM D5185m	<1	<1	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m	10	20	---
Calcium	ppm	ASTM D5185m	2013	2403	---
Phosphorus	ppm	ASTM D5185m	934	1064	---
Zinc	ppm	ASTM D5185m	1106	1190	---
Sulfur	ppm	ASTM D5185m	3597	3357	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	3	---
Sodium	ppm	ASTM D5185m	<1	2	---
Potassium	ppm	ASTM D5185m >20	10	7	---

INFRA-RED

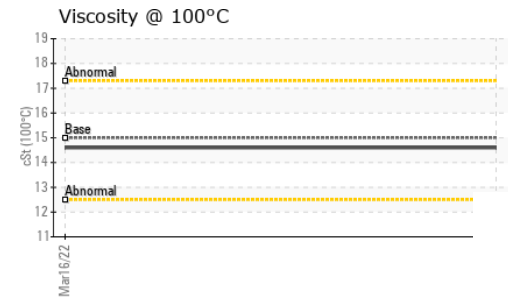
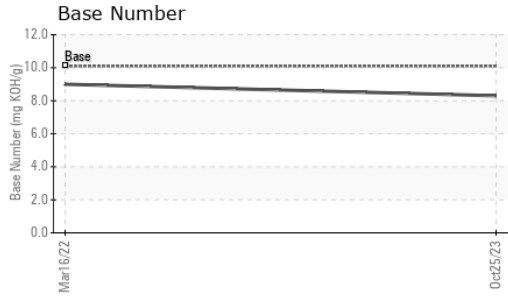
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.1	0.1	---
Nitration	Abs/cm	*ASTM D7624 >20	5.5	7.0	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	20.3	22.0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	16.3	18.2	---
Base Number (BN)	mg KOH/g	ASTM D2896 10.1	8.3	9.0	---



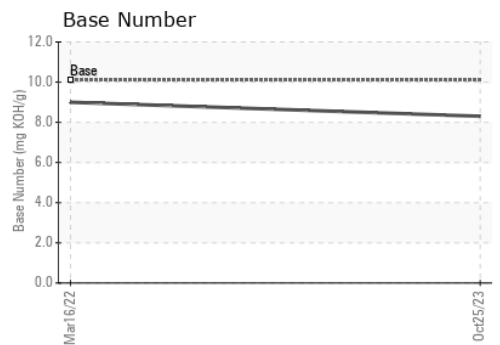
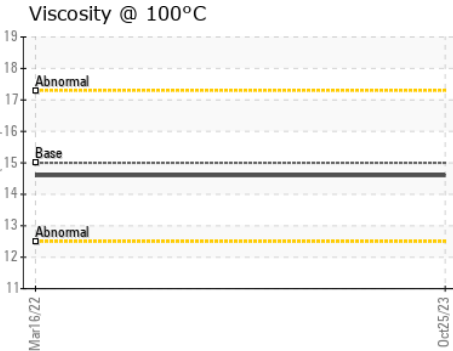
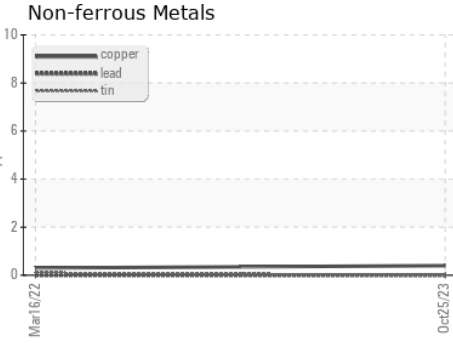
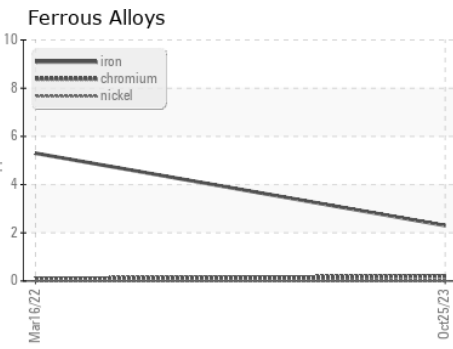
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15	14.6	14.6	---

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SHM0000084 **Received** : 15 Nov 2023
Lab Number : 06008027 **Diagnosed** : 15 Nov 2023
Unique Number : 10741789 **Diagnostician** : Wes Davis
Test Package : CONST (Additional Tests: TBN)

SOUND HEAVY MACHINERY
 1809 BLUE CLAY RD
 WILMINGTON, NC
 US 28405
 Contact: CONNER GORE
 cgore@soundhm.com
 T: (910)782-2477
 F: (910)782-2477

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)