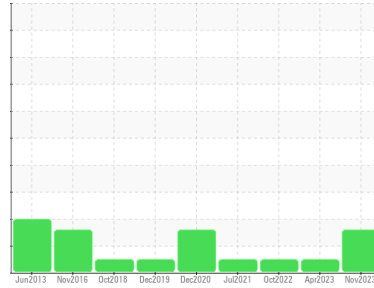




PROBLEM SUMMARY

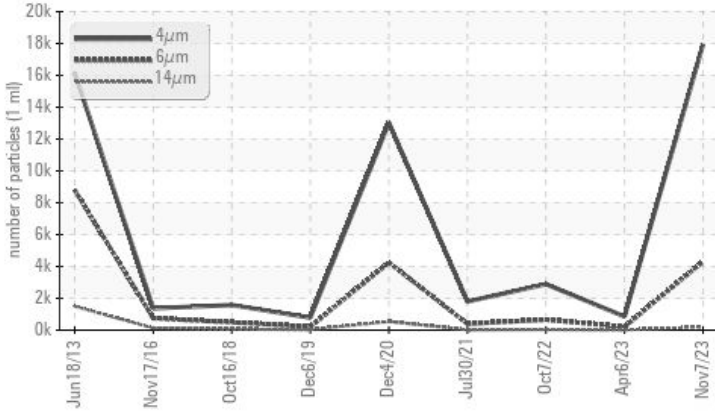
Sample Rating Trend



Machine Id
KAESER SK 15 4026809 (S/N 1027)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 4304	209	661
Particles >14µm	ASTM D7647	>80	▲ 199	13	38
Particles >21µm	ASTM D7647	>20	▲ 37	4	9
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 19/15	15/11	17/12

Customer Id: STILON
 Sample No.: KCPA006876
 Lab Number: 06008323
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

06 Apr 2023 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



07 Oct 2022 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Jul 2021 Diag: Don Baldrige

NORMAL



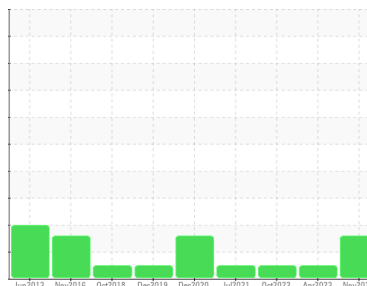
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
KAESER SK 15 4026809 (S/N 1027)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA006876	KCP53591	KCP50482
Sample Date	Client Info	07 Nov 2023	06 Apr 2023	07 Oct 2022
Machine Age	hrs	30674	27395	24878
Oil Age	hrs	0	3000	2721
Oil Changed	Client Info	N/A	Changed	Changed
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	1	<1	2
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 90	72	55	39
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 100	90	93	55
Calcium	ppm	ASTM D5185m 0	<1	0	2
Phosphorus	ppm	ASTM D5185m 0	0	0	10
Zinc	ppm	ASTM D5185m 0	1	0	10
Sulfur	ppm	ASTM D5185m 23500	20555	22891	22410

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	<1	<1
Sodium	ppm	ASTM D5185m	7	14	13
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	0.011	0.012	0.003
ppm Water	ppm	ASTM D6304 >500	117.6	129.4	25.7

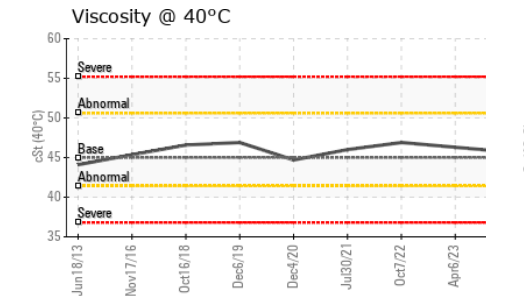
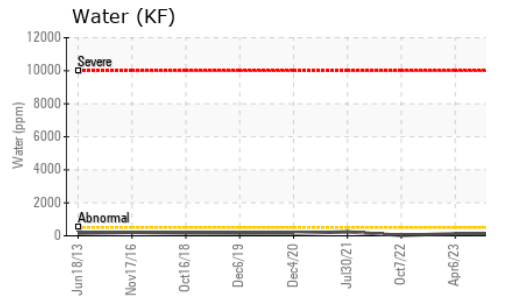
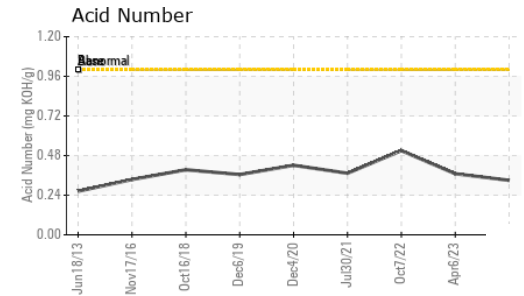
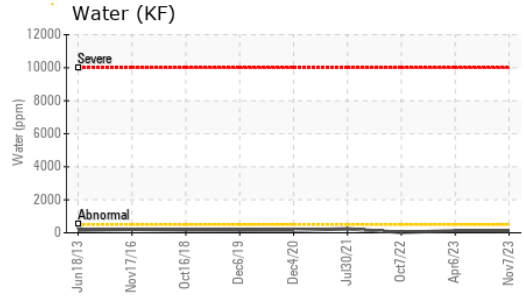
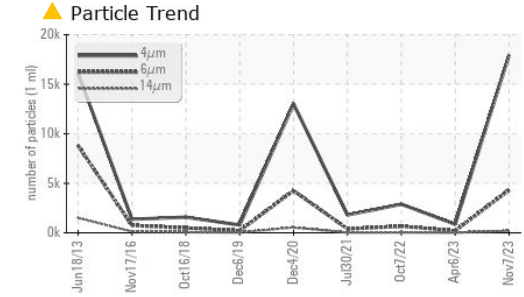
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	17931	857	2889
Particles >6µm	ASTM D7647 >1300	▲ 4304	209	661
Particles >14µm	ASTM D7647 >80	▲ 199	13	38
Particles >21µm	ASTM D7647 >20	▲ 37	4	9
Particles >38µm	ASTM D7647 >4	1	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >17/13	▲ 19/15	15/11	17/12

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.33	0.37	0.51

OIL ANALYSIS REPORT

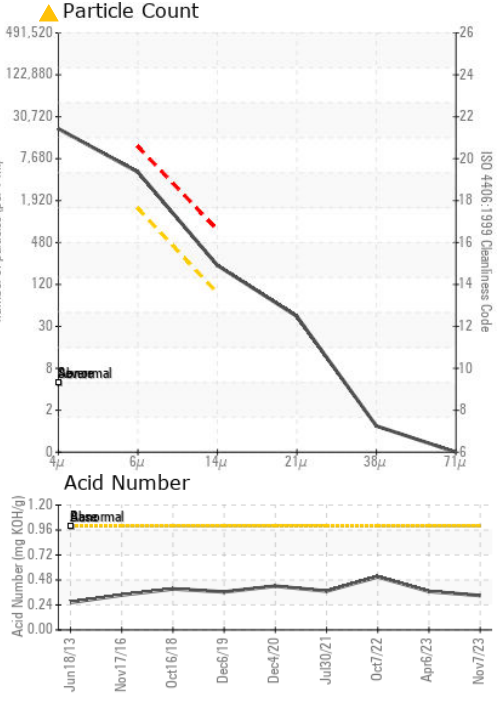
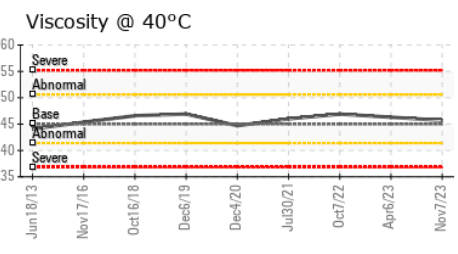
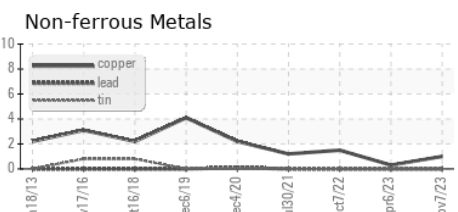
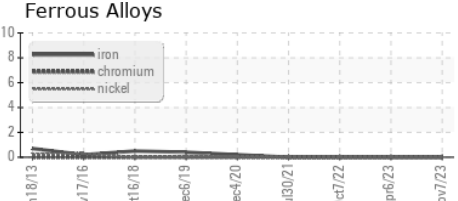


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	45.7	46.3	46.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA006876 **Received** : 15 Nov 2023
Lab Number : 06008323 **Diagnosed** : 17 Nov 2023
Unique Number : 10742085 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

STICKER GIANT
 880 WEAVER PARK RD
 LONGMONT, CO
 US 80501
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: