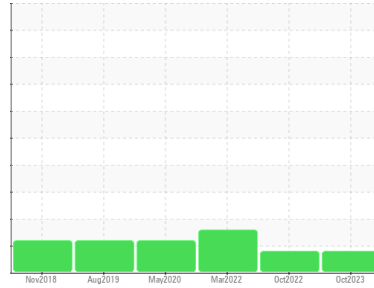




PROBLEM SUMMARY

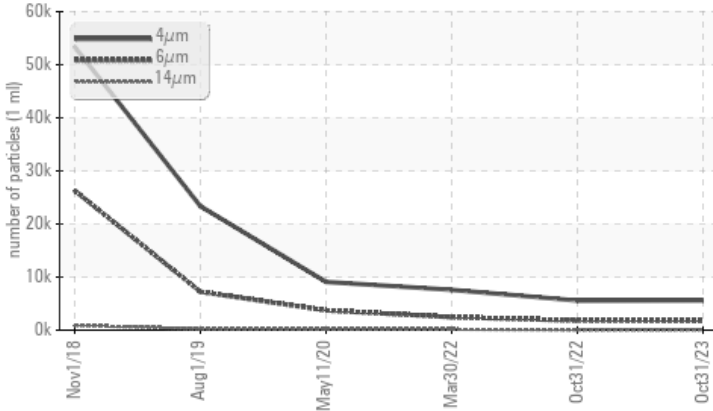
Sample Rating Trend



Machine Id
KAESER SX5 6512302 (S/N 1061)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ATTENTION	ATTENTION
Particles >6µm	ASTM D7647 >1300	▲ 1750	▲ 1809	▲ 2455
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/13	▲ 20/18/12	▲ 20/18/14

Customer Id: EASASP
 Sample No.: KCPA009457
 Lab Number: 06008326
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

31 Oct 2022 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



30 Mar 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



11 May 2020 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

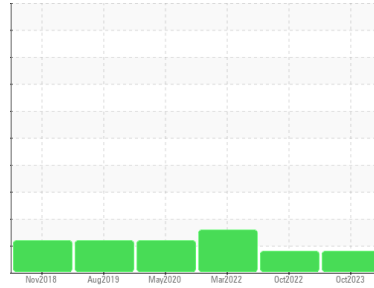
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SX5 6512302 (S/N 1061)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA009457	KCP40608	KCP44650
Sample Date	Client Info	31 Oct 2023	31 Oct 2022	30 Mar 2022
Machine Age	hrs	23047	18704	15416
Oil Age	hrs	0	3000	4000
Oil Changed	Client Info	N/A	Changed	N/A
Sample Status		ATTENTION	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	11	13	8
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	6
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 100	2	0	9
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 0	<1	2	0
Zinc	ppm	ASTM D5185m 0	14	8	13
Sulfur	ppm	ASTM D5185m 23500	18717	22220	18126

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	1	2
Sodium	ppm	ASTM D5185m	1	<1	3
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	0.004	0.005	0.002
ppm Water	ppm	ASTM D6304 >500	43.1	53.5	22.7

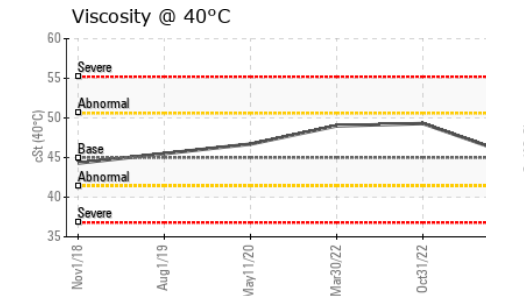
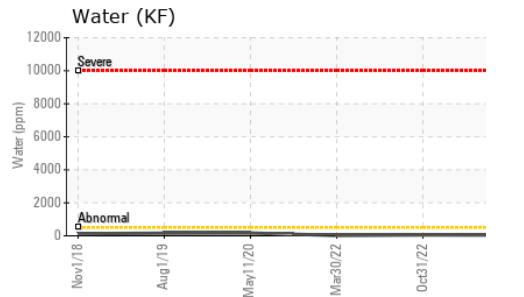
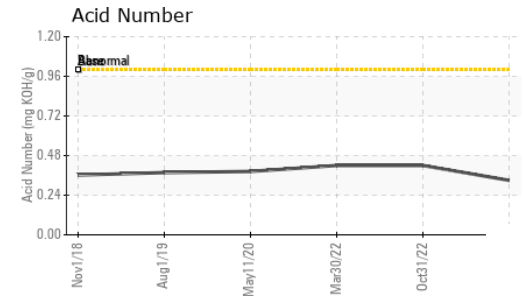
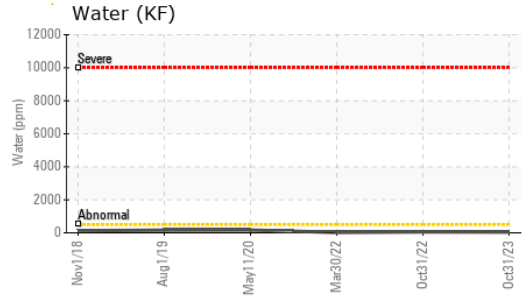
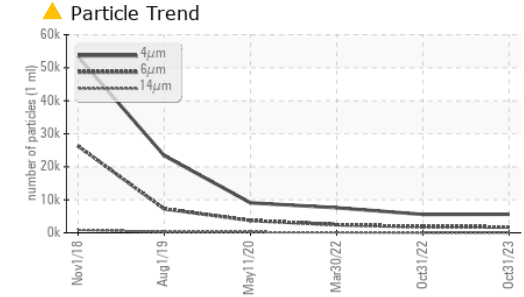
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5608	5565	7594
Particles >6µm	ASTM D7647 >1300	▲ 1750	▲ 1809	▲ 2455
Particles >14µm	ASTM D7647 >80	64	31	▲ 150
Particles >21µm	ASTM D7647 >20	8	5	▲ 24
Particles >38µm	ASTM D7647 >4	0	1	2
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/13	▲ 20/18/12	▲ 20/18/14

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.33	0.42	0.42

OIL ANALYSIS REPORT

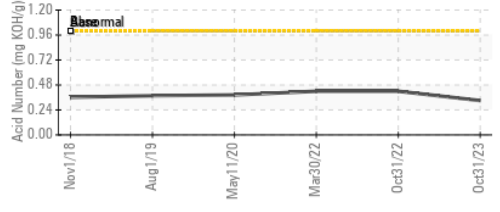
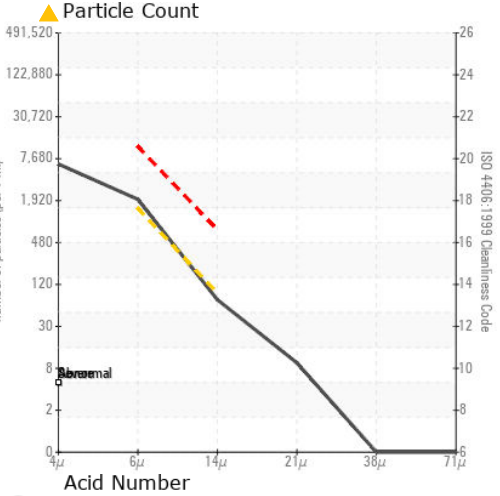
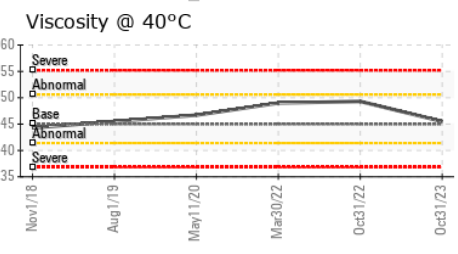
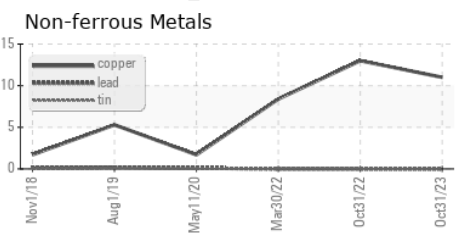
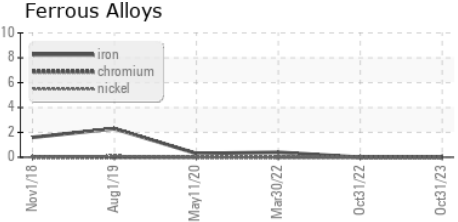


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.5	49.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA009457
Lab Number : 06008326
Unique Number : 10742088
Test Package : IND 2 (Additional Tests: KF, PrtCount)

EAST DEAN ASSOCIATES INC ST REGIS
 315 E DEAN ST
 ASPEN, CO
 US 81611
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: