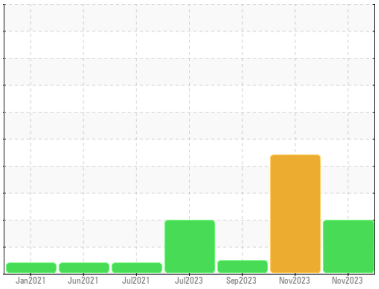
PROBLEM SUMMARY

Sample Rating Trend

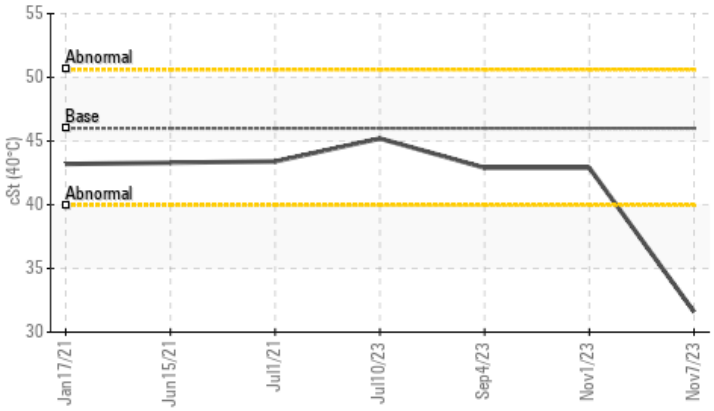


VISCOSITY

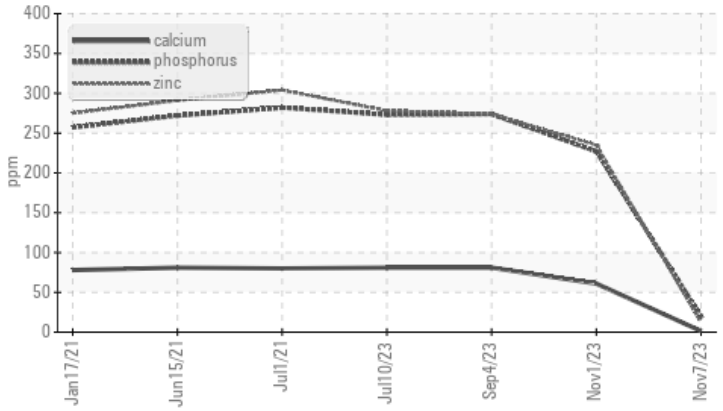
Area
Martinsville
Machine Id
[Martinsville] Hydraulic - Auxiliary
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (35 GAL)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Additives



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. (Customer Sample Comment: George Willis)

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	SEVERE	NORMAL
Phosphorus	ppm	ASTM D5185m	300	▲ **20**	227	274
Zinc	ppm	ASTM D5185m	370	▲ **12**	235	274
Sulfur	ppm	ASTM D5185m	2500	▲ **48**	1044	1523
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	NONE
Visc @ 40°C	cSt	ASTM D445	46	▲ **31.6**	42.9	42.9

Customer Id: MARCAT
Sample No.: WC0769049
Lab Number: 06008340
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

ISO

01 Nov 2023 Diag: Wes Davis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

NORMAL

04 Sep 2023 Diag: Jonathan Hester

Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

ISO

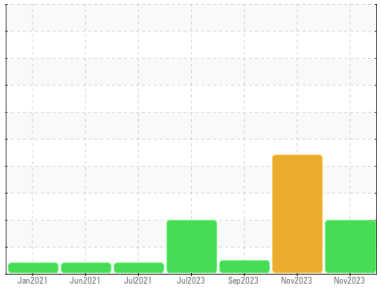
10 Jul 2023 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
Martinsville
Machine Id
[Martinsville] Hydraulic - Auxiliary
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (35 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. (Customer Sample Comment: George Willis)

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0769049**	WC0769050	WC0769085
Sample Date		Client Info		**07 Nov 2023**	01 Nov 2023	04 Sep 2023
Machine Age	hrs	Client Info		**0**	41191	10480
Oil Age	hrs	Client Info		**0**	41191	10480
Oil Changed		Client Info		**N/A**	Filtered	Filtered
Sample Status				**ABNORMAL**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	3	5
Chromium	ppm	ASTM D5185m	>20	**0**	0	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	20	21
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	25	**<1**	0	8
Calcium	ppm	ASTM D5185m	200	**1**	61	81
Phosphorus	ppm	ASTM D5185m	300	▲ **20**	227	274
Zinc	ppm	ASTM D5185m	370	▲ **12**	235	274
Sulfur	ppm	ASTM D5185m	2500	▲ **48**	1044	1523

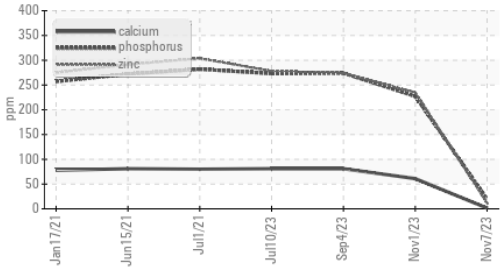
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	<1
Sodium	ppm	ASTM D5185m		**<1**	1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.05	**0.035**	0.013	0.003
ppm Water	ppm	ASTM D6304	>500	**350**	131.8	33.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	---	⬢ 99165	1203
Particles >6µm		ASTM D7647	>1300	---	⬢ 24879	108
Particles >14µm		ASTM D7647	>160	---	▲ 875	4
Particles >21µm		ASTM D7647	>40	---	▲ 162	1
Particles >38µm		ASTM D7647	>10	---	2	0
Particles >71µm		ASTM D7647	>3	---	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	---	⬢ 24/22/17	17/14/9

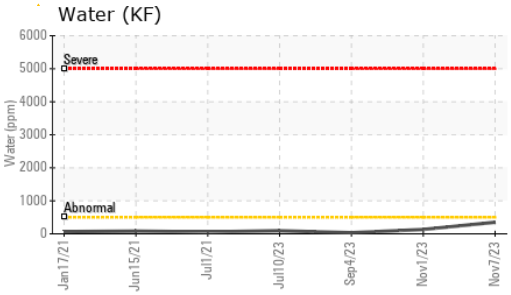
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.05**	0.22	0.21

OIL ANALYSIS REPORT

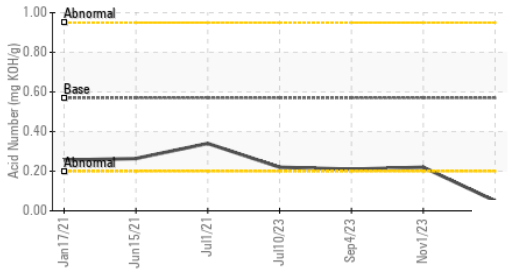
▲ Additives



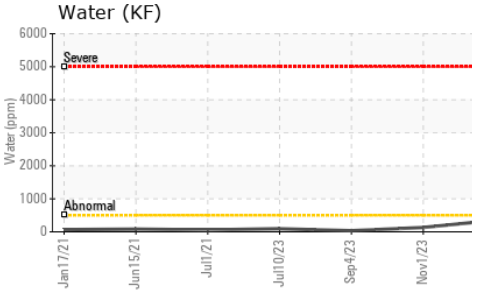
Water (KF)



Acid Number



Water (KF)



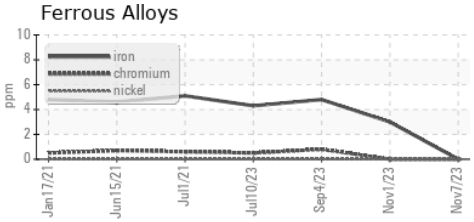
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	▲ **31.6**	42.9	42.9

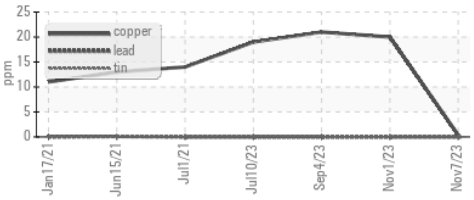
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

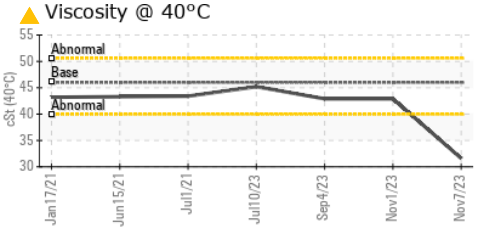
Ferrous Alloys



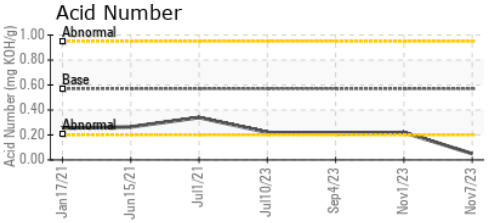
Non-ferrous Metals



▲ Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0769049 **Received** : 15 Nov 2023
Lab Number : 06008340 **Diagnosed** : 17 Nov 2023
Unique Number : 10742102 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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