



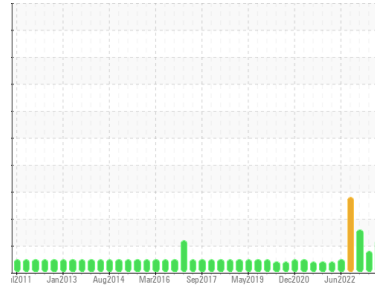
# PROBLEM SUMMARY

Sample Rating Trend

ISO

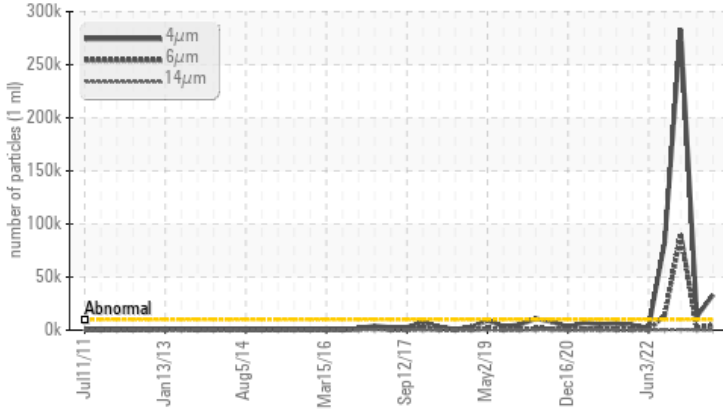


Machine Id  
**VILTER TYSMAD 5 VILT (S/N 20117)**  
Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (--- GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 33260	▲ 12968	▲ 283126
Particles >6µm	ASTM D7647	>2500	▲ 4971	2064	▲ 89948
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 22/19/14	▲ 21/18/13	▲ 25/24/16

Customer Id: TYSMAD  
Sample No.: USP0003692  
Lab Number: 06008357  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 31 Jul 2023 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Feb 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Oct 2022 Diag: Doug Bogart

DEGRADATION



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The condition of the oil is acceptable for the time in service. Insufficient sample was received to confirm accurate AN test.

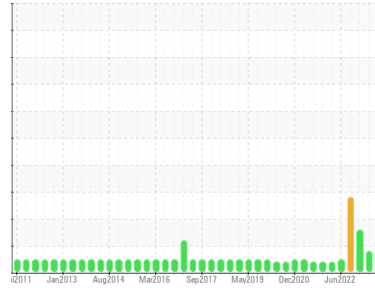
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**VILTER TYSMAD 5 VILT (S/N 20117)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0003692</b>	USP0000834	USP246285
Sample Date	Client Info		<b>14 Nov 2023</b>	31 Jul 2023	20 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>6</b>	2	6
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	1	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>25</b>	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304 >0.01	<b>0.002</b>	0.001	0.004
ppm Water	ppm	ASTM D6304 >100	<b>24.8</b>	0.00	45.1

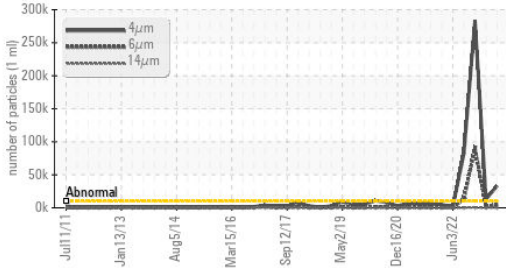
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 33260</b>	▲ 12968	▲ 283126
Particles >6µm	ASTM D7647	>2500	<b>▲ 4971</b>	2064	▲ 89948
Particles >14µm	ASTM D7647	>320	<b>85</b>	71	▲ 499
Particles >21µm	ASTM D7647	>80	<b>9</b>	15	25
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 22/19/14</b>	▲ 21/18/13	▲ 25/24/16

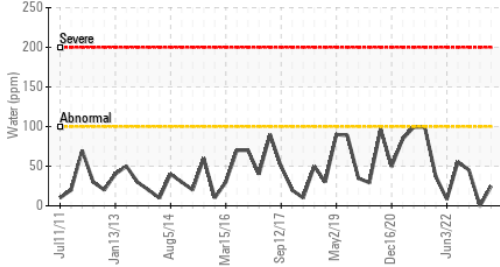
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.019	0.015

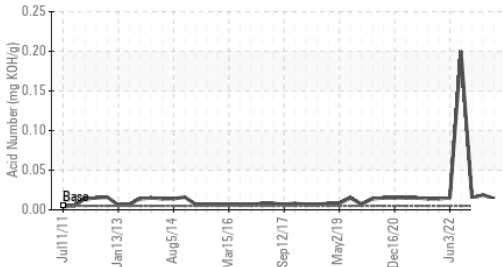
### Particle Trend



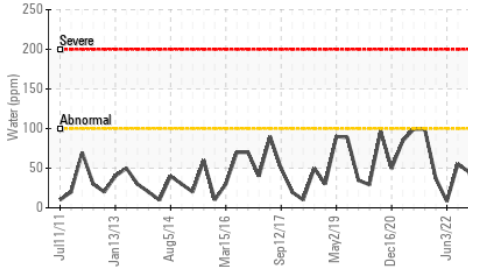
### Water (KF)



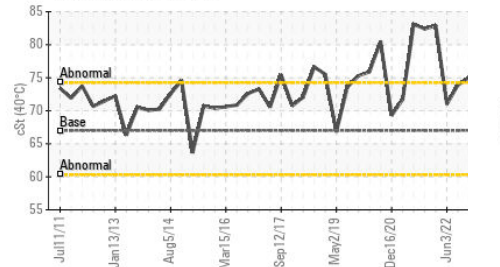
### Acid Number



### Water (KF)



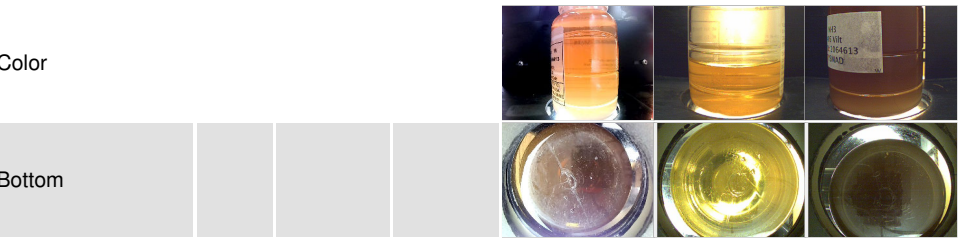
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

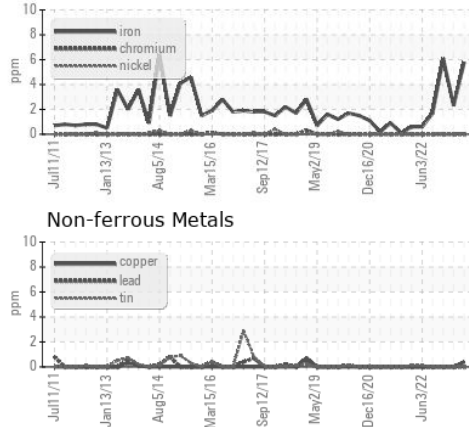
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	72.8	76.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

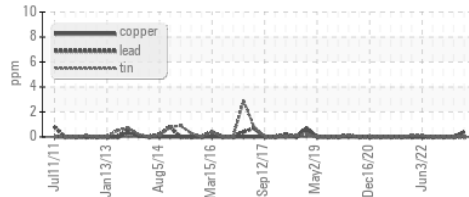


### GRAPHS

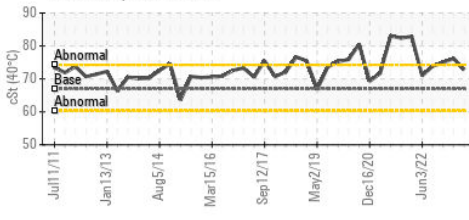
#### Ferrous Alloys



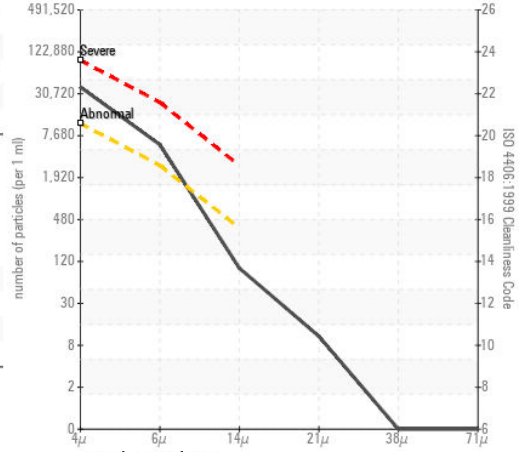
#### Non-ferrous Metals



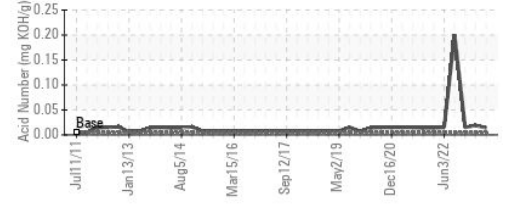
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003692 **Received** : 15 Nov 2023  
**Lab Number** : 06008357 **Diagnosed** : 16 Nov 2023  
**Unique Number** : 10742119 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON-MADISON-USP**  
 MADISON, NE  
 US  
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (402)423-6375  
 F: (402)423-6661