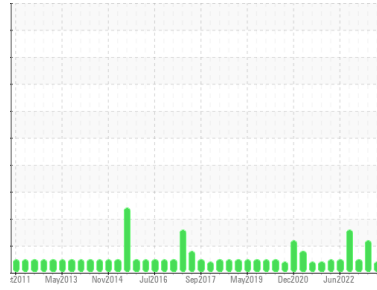




# PROBLEM SUMMARY

Sample Rating Trend



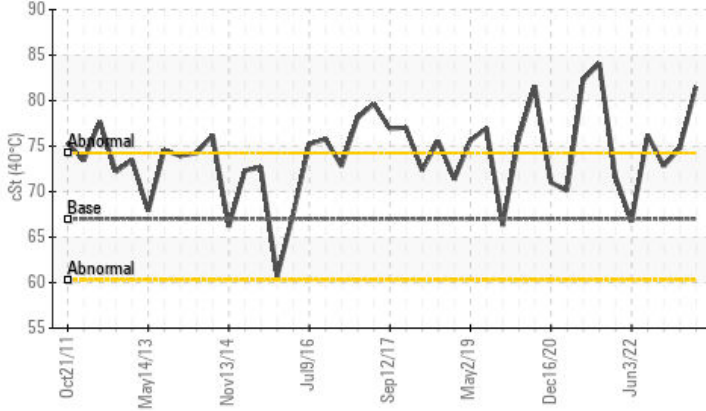
## VISCOSITY



Machine Id  
**VILTER TYSMAD 02 VILT (S/N 63276)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



### RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

| Sample Status |     |           |    | <b>ABNORMAL</b> | ABNORMAL | NORMAL |
|---------------|-----|-----------|----|-----------------|----------|--------|
| Visc @ 40°C   | cSt | ASTM D445 | 67 | ▲ <b>81.54</b>  | 74.8     | 72.8   |

Customer Id: TYSMAD  
 Sample No.: USP0003705  
 Lab Number: 06008373  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

RECOMMENDED ACTIONS

| Action       | Status | Date | Done By | Description   |
|--------------|--------|------|---------|---|
| Change Fluid | ---    | ---  | ?       | We recommend that you drain the oil from the component if this has not already been done. |

HISTORICAL DIAGNOSIS

31 Jul 2023 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Feb 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Oct 2022 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. An increase in the viscosity is noted. Confirmed. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

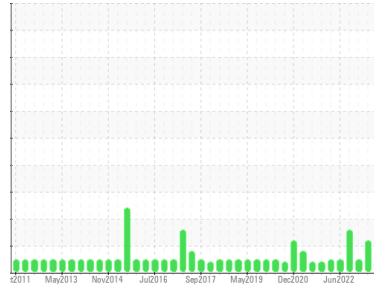
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



## VISCOSITY



Machine Id  
**VILTER TYSMAD 02 VILT (S/N 63276)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### ▲ Fluid Condition

The oil viscosity is higher than normal. Confirmed. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>USP0003705</b>  | USP0000840  | USP246282   |
| Sample Date   | Client Info |             | <b>14 Nov 2023</b> | 31 Jul 2023 | 20 Feb 2023 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>ABNORMAL</b>    | ABNORMAL    | NORMAL      |

### WEAR METALS

|          | method | limit/base     | current      | history1 | history2 |
|----------|--------|----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >8 | <b>&lt;1</b> | 3        | 0        |
| Chromium | ppm    | ASTM D5185m >2 | <b>0</b>     | 0        | 0        |
| Nickel   | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Titanium | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Silver   | ppm    | ASTM D5185m >2 | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >3 | <b>0</b>     | <1       | 0        |
| Lead     | ppm    | ASTM D5185m >2 | <b>0</b>     | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >8 | <b>&lt;1</b> | 0        | 0        |
| Tin      | ppm    | ASTM D5185m >4 | <b>0</b>     | 0        | 0        |
| Vanadium | ppm    | ASTM D5185m    | <b>&lt;1</b> | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |

### ADDITIVES

|            | method | limit/base     | current      | history1 | history2 |
|------------|--------|----------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Barium     | ppm    | ASTM D5185m    | <b>0</b>     | <1       | 0        |
| Molybdenum | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m    | <b>&lt;1</b> | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Calcium    | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Phosphorus | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Zinc       | ppm    | ASTM D5185m    | <b>0</b>     | 0        | 0        |
| Sulfur     | ppm    | ASTM D5185m 50 | <b>14</b>    | 0        | 0        |

### CONTAMINANTS

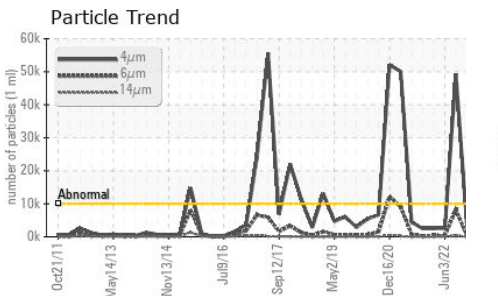
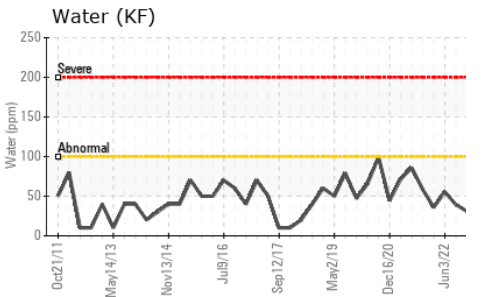
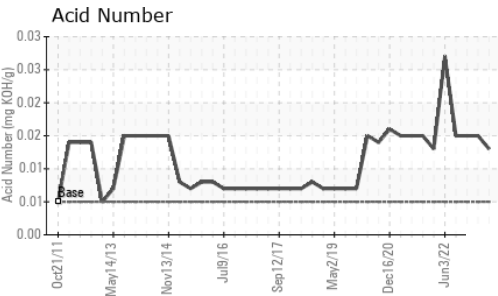
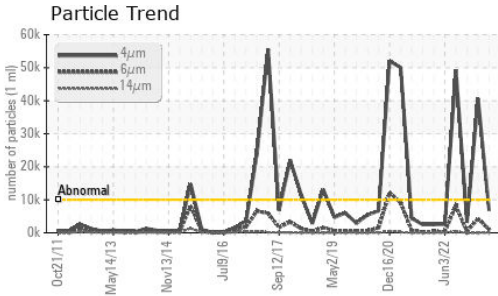
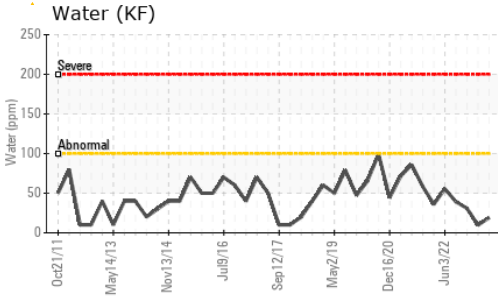
|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15  | <b>&lt;1</b> | 1        | 0        |
| Sodium    | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 0        |
| Potassium | ppm    | ASTM D5185m >20  | <b>&lt;1</b> | 0        | 0        |
| Water     | %      | ASTM D6304 >0.01 | <b>0.002</b> | 0.001    | 0.003    |
| ppm Water | ppm    | ASTM D6304 >100  | <b>19.2</b>  | 9.6      | 30.9     |

### FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1   | history2 |
|-----------------|--------------|------------|-----------------|------------|----------|
| Particles >4µm  | ASTM D7647   | >10000     | <b>6812</b>     | ▲ 40644    | 3173     |
| Particles >6µm  | ASTM D7647   | >2500      | <b>1025</b>     | ▲ 4274     | 380      |
| Particles >14µm | ASTM D7647   | >320       | <b>35</b>       | 28         | 15       |
| Particles >21µm | ASTM D7647   | >80        | <b>6</b>        | 5          | 5        |
| Particles >38µm | ASTM D7647   | >20        | <b>1</b>        | 0          | 1        |
| Particles >71µm | ASTM D7647   | >4         | <b>0</b>        | 0          | 0        |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15  | <b>20/17/12</b> | ▲ 23/19/12 | 19/16/11 |

### FLUID DEGRADATION

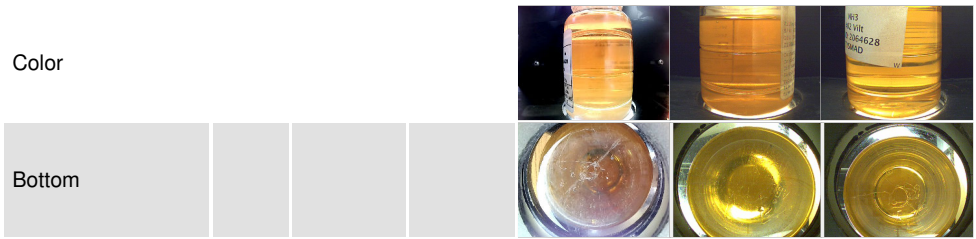
|                  | method   | limit/base      | current      | history1 | history2 |
|------------------|----------|-----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974 0.005 | <b>0.013</b> | 0.015    | 0.015    |



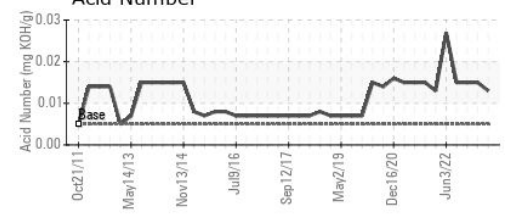
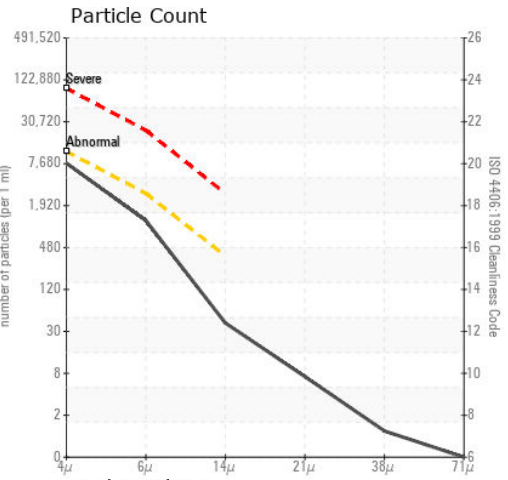
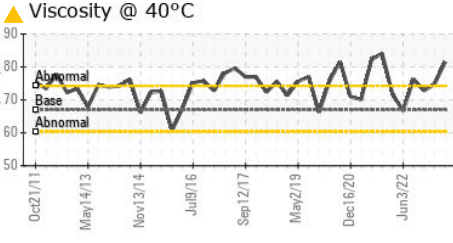
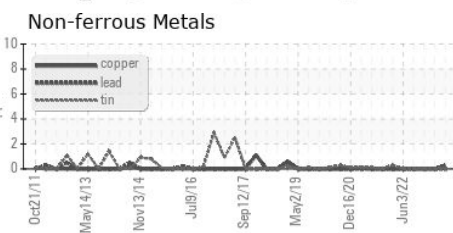
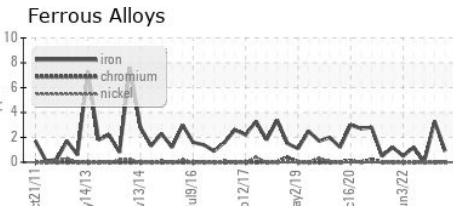
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.01   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base   | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445 67 | ▲ 81.54 | 74.8     | 72.8     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0003705 **Received** : 15 Nov 2023  
**Lab Number** : 06008373 **Diagnosed** : 21 Nov 2023  
**Unique Number** : 10742135 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON-MADISON-USP**  
 MADISON, NE  
 US  
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (402)423-6375  
 F: (402)423-6661