

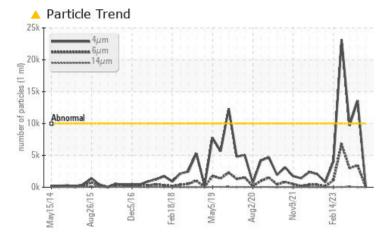
# **PROBLEM SUMMARY**

### Area SOUTH PLANT Machine Id S-HS4 URH-1-VES-004 (S/N SCC19180005) Component

Rotary Compressor

## FRICK COMPRESSOR OIL #3 (55 GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ATTENTION	NORMAL	ATTENTION				
Particles >4µm	ASTM D7647	>10000	<u> </u>	205	9669				
Particles >6µm	ASTM D7647	>2500	<b>A</b> 3418	77	<b>A</b> 2993				
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<u> </u>	15/13/11	🔺 20/19/13				

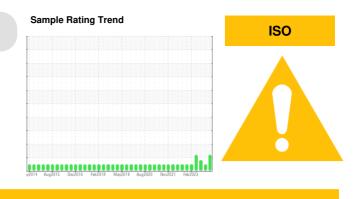
Customer Id: CONMEN Sample No.: USP0003719 Lab Number: 06008389 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

### HISTORICAL DIAGNOSIS

### 14 Nov 2023 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



### 02 Aug 2023 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





09 May 2023 Diag: Doug Bogart

Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

### Area SOUTH PLANT Machine Id S-HS4 URH-1-VES-004 (S/N SCC19180005)

**Rotary Compressor** 

FRICK COMPRESSOR OIL #3 (55 GAL)

### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

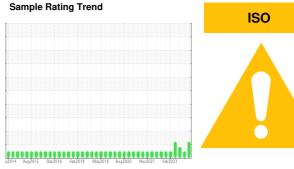
All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### SAMPLE INFORMATION method limit/base current history1 history2 USP248461 USP0003719 USP0003713 Sample Number **Client Info** 02 Aug 2023 Sample Date Client Info 14 Nov 2023 14 Nov 2023 0 0 0 Machine Age hrs **Client Info** Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A Sample Status ATTENTION NORMAL ATTENTION WEAR METALS method limit/base current history1 history2 >70 0 4 Iron ppm ASTM D5185m <1 Chromium ASTM D5185m 0 0 0 ppm >10 Nickel ppm ASTM D5185m 0 0 0 Titanium ASTM D5185m 0 0 0 ppm 0 Silver ppm ASTM D5185m 0 0 Aluminum ASTM D5185m >3 0 0 ppm <1 Lead ASTM D5185m >4 0 0 0 ppm ASTM D5185m Copper >20 <1 0 ppm <1 Tin ppm ASTM D5185m >3 0 0 0 Vanadium ASTM D5185m <1 0 ppm <1 Cadmium ppm ASTM D5185m 0 0 0 **ADDITIVES** limit/base current history1 history2 method 0 0 0 Boron ppm ASTM D5185m Barium ppm ASTM D5185m 0 <1 0 0 0 Molybdenum 0 ppm ASTM D5185m 0 Manganese ppm ASTM D5185m <1 <1 0 ASTM D5185m 0 Magnesium ppm <1 0 0 0 Calcium ppm ASTM D5185m Phosphorus ppm ASTM D5185m 0 0 0 Zinc ASTM D5185m 0 0 0 ppm 20 Sulfur ASTM D5185m 26 ppm 39 CONTAMINANTS method limit/base current historv1 history2 Silicon ppm ASTM D5185m >45 0 0 0 0 Sodium ppm ASTM D5185m <1 <1 Potassium ASTM D5185m >20 0 ppm ء1 <1 0.001 0.001 Water % ASTM D6304 >0.6 0.001 ASTM D6304 13.9 3.2 ppm Water ppm 11.7 FLUID CLEANLINESS limit/base method current history1 history2 >10000 13572 205 Particles >4µm ASTM D7647 9669 >2500 3418 77 2993 Particles >6µm ASTM D7647 Particles >14µm ASTM D7647 >320 30 12 73 Particles >21µm ASTM D7647 >80 3 4 11 Particles >38µm ASTM D7647 >20 0 0 0 ASTM D7647 Particles >71µm 0 0 0 >4 **Oil Cleanliness** >20/18/15 21/19/12 ISO 4406 (c) 15/13/11 20/19/13 **FLUID DEGRADATION** method limit/base current history1 history2 Acid Number (AN) mg KOH/g **ASTM D8045** 0.013 0.014 0.014

Contact/Location: JIM BONNEVILLE - CONMEN

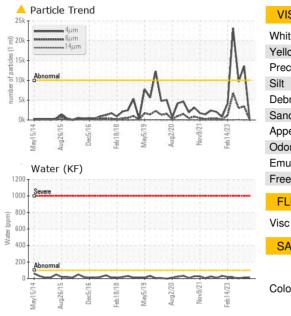


Acid Number

0.02

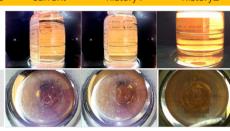
0.01 B/B/0.01

# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	73	63.3	63.3	65.7
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					A Contraction of the second se	A REAL

Bottom



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