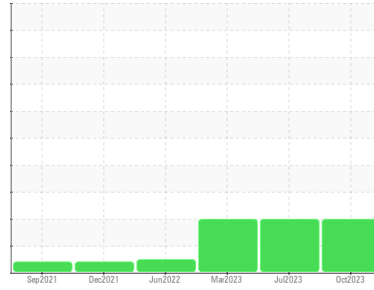




PROBLEM SUMMARY

Sample Rating Trend



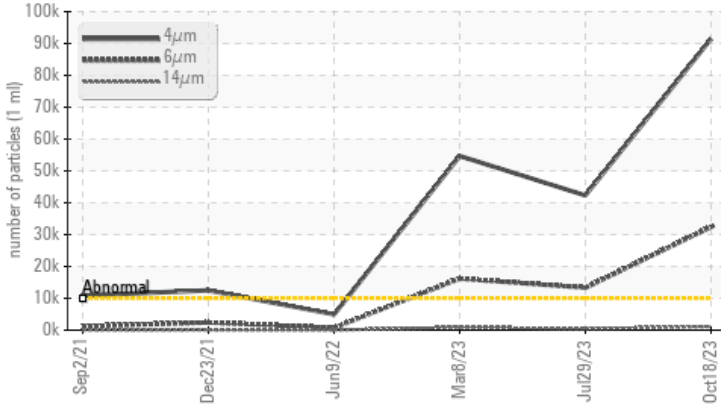
ISO



Machine Id
GEA-3 (S/N S2078)
 Component
Refrigeration Compressor
 Fluid
USPI 1009-68 SC (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 91447	▲ 42309	▲ 54688
Particles >6µm	ASTM D7647	>2500	▲ 32434	▲ 13317	▲ 16176
Particles >14µm	ASTM D7647	>320	▲ 1051	▲ 484	▲ 884
Particles >21µm	ASTM D7647	>80	▲ 154	▲ 90	▲ 165
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 24/22/17	▲ 23/21/16	▲ 23/21/17

Customer Id: SMILIN
 Sample No.: USP0003710
 Lab Number: 06008392
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

29 Jul 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Mar 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Jun 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

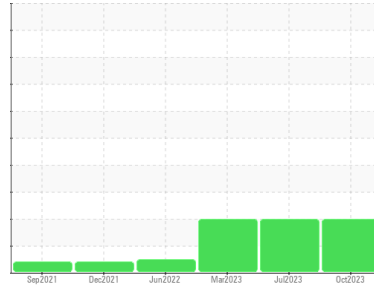
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
GEA-3 (S/N S2078)

Component
Refrigeration Compressor
Fluid
USPI 1009-68 SC (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0003710	USP0000651	USP249060
Sample Date	Client Info		18 Oct 2023	29 Jul 2023	08 Mar 2023
Machine Age	hrs	Client Info	55217	54365	52626
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	0	<1	2
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	0	<1	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	<1	<1	<1
Tin	ppm	ASTM D5185m >4	0	0	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	0	<1
Zinc	ppm	ASTM D5185m	2	0	1
Sulfur	ppm	ASTM D5185m 50	10	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	7	2
Sodium	ppm	ASTM D5185m	<1	1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	<1
Water	%	ASTM D6304 >0.01	0.003	0.003	0.004
ppm Water	ppm	ASTM D6304 >100	29.8	34.2	45.3

FLUID CLEANLINESS

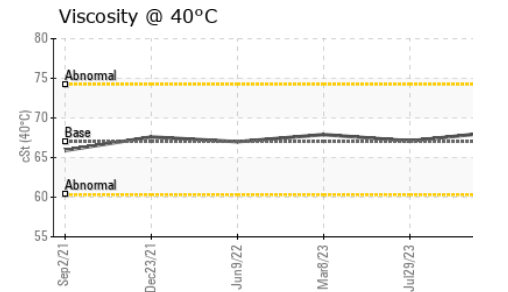
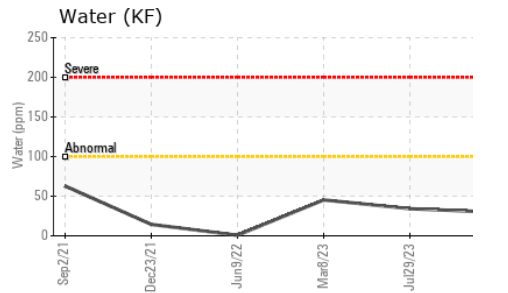
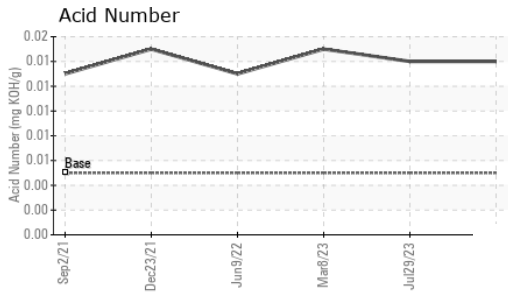
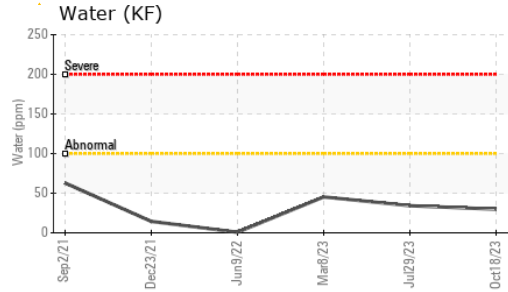
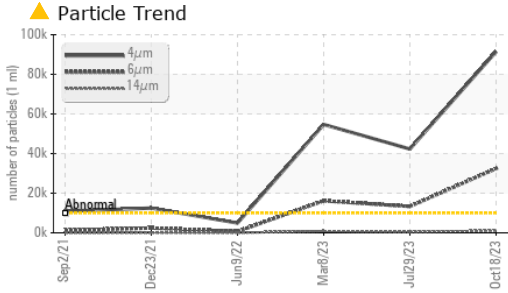
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 91447	▲ 42309	▲ 54688
Particles >6µm	ASTM D7647	>2500	▲ 32434	▲ 13317	▲ 16176
Particles >14µm	ASTM D7647	>320	▲ 1051	▲ 484	▲ 884
Particles >21µm	ASTM D7647	>80	▲ 154	▲ 90	▲ 165
Particles >38µm	ASTM D7647	>20	1	0	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 24/22/17	▲ 23/21/16	▲ 23/21/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.014	0.014	0.015



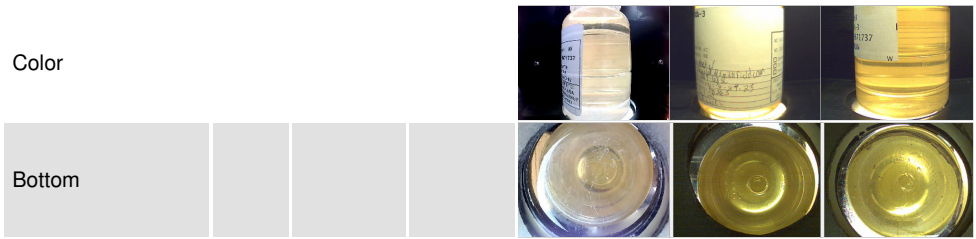
OIL ANALYSIS REPORT



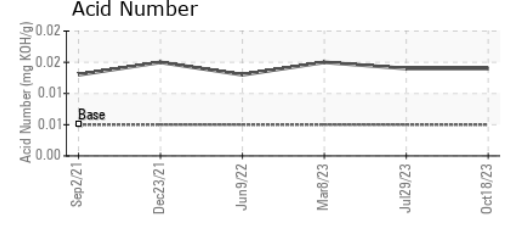
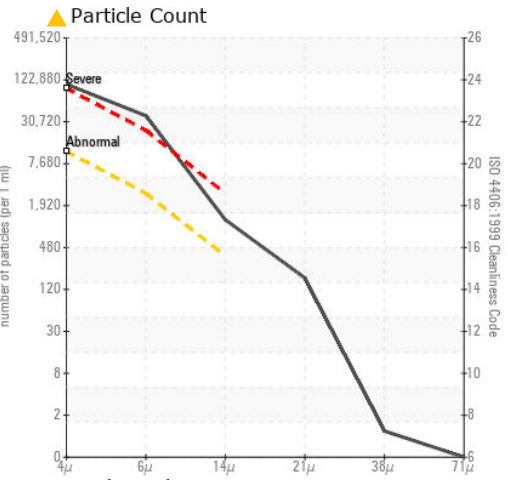
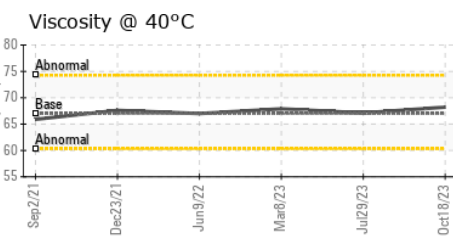
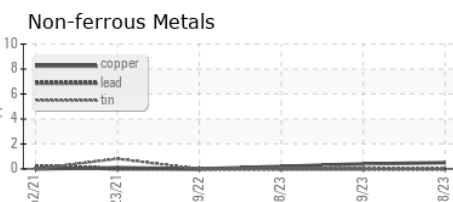
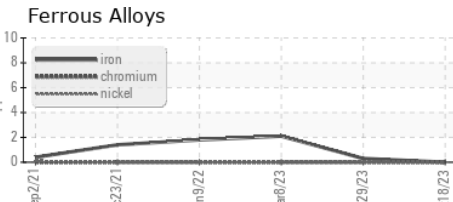
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	68.22	67.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0003710 **Received** : 15 Nov 2023
Lab Number : 06008392 **Diagnosed** : 21 Nov 2023
Unique Number : 10742154 **Diagnostician** : Doug Bogart
Test Package : IND 2

SMITHFIELD - LINCOLN
 200 S 2ND ST
 LINCOLN, NE
 US 68508
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: