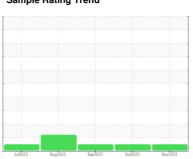


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



MRC-298

Component

Compressor

LO-ASH ENGINE OIL SAE 40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Jul2023	Aug2023	Sep2023 Oct2023	Nov2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO60001718	TO60001648	TO60001433
Sample Date		Client Info		04 Nov 2023	12 Oct 2023	05 Sep 2023
Machine Age	hrs	Client Info		6177	6132	5401
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	1	1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	2	0
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	37	74	79	109
Barium	ppm	ASTM D5185m	12	0	3	0
Molybdenum	ppm	ASTM D5185m	200	<1	1	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	5	6	6	10
Calcium	ppm	ASTM D5185m	1600	1231	1268	1311
Phosphorus	ppm	ASTM D5185m	300	302	287	279
Zinc	ppm	ASTM D5185m	400	318	308	295
Sulfur	ppm	ASTM D5185m	2600	2236	2186	1457
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	4	2
Sodium	ppm	ASTM D5185m		3	0	2
Potassium	ppm	ASTM D5185m	>20	1	3	1
Water	%	ASTM D6304	>0.1	0.022	0.021	0.035
ppm Water	ppm	ASTM D6304	>1000	228.2	212.2	351.2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2184	6578	3550
Particles >6µm		ASTM D7647	>2500	521	1538	646
Particles >14μm		ASTM D7647	>320	21	57	24
Particles >21µm		ASTM D7647	>80	4	9	6
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/12	20/18/13	19/17/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.55	0.44



OIL ANALYSIS REPORT

