

# **OIL ANALYSIS REPORT**

## Cincinnati Machine Id [Cincinnati] Oil - Port Reduction Gear

Component Port Reduction Gear

MARATHON 30W (23 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



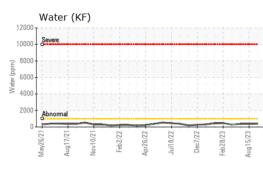
### x/2021 Aug2021 Nov2021 Feb2022 Apr2022 Jul2022 Dec2022 Feb2023 Aug2023

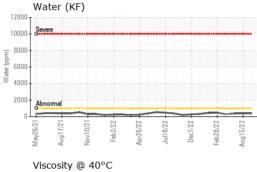
Sample Rating Trend

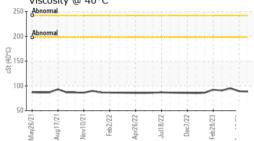
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0805540	WC0769207	WC0769255
Sample Date		Client Info		08 Nov 2023	15 Aug 2023	18 May 2023
Machine Age	hrs	Client Info		34881	34881	1166
Oil Age	hrs	Client Info		33767	33767	1166
Oil Changed		Client Info		Filtered	Filtered	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	6	8	9
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	2	1	3
Lead	ppm	ASTM D5185m	>100	<1	2	2
Copper	ppm	ASTM D5185m	>50	34	37	26
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 3	history1 <1	history2 4
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	3	<1	4
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	3 0	<1 2	4 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39	<1 2 45	4 0 40
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1	<1 2 45 0	4 0 40 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630	<1 2 45 0 621	4 0 40 <1 624
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630 703	<1 2 45 0 621 840	4 0 40 <1 624 747
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630 703 709	<1 2 45 0 621 840 776	4 0 40 <1 624 747 721
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630 703 709 811	<1 2 45 0 621 840 776 906	4 0 40 <1 624 747 721 805
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		3 0 39 <1 630 703 709 811 2092	<1 2 45 0 621 840 776 906 2560	4 0 40 <1 624 747 721 805 2594
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630 703 709 811 2092 current	<1 2 45 0 621 840 776 906 2560 history1	4 0 40 <1 624 747 721 805 2594 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base	3 0 39 <1 630 703 709 811 2092 current 2	<1 2 45 0 621 840 776 906 2560 history1 2	4 0 40 <1 624 747 721 805 2594 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	limit/base	3 0 39 <1 630 703 709 811 2092 current 2 3	<1 2 45 0 621 840 776 906 2560 history1 2 0	4 0 40 <1 624 747 721 805 2594 history2 4 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >50 >20	3 0 39 <1 630 703 709 811 2092 <u>current</u> 2 3 0	<1 2 45 0 621 840 776 906 2560 history1 2 0 3	4 0 40 <1 624 747 721 805 2594 history2 4 4 4 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >50 >20 >0.1	3 0 39 <1 630 703 709 811 2092 <u>current</u> 2 3 0 0 0.039	<1 2 45 0 621 840 776 906 2560 history1 2 0 3 0.037	4 0 40 <1 624 747 721 805 2594 history2 4 4 4 2 0.037



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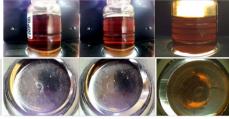






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		88.4	89.2	94.9
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom

